

# Operation Manual

CPD15/18/20FVD8(-C)

CPD15/18/20/25F8/18F8-H

CPD18/20FVL





EP EQUIPMENT CO.,LTD. is one of the world's leading companies manufacture, which design material handling equipment and provide related service. With over 100,000 square metres plant it produces over 100,000 trucks per year, and provides professional, effective and optimized material handling solutions worldwide, until now it has developed three major kinds of business:

- Material handling equipment: Focus on electric forklift and warehouse equipment
- OEM parts: Global parts supply
- Imow industry,online: One-stop industrial products supply

Guided by our customer-oriented concept, EP has developed service centers in more than 30 countries around the world, from which customers are able to receive timely local service. Moreover, 95% of warranty parts can be shipped out within 24 hours after been ordered. Through our online after-sales service system, customers can process their warranty claims, order spare parts and consult the operation manuals, maintenance materials and spare parts catalogs.

With business all over the world, EP has thousands of employees and hundreds of agents worldwide to provide our global customers with prompt local service.

Based on the concept of sharing economy, EP also offer rental service for various logistics equipment. Adhering to the idea "Making the leasing of logistic equipment more simple", EP is devoted to providing customized one-stop leasing solutions for our customers with our high quality, reasonable price and prompt rental service.

EP's mission&vision is " Let more people apply the electrical material handling equipment to relieve the intensity of labour" and "Let's grow together".

EP Equipment Group  
Alsebergsesteenweg 454A, 1653 Dworp, Belgium

Tel: +32 2 896 5350

E-Mail: [info@ep-equipment.eu](mailto:info@ep-equipment.eu)

EP EQUIPMENT CO., LTD  
Address: No.1 Xiaquan Village, Lingfeng Street, Anji, Huzhou, Zhejiang

Tel: + 86-0571-28023920

Website: [www.ep-ep.com](http://www.ep-ep.com)

Email: [service@ep-ep.com](mailto:service@ep-ep.com)

## Foreword

The present operation manual is designed to provide sufficient instructions for the safe operation of the industrial truck. The information is provided clearly and concisely.


Our trucks are under ongoing development. EP reserves the right to alter the design, equipment and technical features of the system. No guarantee of particular features of the truck should therefore be assumed from the present operation manual.


### Safety notices and text mark-ups

Safety instructions and important explanations are indicated by the following graphics:

 **DANGER**  
Means that failure to comply can cause risk to life and/or major damage to property.

 **WARNING**  
Please strictly adhere to these safety instructions to avoid personal injury or major damage to equipment.

 **CAUTION**  
Please pay attention to the important safety instructions.

 **NOTE**  
Pay attention to Instruction.

### Internet address and QR code of Parts manual

By entering the address <http://www.ep-care.com> in a web browser or by scanning the QR code, Login after registration, Select "Parts purchase" function and input part number or model name to find the truck.

**NOTE:** After registration, please send email to [info@ep-care.com](mailto:info@ep-care.com) to activate your account

The manufacturer uses the conformity marking to document the conformity of the industrial truck with the relevant directives at the time of placing on the market:

- CE: in the European Union (EU)
- UKCA: in the United Kingdom (UK)

The conformity marking is applied to the nameplate. A declaration of conformity is issued for the EU and UK markets.

An unauthorised structural change or addition to the industrial truck can compromise safety, thus invalidating the declaration of conformity.



**ALL RIGHTS RESERVED**  
**2022.10 02<sup>st</sup> EDITION**

## Legal requirements for marketing

### Declaration

EP EQUIPMENT CO., LTD.

Address: No.1 Xiaquan Village, Lingfeng Street, Anji, Huzhou, Zhejiang

We declare that the machine

Industrial truck type: corresponding to these this operation manual

Model: corresponding to these this operation manual

Serial No.: corresponding to these this operation manual

Fulfills all the relevant provisions of Directives

- "Machinery Directive 2006/42/EC" <sup>1)</sup>
- "EU directive 2014/30/EU"<sup>1)</sup>
- "Supply of Machinery Safety Regulations 2008( 2008 No. 1597)" <sup>2)</sup>
- "Electromagnetic Compatibility Regulations 2016 (SI 2016 No.1091)"<sup>2)</sup>

Personnel authorised to compile the technical documents:

See EC/EU Declaration of Conformity

EP EQUIPMENT CO., LTD.

1) For the markets of the European Union, the EU candidate countries, the EFTA States and Switzerland.

2) For the United Kingdom market.

The declaration shown explains the conformity with the provisions of the EC Machinery Directive 2006/42/EC and the Supply of Machinery Safety Regulation 2008, 2008 No. 1597. The declaration shown explains the conformity with the provisions of EU directive 2014/30/EU (Electromagnetic Compatibility - EMC) and Electromagnetic Compatibility Regulations 2016, SI 2016 No.1091.

An unauthorised structural change or addition to the industrial truck can compromise safety, thus invalidating the declaration of conformity.



## Table of contents

	Pg.
A Introduction.....	A1
1.1 Intended use.....	A2
1.2 Improper use .....	A3
1.3 Forklift truck handover .....	A3
B Truck description.....	B1
1.1 Application .....	B1
1.2 Truck Assemblies .....	B2
1.2.1 Display(1) .....	B6
1.2.1 Display(2) .....	B6
1.2.2 Controls .....	B15
1.2.3 Components .....	B20
1.2.4 Cover and Seat.....	B22
1.3 Standard version specifications.....	B26
1.3.1Performance data for standard truck.....	B26
1.3.2 Dimensions.....	B37
1.4 Identification points .....	B41
1.5 Truck data plate .....	B42
1.6 The load capability chart .....	B43
C Safety.....	C1
1.1 Before operation.....	C1
1.2 Safety .....	C1
1.3 Battery Safety.....	C9
1.4 Related Safety Instruction and Standard(For CE) .....	C9
D Transport and commissioning.....	D1
1.1 transport .....	D1
1.2 Use a hoist to lift the truck .....	D1
1.3 The structure and stability of truck.....	D3
1.4 Using the truck for the first time.....	D6
1.5 During running-in .....	D6
E Operation .....	E1
1.1 Checks and operations to be performed before starting daily work .....	E1
1.1.1 Switching on the truck .....	E2
1.2 Driving, Steering, Braking .....	E2
1.3 Loading.....	E3
1.4 Parking the truck securely .....	E6
1.5 Operator daily checklist .....	E7
1.6 Operator daily checklist.....	E8
F Battery Maintenance & Charging & Replacement.....	F1
1.1 Battery type & dimension.....	F1
1.2 Charging the battery.....	F2
1.3 Battery removal and installation .....	F6
1.4 Battery removal and installation .....	F6
G Truck maintenance .....	G1
1.1 Operational safety and environmental protection.....	G1
1.2 Maintenance safety regulations.....	G1
1.3 Servicing and inspection.....	G2
1.3.1Maintenance checklist .....	G3
1.3.2 Lubrication points .....	G6
1.4 Maintenance instructions.....	G10
1.4.1 Steering wheels removal and installation .....	G10

## Table of contents

1.4.2 Drive wheels removal and installation .....	G11
1.4.3 Check the gear or drive axle oil level.....	G13
1.4.4 Check the hydraulic oil level .....	G14
1.4.5 Check the electrical fuses.....	G14
1.5 Decommissioning the trucks.....	G15
1.5.1 Prior to decommissioning .....	G15
1.5.2 Restoring the truck to operation after decommissioning .....	G15
1.6 Final decommissioning, disposal.....	G15
H Troubleshooting .....	H1
Appendix 1.....	I1
1 Lead-acid battery operating instructions .....	I2
1.1 Safety and warning.....	I2
1.2 Use of Battery.....	I3
1.2.1 Pre-use Checks .....	I3
1.2.2 Discharging.....	I3
1.2.3 Charging .....	I3
1.2.4 Temperature .....	I4
1.3 Maintenance & Care.....	I4
1.3.1 Daily Maintenance .....	I4
1.3.2 Weekly Maintenance .....	I4
1.3.3 Monthly Maintenance .....	I5
1.3.4 Care .....	I6
1.4 Storage .....	I6
1.5 Troubleshooting .....	I6
Appendix 2.....	J1
I Lithium battery operating instructions .....	J2
1.1 Lithium battery use and maintenance manual.....	J2
1.2 Safety and warning.....	J3
1.3 Hazard of faulty or discarded battery.....	J5
1.4 Instructions .....	J6
1.4.1 Battery indicator.....	J6
1.4.2 Lithium Battery Nameplate .....	J8
1.4.3 Charging .....	J9
1.5 Storage .....	J10
1.6 Transportation.....	J10
1.7 Instructions for disposal.....	J11
1.8 Common Problems and Solutions .....	J12
1.9 Service .....	J13

## A Introduction

The truck described in the present operator manual is an industrial truck designed for lifting and transporting load units.

It must be used, operated and maintained according to the information in this operation manual. Any other uses are outside the design envelope and can lead to injury to persons or damage to equipment and property. Above all, overloading caused by excessively heavy or unbalanced loads must be avoided. The max. admissible load to be picked up is indicated on the nameplate or load diagram label shown on the truck. The truck has been passed CE certification.

### Duties of the user

For the purposes of the present operating instructions, the operating company is defined as any natural or legal person who either uses the truck himself, or on whose behalf it is used. In special cases (e.g. leasing or renting), the operating company is considered to be the person who is to carry out the specified operational duties in accordance with existing contractual agreements between the owner and operator of the industrial truck.

The operating company must ensure that the truck is used only for its intended purpose and that dangers to the health and safety of the operator and third parties are prevented. Further more, accident prevention regulations, safety regulations and operating, servicing and repair guidelines must be followed. The operating company must ensure that all operator have read and understood these operating instructions.

### Mounting of attachments

The mounting or installation of any attachments which will interfere with, or supplement, the functions of the truck is permitted only after written approval by the manufacturer has been obtained. If necessary, the approval of local authorities has to be obtained. Any approval obtained from local authorities does not, however, make the approval by the manufacturer unnecessary. Check that loads are handled safely before commissioning a truck with attachments. It may be necessary to make adjustments, depending on the type of attachment, e.g. to pressure settings or adjusting stops and operating speeds.

### Modification

Unauthorized modification to the truck can result in injury or death.

Can not remove, disable or modify any safeguards or other safety devices. These include any alarms, lights, mirrors, overhead guards, and load backrest extensions. If present, an overhead guard is intended to provide protection to the operator from falling objects, but cannot protect from every possible.

**Exception:** Only in the event that the truck manufacturer is no longer in business and there is no successor in the interest to the business, may the user arrange for a modification or alteration to a powered industrial truck, provided, however, that the user

- a) arranges for the modification or alteration to be designed, tested and implemented by an engineer(s) expert in industrial trucks and their safety.
- b) maintains a permanent record of the design, test(s) and implementation of the modification or alteration.
- c) approves and makes appropriate changes to the capacity plate(s), decals, tags and instruction handbook.
- d) affixes a permanent and readily visible label to the truck stating the manner in which the truck has been modified or altered, together with the date of the modification or alteration and the name and address of the organization that accomplished those tasks.

### **Safety devices and warning labels**

The safety devices, warning signs and warning instructions in the present operating instructions must be strictly observed.

**Hazardous area:** A hazardous area is defined as the area in which a person is at risk due to truck movement, lifting operations, the load handler (e.g. forks or attachments) or the load itself. This also includes areas which can be reached by falling loads or lowering operating equipment. Unauthorized persons must be kept away from the hazardous area.

Where there is danger to personnel, a warning must be sounded with sufficient notice.

Give a warning signal with plenty of time for people to leave.

If unauthorized personnel are still within the hazardous area stop the truck immediately.

## **1.1 Intended use**

- The industrial truck is used for moving and lifting the loads indicated on the capacity rating plate.
  - Damages and other defects to industrial trucks or to attachments must be reported to the supervisor immediately. Industrial trucks and attachments which are not safe to operate may not be used until they have been properly repaired.
  - Safety installations and switches may not be removed or rendered unusable. Specified settings may only be changed with the approval of the manufacturer.
  - Only the areas approved by the operating company or its representative may be used for transportation purposes. Loads may only be deposited or stored at the intended places.
  - Inclines used by industrial trucks shall not exceed the limits specified by the manufacturer and must have an adequately rough surface.
  - Danger points on driving lanes or routes shall be secured or marked by the customary road traffic signs and by additional warning signs, if necessary.
  - Driving routes shall be sufficiently paved, level and free of objects. Drain channels and railways crossings, etc., shall be levelled and, if necessary, covered with ramps in such a way that they can be driven over without bumps as far as possible.
- The EU Directive 89/654/EEC (Minimum Regulations for Health and Safety for the workplace) shall be observed. The respective national regulations apply for non-EU countries.



- When driving on public roads, the corresponding regulations must be observed, as well as country-specific restrictions for winter road conditions.
- The operating company is responsible for adequate fire protection in the vicinity of the industrial truck.
- Industrial trucks may only be used to tow trailers if they are intended for this purpose by the manufacturer. The maximum towed load specified in the operating instructions for unbraked or braked trailers must not be exceeded. The towing industrial truck must be operated in such a way that safe driving and braking of the towed vehicle is ensured for all driving movements.

## 1.2 Improper use

The operating company or driver, and not the manufacturer, is liable if the truck is used in a manner that is not permitted. The following list is exemplary and is not intended to be exhaustive.

- Do not stack loads or turn when driving on a ramp.
- Never park the truck in a place that may obstruct fire extinguishers, fire escapes or aisles.
- Do not leave the truck unattended when the load is raised.
- Do not stand on the fork arms when raised.
- Do not increase the truck's load capacity, e.g. by attaching an additional weight.

## 1.3 Forklift truck handover

To avoid the inconvenience of making a claim after use, check the forklift truck is in perfect condition and repair, and confirm your satisfaction with the vehicle on the manufacturer's product qualification certificate upon handover.

## 1.4 Schematic views

View of functions and operations

This documentation explains the (usually sequential) chain of certain functions or operations. Schematic diagrams of a counterbalance truck are used to illustrate these procedures.

### **i** NOTE

*These schematic diagrams are not representative of the structural state of the documented truck. The diagrams are used solely for the purpose of clarifying procedures.*

## B Truck Description

### 1.1 Application

It is a four-wheel electric sit-down counterbalanced truck. It is battery-powered truck. With maximum economic efficiency, safety and driving comfort. These trucks are equipped with lead-acid battery For F8 and FVD8. The FVL series are equipped with lithium-ion battery. Customer can choose attachments randomly. It also offers option of manufacturer's latest telematics and provides the following features to facilitate your fleet management:

- Truck location in real-time
- Reports of truck usages and diagnosis
- Li-ion battery condition analytics
- Updates on card access registration
- Used in specified area as factory, tourist attraction and recreation place.
- Indoor and outdoor use.
- The truck's max operation altitude is up to 2000m.
- The lowest environment temperature under normal outdoor conditions when operation  $-20^{\circ}\text{C}$ .
- Average environment temperature under continuous operating condition  $+25^{\circ}\text{C}$ .
- The highest environment temperature in the short term ( $\leq 1\text{h}$ )  $+40^{\circ}\text{C}$ .
- The lowest environment temperature under normal indoor conditions when operation  $+5^{\circ}\text{C}$ .
- Do not negotiate inclines crosswise or at an angle. Transporting loads downhill.
- If you must travel on an incline, the gradients should be below A% at full load, or below B% without a load. (For the value of A and B, refer to the gradeability in Standard Version Specifications)

#### **i** NOTE

*It's prohibited to use the truck in the area of the explosion.*

*Special equipment and authorisation are required if the truck is to be used in extreme conditions (e.g. cold stores). We recommend with special measures for the truck or buy cold store truck. If in doubt, contact the manufacturer's customer service department.*

#### **i** NOTE

**for FVL**

Lithium-ion battery working temperature is divided into charging temperature requirement and discharging temperature requirement:

The charging temperature range is  $0^{\circ}\text{C}$ - $40^{\circ}\text{C}$ . A high-rate recharging operation below  $0^{\circ}\text{C}$  may lead to battery damage, so we recommend charging temperature range is  $5^{\circ}\text{C}$ - $40^{\circ}\text{C}$ ;

The discharging temperature range is  $-20^{\circ}\text{C}$ - $55^{\circ}\text{C}$ . If used in low temperature  $0^{\circ}\text{C}$ - $20^{\circ}\text{C}$ , battery discharge capacity will be smaller compared with the one in normal temperature condition, which is normal; battery used between  $40^{\circ}\text{C}$ - $60^{\circ}\text{C}$  in the long run will accelerate the aging of the internal material. It may shorten the service life of battery, so not recommended. So we recommend working temperature is  $0^{\circ}\text{C}$ - $40^{\circ}\text{C}$ .



#### **WARNING**

*Extreme conditions*

- *Special equipment and authorisation are required if the truck is to be constantly used in extreme conditions, especially in dusty or corrosive atmospheres.*
- *The truck is not authorised for use in areas at risk of explosion.*
- *In adverse weather conditions (thunder, lightning) the industrial truck must not be operated outside or in endangered areas.*

## 1.2 Truck Assemblies

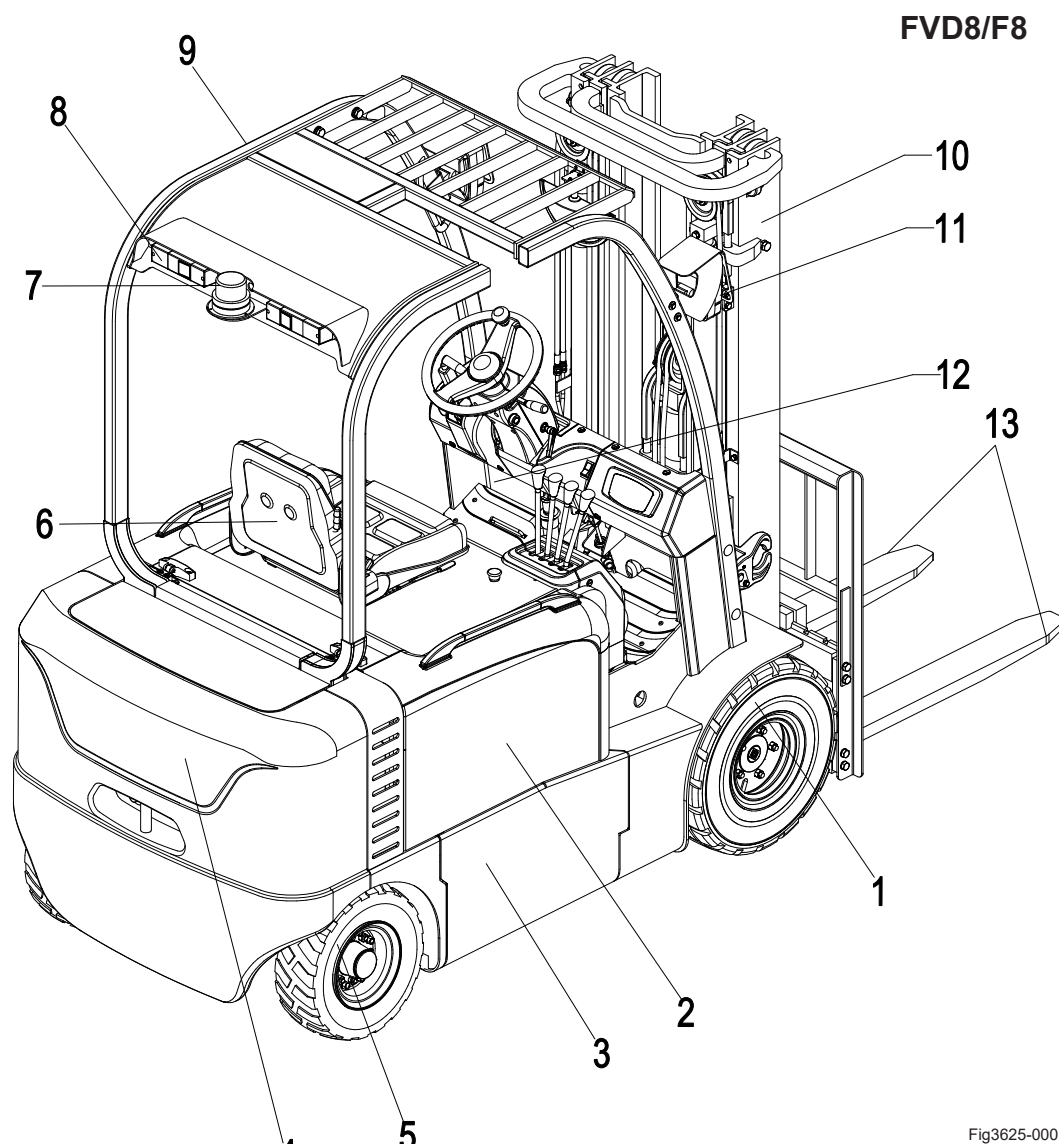


Fig3625-00011OM

1	Drive wheel
2	Battery behind panel
3	Chassis
4	Counterweight
5	Steering wheel
6	Driver's seat
7	Warning light

8	Combination light
9	Overhead guard
10	Mast
11	Headlight
12	Cab
13	Fork

**FVD8/F8**

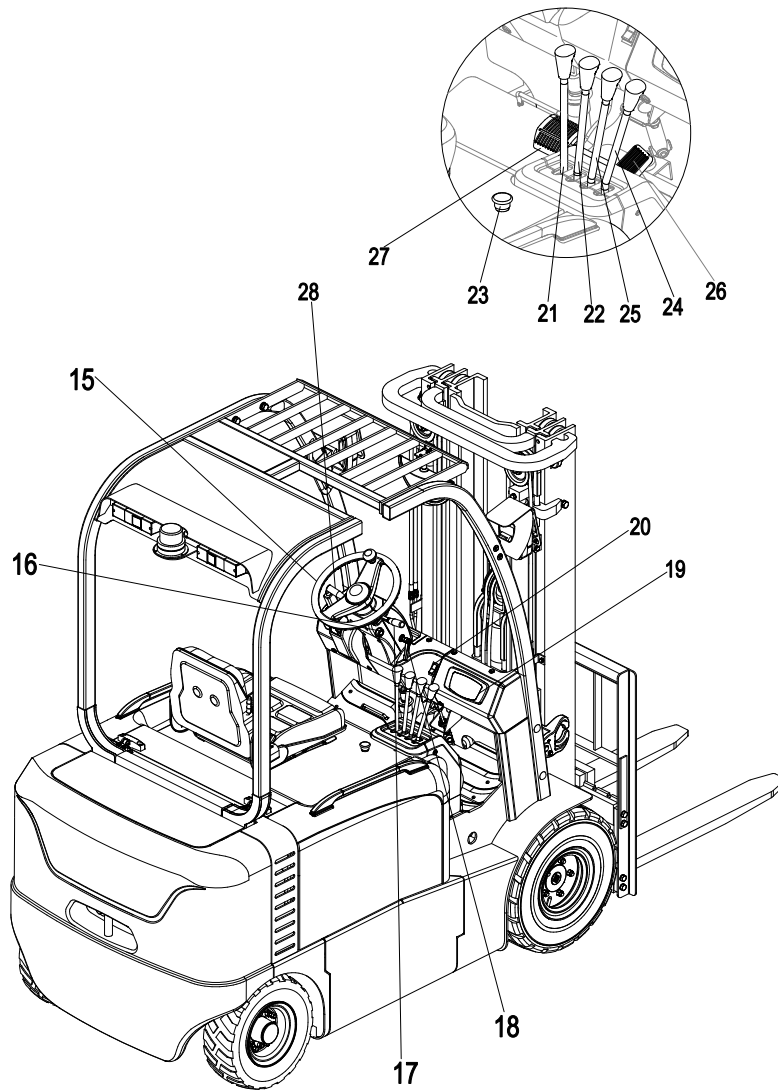
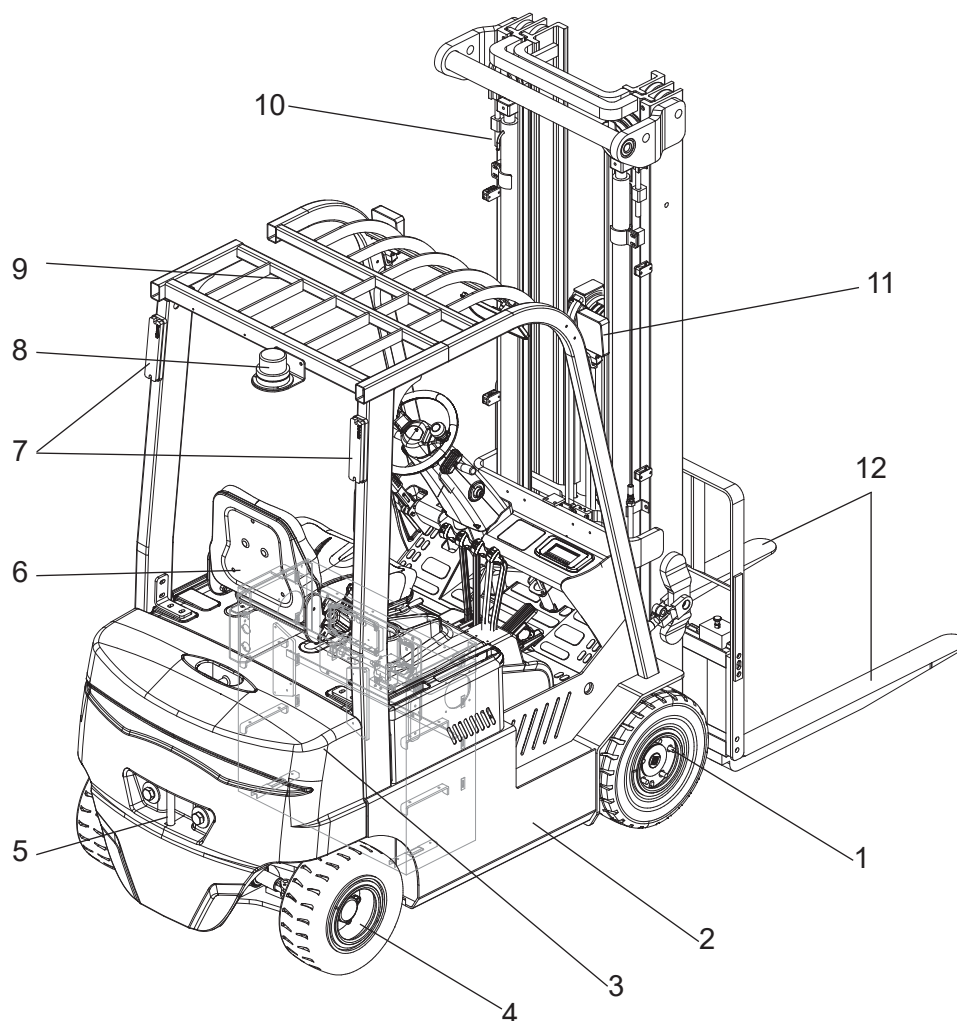


Fig3625-00012OM

14	Seat	22	Tilting lever
15	Steering wheel	23	Emergency stop switch
16	Key switch	24	Attachment lever
17	Combined lamp switch	25	Side lever
18	Steering column tilting angle adjuster	26	Accelerator pedal
19	Display	27	Brake pedal
20	Caution light switch	28	Travel combination switch
21	Lifting lever		

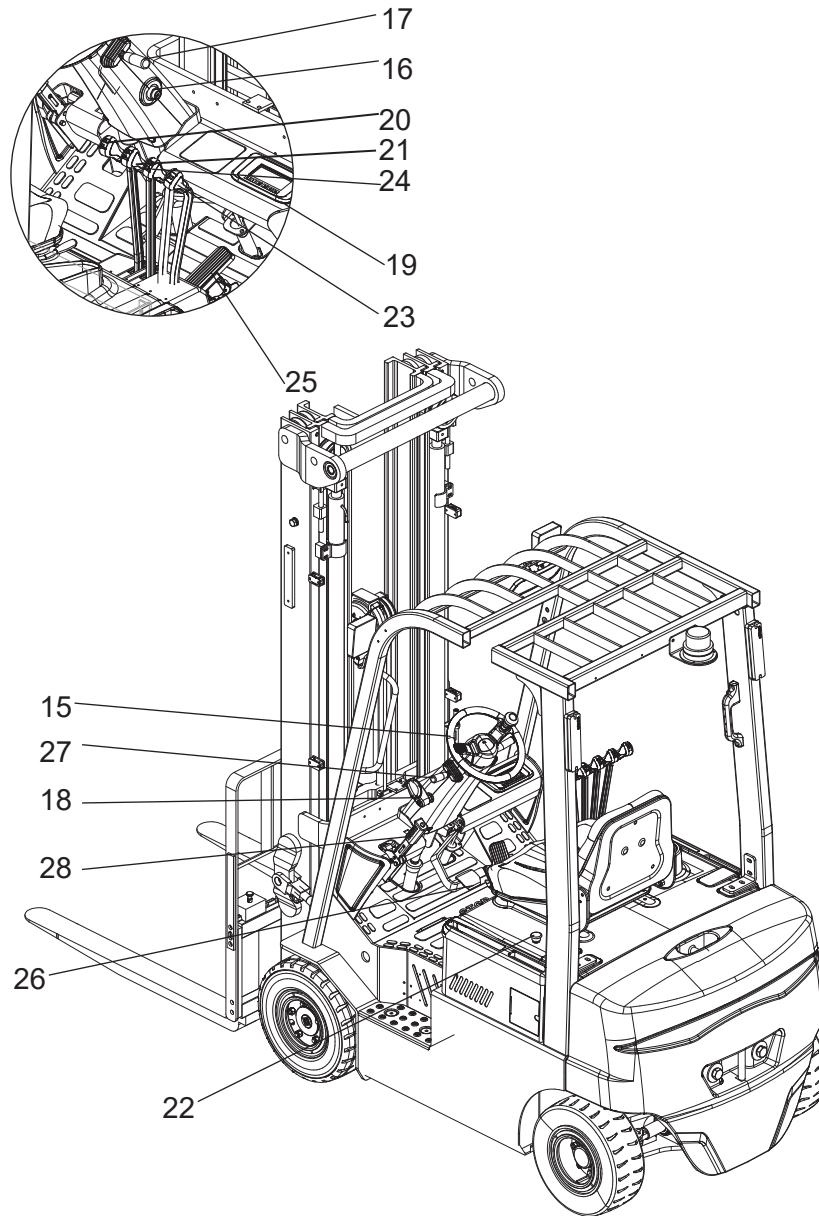


## FVL



1	Drive wheel
2	Chassis
3	Counterweight
4	Steering wheel
5	Towing pin
6	Driver's seat
7	Rear combination light

8	Warning light
9	Overhead guard
10	Mast
11	Headlight
12	Forks



15	Steering wheel	23	Attachment lever
16	Key switch	24	Side lever
17	Combined lamp switch	25	Accelerator pedal
18	Steering column tilting angle adjuster	26	Brake pedal
19	Display	27	Travel combination switch
20	Lifting lever	28	Hand brake lever
21	Tilting lever		
22	Emergency stop switch		

## 1.2.1 Display(1)

F8

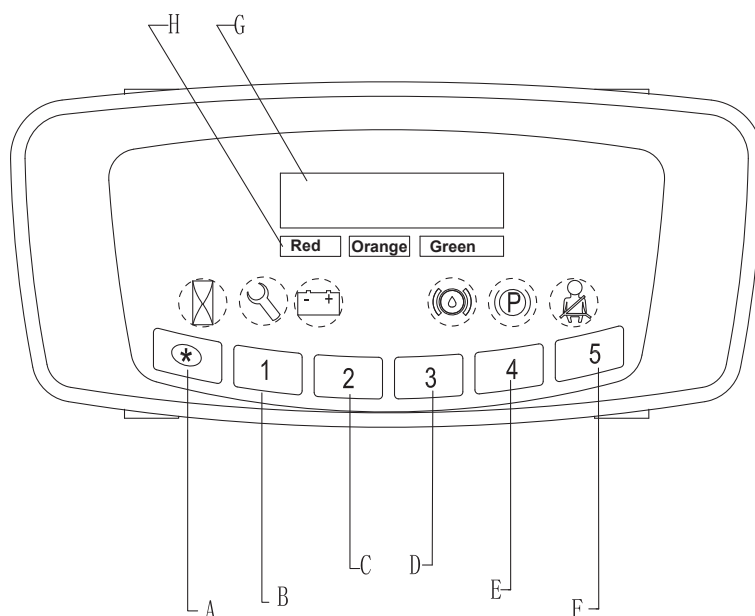


Fig0000-00059OM

A	KEY BOARD BUTTION:ENTER	Save all changing
B	KEY BOARD BUTTION:ROLL UP	Change the digit marked by cursor
C	KEY BOARD BUTTION:ROLL DOWN	Change the digit marked by cursor
D	KEY BOARD BUTTION:SET UP	Shift cursor on previous digit
E	KEY BOARD BUTTION:SET DOWN	Shift cursor on following digit
F	KEY BOARD BUTTION:OUT	Cancel all changing

When turn on the key switch, the system will self-diagnose, the lights will be on one by one. After self-diagnose, Battery discharge indicator will display its remaining capacity.

### Travel speed display(1)

It displays vehicle travelling speed in normal work.

### Battery power display(2)

### Battery discharge indicator(3)

It displays the remaining battery capacity. The residual capacity is reduced with the reducing of cell numbers. When the residual power is less than 10%, the low battery indicator illuminates.

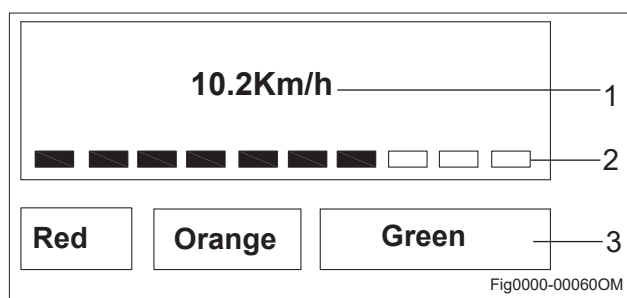


Fig0000-00060OM



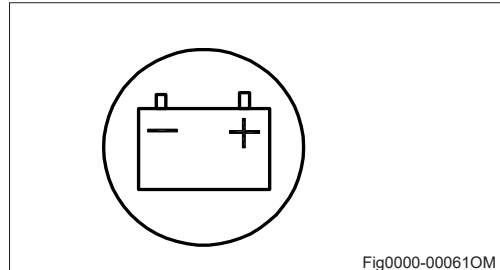
## CAUTION

*Too low battery power will influence the service life of the battery. Charge the battery when the capacity less than 20% .*

### The meanings of indicators:

#### ➤ Low battery indicator

The default system parameter setting residual power is below 10%, this lamp will illuminate. Charge timely after the lamp illuminates.

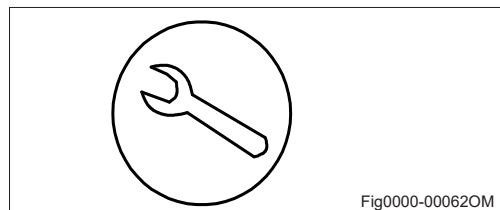


## CAUTION

At the same time low power protection function is activated, it means the truck can only travel, but can't lift.

#### ➤ Fault indicator

In the event of a controller failure or operating error, this lamp will illuminate and a fault code will be displayed on the instrument.

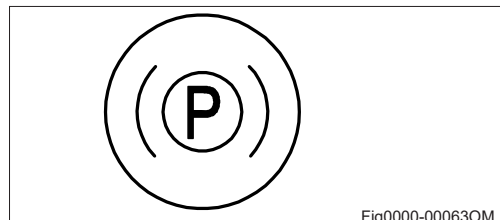


## NOTE

*After eliminate the faults, please restart the truck.*

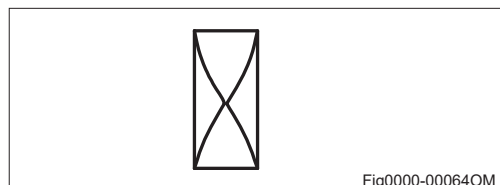
#### ➤ Parking brake indicator

This lamp illuminates whenever the parking brake is applied.



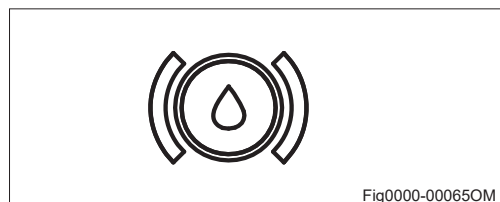
#### ➤ Power indicator

The lamp illuminates when power supply is OK only



#### ➤ Parking brake warning

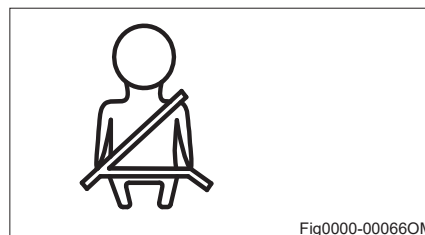
This indicator is useless to electric truck.





➤ **Seat indicator**

This lamp illuminates whenever the driver leaves the seat, indicating that the seat switch is OFF. At this point, the vehicle cannot move or lift. This feature requires the seat to be fitted with OPS.



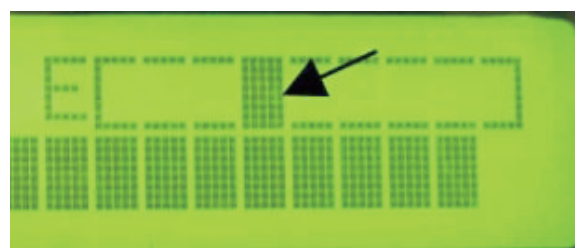
➤ **Service hour display**

Start the truck, the top right corner of the instrument displays the accumulated service hour, and then it displays the steering angle after several seconds.



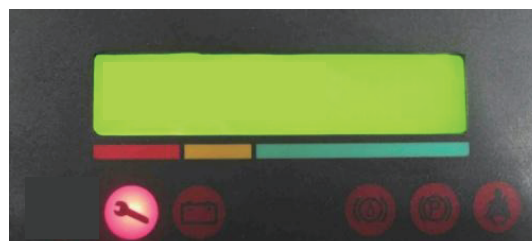
➤ **Steering angle display**

The arrow pointed cursor position indicates the steering angle. The cursor in the middle position of the steering angle, indicates the steering angle is 0; cursor in the left position, indicates turning left, on the contrary, indicates turning right. Compared to the middle position, the steering angle turns greater with the increasing of the cell numbers.



➤ **Fault code display**

In the event of a controller failure or operating error, the instrument displays fault, and the indicator illuminates.



## 1.2.1 Display (2)

FVD8/FVL

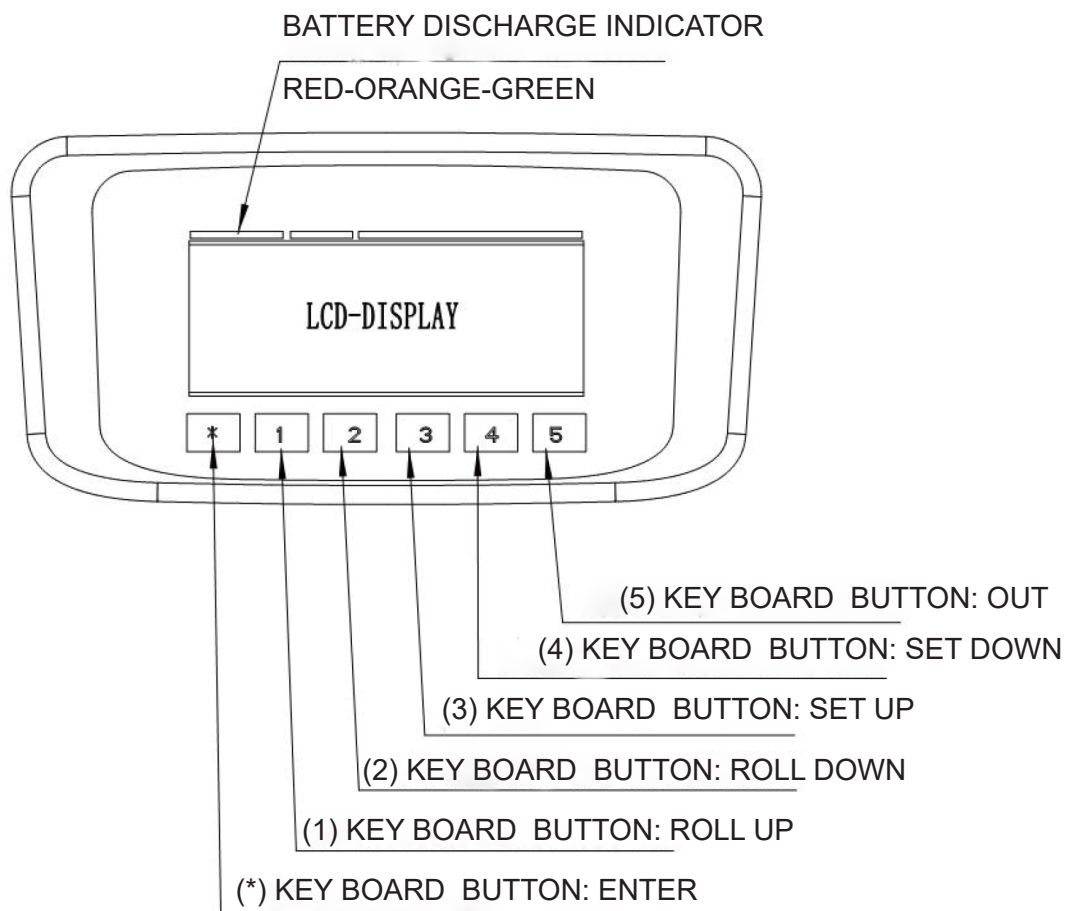


Fig0000-00144OM

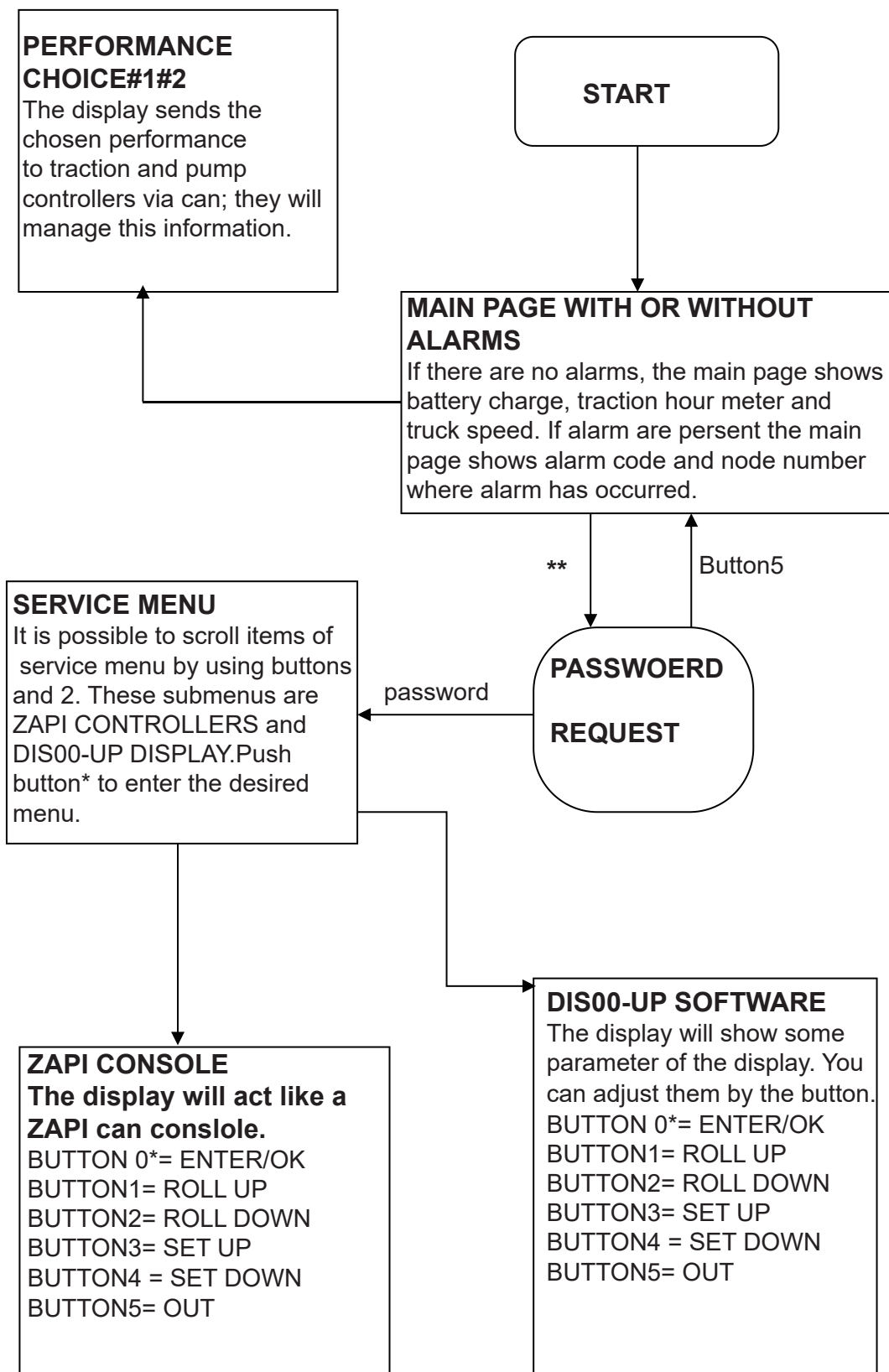
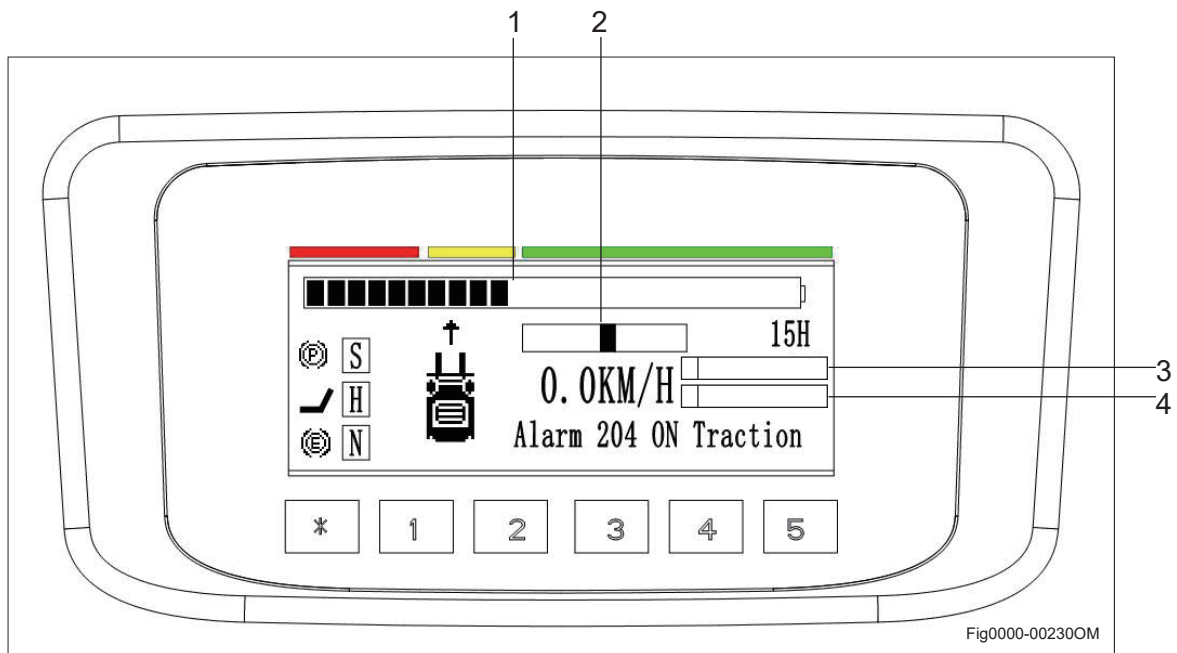


Fig0000-00185OM



## Battery Indicator 【1】

DIS00-UP display doesn't calculate the remaining capacity of the battery. It just reads the battery information from the controller and shows the percentage with twenty grids.

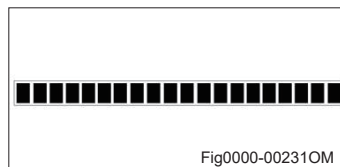


Fig0000-00231OM

If the battery is fully charged and the controller verifies the capacity of battery is 100%, the display will show twenty grids as 100%.



Fig0000-00232OM

If the battery is not fully charged or used for several times, the controller verifies the percent of the battery capacity. And the display will show the percent by grids. Each grid means 5% of the battery capacity.

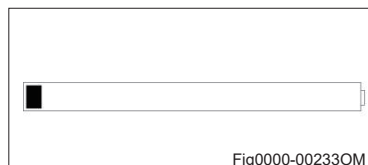


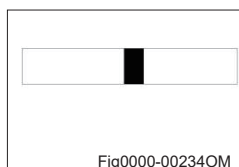
Fig0000-00233OM

When the controller verify the remaining capacity of the battery is nearly empty, the display will show just one grid. And this grid will keep blinking.



## STEER ANGLE ( featuring Steering Angle feedback truck)【2】

Below the battery indicator, there's the information of steer angle .

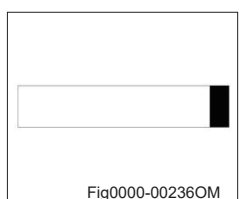


If the controller can update the steer angle information by can net, the display could show this on below the battery indicator. It's showed through a moving grid.

When the grid is in the middle, it means the steer angle is 0 deg, and the truck is moving straight.



When the grid is in the max position of left, it means the steer angle is 90 deg to the left. The truck is turning left with max angle.



When the grid is in the max position of right, it means the steer angle is 90 deg to the right. The truck is turning right with max angle.

DIS00-UP present a software structure made by menus and submenus. It is possible to have access to DIS00-UP menu structure by the six operator buttons integrated in a membrane keyboard. At turn on the display shows the software release for some seconds, then asks the starting password to have access to the main page. The main page, if there aren't alarms, shows battery charge, truck speed (in Km/h) and traction hourmeter; if alarms are present it will show alarm code and node number in which alarm has occurred. To enter a password is necessary to push twice the first button (\*) of membrane keyboard; this will show a entering password page. By using service password it's possible to enter SERVICE MENU which presents two items: "ZAPI CONTROLLERS" and "DIS00-UP DISPLAY". This menu allow user to use dashboard as a real ZAPI can console connected to one module of can-bus net. It follows flow chart diagram of software structure.

## Information of lifting ( featuring Lift potentiometer truck) 【3】

## Information of accelerator 【4】

The information of accelerator is consisting of two parts. One is pedal enable signal and another one is speed require signal. The left grid is used for pedal enable signal. When the pedal is released the display will show the information like picture below.



When you push the pedal gently, the display will show the information like picture above. The grid of the left turns black, means the controller receive the enable signal. And the black grid on right area means how much acceleration the pedal required.

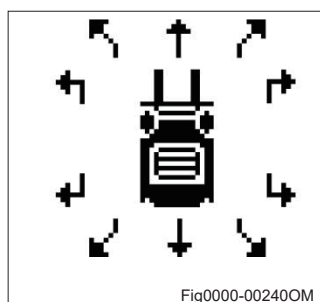












When you push the pedal to the max position, the display will show the information like picture above.



The truck icon can provide the information of the driving direction, if the controller can calculate the data of angle.

If the controller can't provide the information of angle, there're just forward arrow and backward arrow. When the forward or backward switch is active, the display will show the forward or backward arrow. If no one is active, there will be no arrow showed.



ICON	EXPLANATION
	If this icon is showed on display, the truck is in normal high speed mode. This mode is the default mode, and can be selected by button 1
	If this icon is showed on display, the truck is in low speed mode. The mode can be selected by button 1.
	If this icon is showed on display, the truck is in high acceleration performance mode. The mode can be selected by button 1.
	If this icon is showed on display, the truck is in low acceleration performance mode. The mode can be selected by button 1.
	If this icon is showed, it means the handbrake is not released.
	If this icon is showed, it means the seat switch is open.
	If this icon is showed, it means the EABS(Electronic Brake Assistance system) is activate.
	If this icon is showed, it means the direction switch is in normal position.
	If this icon is showed, it means the direction switch is in forward position.
	If this icon is showed, it means the direction switch is in reverse position.
*****H	This shows the total working time, the max value is "65535H"
**. *KM/H	This shows the truck speed, the max value is "99.9KM/H"

## 1.2.2 Controls

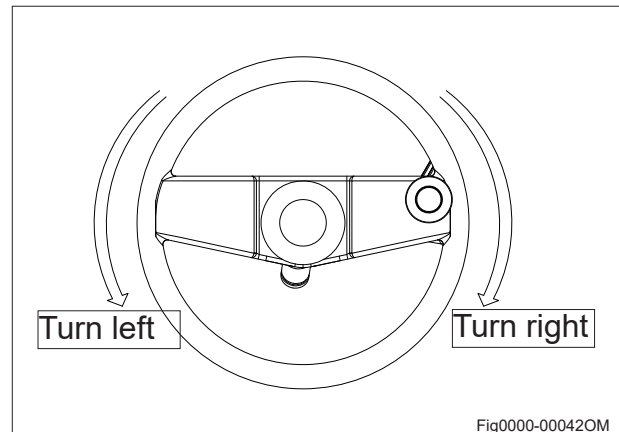
### ➤ Steering

When the steering wheel is turned right, the forklift will turn to the right; when the steering wheel is turned left, the forklift will turn to the left. The rear end of the forklift swings out when turning.



### **WARNING**

*This forklift truck adopts a fully hydraulic steering system. Therefore, steering will be impaired when the oil pump motor stops running. Immediately restart the oil pump motor before turning again.*



### ➤ Key switch

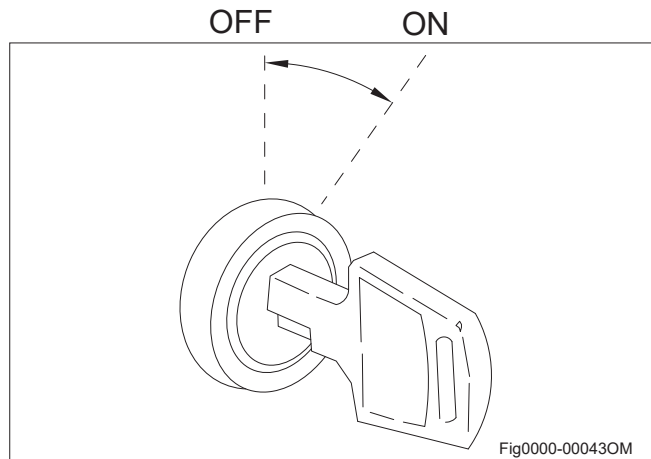
The key switch has two positions: ON and OFF.

Truck power supply is cut off when the key turn is turned to "OFF".

Truck power supply is turned on when the key is turned to "ON".

If you start of the truck to drive. First set the combination switch to the neutral position, then take your foot off the accelerator pedal. Turn the key clockwise to the ON position.

Remove the key to prevent the truck from being switched on by unauthorised personnel.

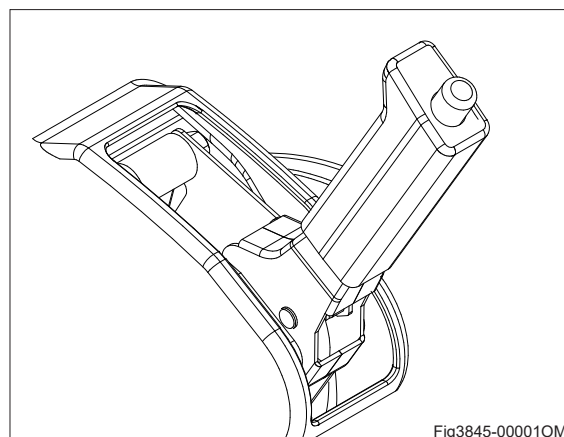


### **WARNING**

*If the combination switch is not in neutral or the accelerator pedal is depressed, the forklift will not start when the key switch is turned to ON. At this point a fault code will be displayed, which is perfectly normal. Return the combination switch to the neutral position and take your foot off the accelerator pedal before attempting to start the forklift. The fault code will then disappear.*

### ➤ Hand brake lever

When braking, pulling on the brake lever generates a braking force on the front wheels. To release the brake, Press the button ,move the lever forwards at the same time.





## WARNING

*If parking on the slope is unavoidable, block the wheels with solid wedge.*

### ➤ Horn button

Press the horn button in the middle of steering wheel, the horn sounds.

### ➤ Travel Combination Switch

For switching travel direction of truck: Forward (F) , Reverse (R) and Neutral (N).

The travel combination switch is used to switch between forward and reverse directions of travel. When the combination switch is pushed forward and the accelerator pedal is depressed, the forklift truck will travel forward. When the travel combination switch is pulled back, the forklift will travel in reverse.

### ➤ Combination light switch

The combination light switch includes turn signal indicator and light switch.

Turn signal: Push or pull this switch, the corresponding signal light flashes.

Push Forward	←	Left turn light flashes
Neutral		Off
Pull back	⇒	Right turn light flashes



## CAUTION

*The turn signal lever does not automatically return to the neutral position, reset it by hand.*

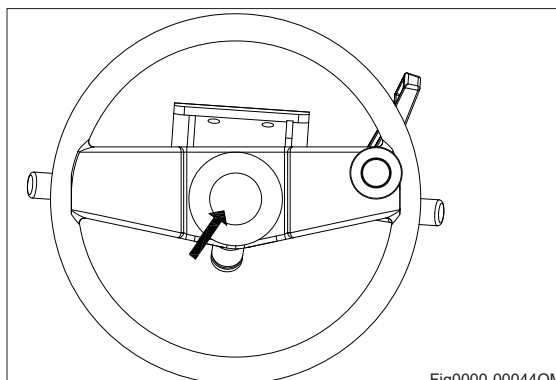


Fig0000-00044OM

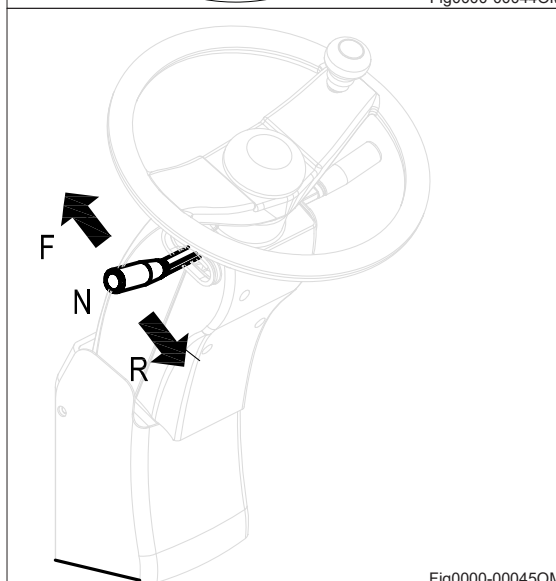


Fig0000-00045OM

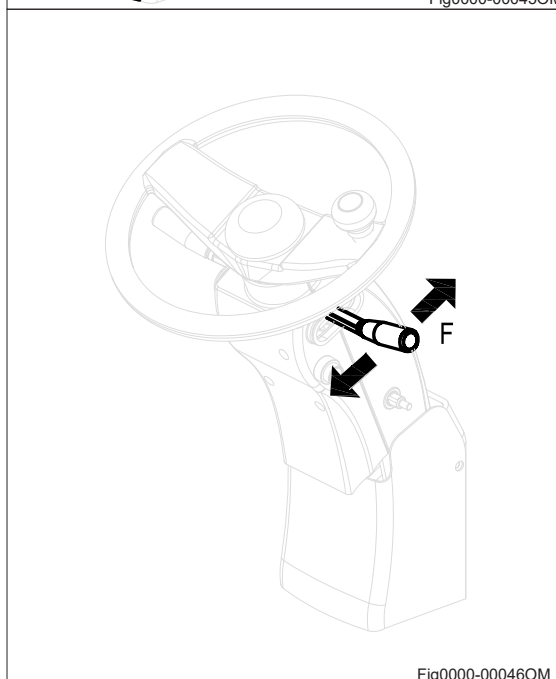
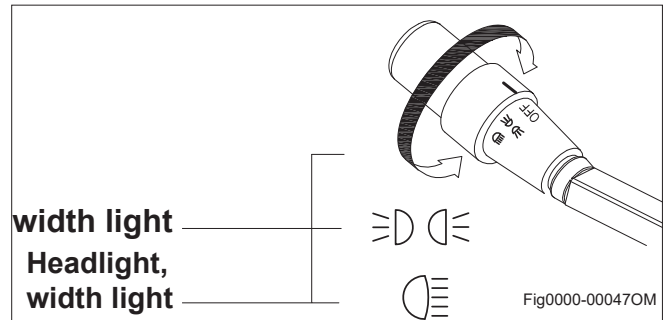


Fig0000-00046OM

- **Light switch:** Rotation type switch.  
Control the light through the knob on the head of combination switch.



### ➤ Emergency stop switch

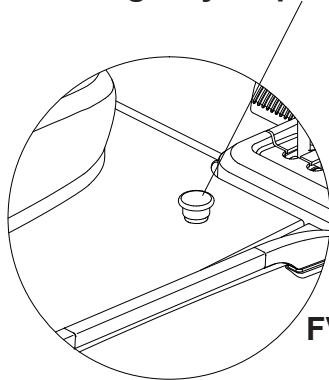
In an emergency, press the red mushroom head button to cut off the vehicle's main power supply. The vehicle will not be able to move, turn or lift.



### CAUTION

*Do not use the emergency stop switch to stop the truck under normal circumstances as the key switch.*

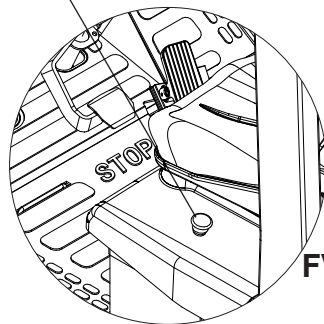
#### Emergency stop switch



FVD8/F8

Fig3218-00017OM

#### Emergency stop switch

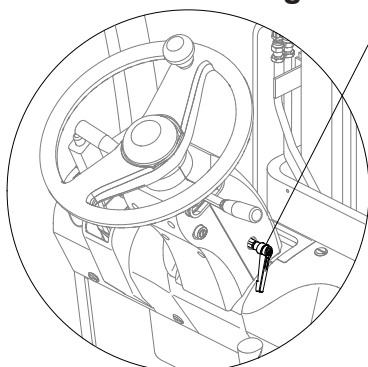


FVL

### ➤ Steering column tilting angle adjuster

The tilting angle of the steering column is adjustable with a range of 12.5 degrees to suit individual operators. The steering column is unlocked by turning the right handle counterclockwise and locked by turning the right handle clockwise.

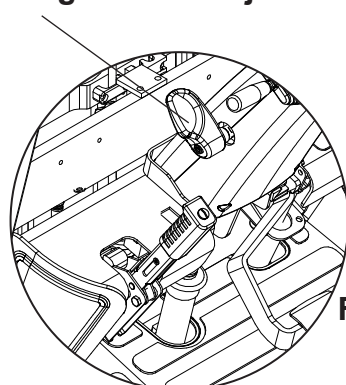
#### Steering column tilting



FVD8/F8

Fig3218-00018OM

#### Steering column adjustment lever



FVL

### ➤ Brake pedal

Depressing the brake pedal will slow down or stop the forklift.

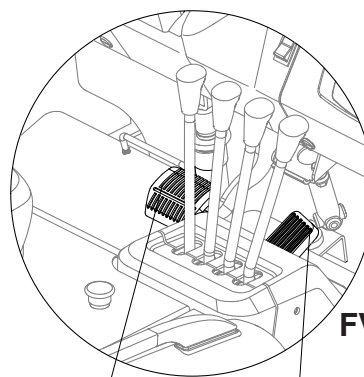


### CAUTION

*Do not depress the accelerator and brake pedals at the same time, as this will damage the drive motor.*

### ➤ Accelerator pedal

Slowly depress the accelerator pedal, the drive motor will start running and the forklift will move off. The travel speed can be increased gradually based on the force applied to the pedal.

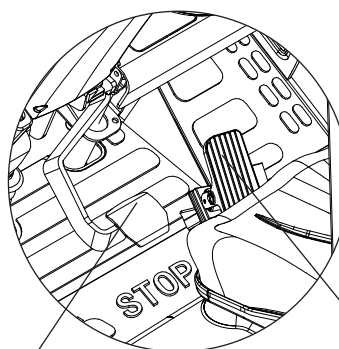


FVD8/F8

Accelerator pedal

Brake pedal

Fig3218-00019OM



FVL

Brake pedal

Accelerator pedal

### ➤ Control lever

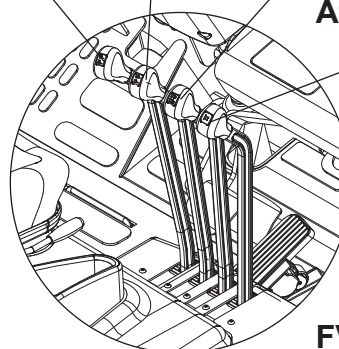
Control levers includes lift lever, tilt lever, sideshifter lever and attachment lever.

### ➤ Attachment lever(optional)

Apply when installing the attachment with 4th valve. Push and pull this lever can apply the attachment function.

Lift lever Tilt lever Side shifter lever

Attachment lever



FVL



### ➤ Lift lever

Pull back to raise the forks. Push forward to lower the forks. The lifting speed depends on the distance that the lever is moved backward. The lowering speed depends on the distance that the lever is moved forward.

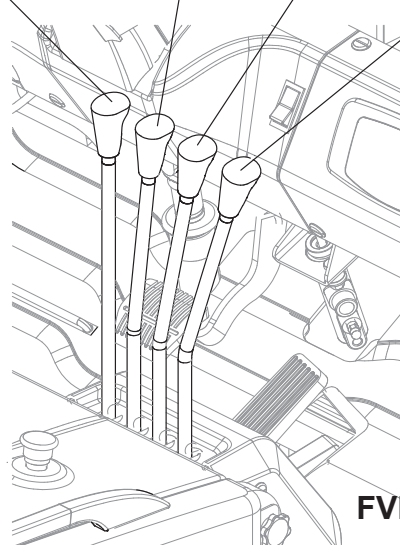
### ➤ Tilt lever

The tilt lever is used to tilt the mast forward and backward. Push forward to tilt the mast forward, pull backward to tilt the mast back. The tilting speed is determined by the distance that the lever is moved.

### ➤ Sideshifter lever (optional)

Control the fork to move to left or right. Push or pull this lever can make the mast move leftwards/rightwards.

Lift lever    Tilt lever    Side shifter lever    Attachment lever



**FVD8/F8**

Fig3625-00021OM

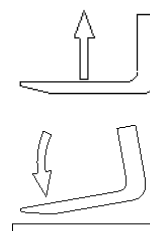
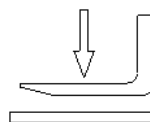


Fig0000-00048OM

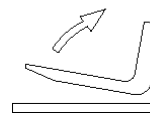
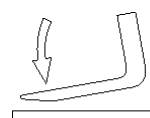


Fig0000-00049OM

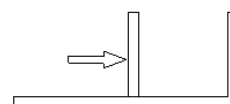
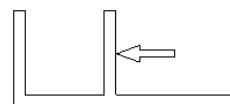


Fig0000-00050OM

### 1.2.3 Components

#### ➤ Fork stopper

Used when adjusting the spacing of the forks. Pull up the fork stopper and rotate it 90°, then adjust the forks to the desired positions according to the load to be handled.



#### **WARNING**

*Fork spacing should be adjusted symmetrically to the truck centreline. After adjustment, make sure that the fork stoppers are securely locked.*

*The lower crossbar of the fork carriage has an opening for fitting and removing the forks.*

*Do not secure forks at the opening position, in order to prevent them falling through the opening.*

#### ➤ Air spring

When opening the battery cover, the air spring is used to support the cover. When closing the battery cover, press the air spring according to the arrow direction, meanwhile, press the cover hard and lock it with lock catch.

#### ➤ Overhead guard

The overhead guard protects the operator against injury from falling objects. It must have sufficient impact strength. Its gap is used to lift battery. Do not use the forklift without the overhead guard.

#### ➤ Chassis

The chassis, in conjunction with the counterweight, forms the supporting base structure of the truck. It is used to support the main components.

#### ➤ Headlights

Front combination lights (turn signal and lighting) are installed on the front pillars of the overhead guard. Protect the lights from damage and clean them up if dusty. Any damaged lights must be replaced.

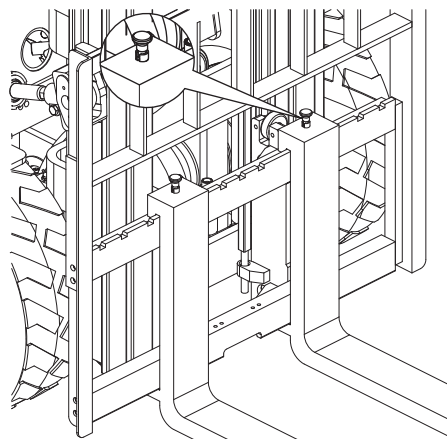


Fig0000-00052OM



Fig3625-00015OM



Fig3625-00016OM

### ➤ Load backrest

Load backrest is an important safety part that prevents loads dropping. It's prohibited to dismantle and remould the load backrest. Never use truck without load backrest.



### **DANGER**

*Loads should be arranged so that they do not project beyond the edge of the truck loading surface and cannot slip, topple over or fall off.*

### ➤ Adjust and replace forks

#### **Adjust fork distance**

In order to guarantee safe operation of picking loads, before operation, adjust the fork distance to proper position according to the tray dimension.

Procedures

- Pull the fork locating pin upward (1), and rotate 180° in either direction (2) to unlock the fork.
- Based on fork carriage center line, adjust the fork position to both ends symmetrically.
- After adjusting fork distance, make sure the forks are positioned correctly and rotate pin until it drops into place (3).



### **CAUTION**

*Fork locating pin must be locked(keep in the slot of fork carriage), otherwise forks are easy to move during driving and loads may fall down.*

*Be careful when adjusting forks.*

### ➤ Fork removal

#### **Fork removal**

When replacing forks, screw off the fixed bolt(1) in the middle of the fork carriage, move the fork to the middle opening of fork carriage beam, and then tilt forward and lower the forks until forks are off the fork carriage, then back the truck.

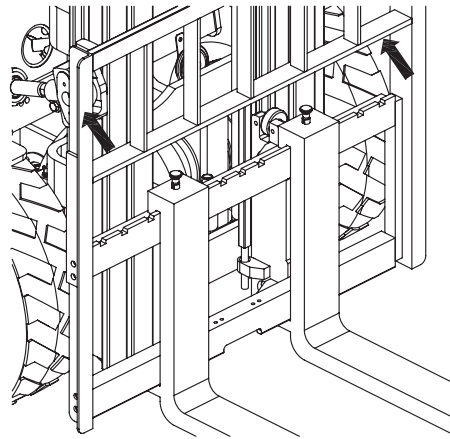
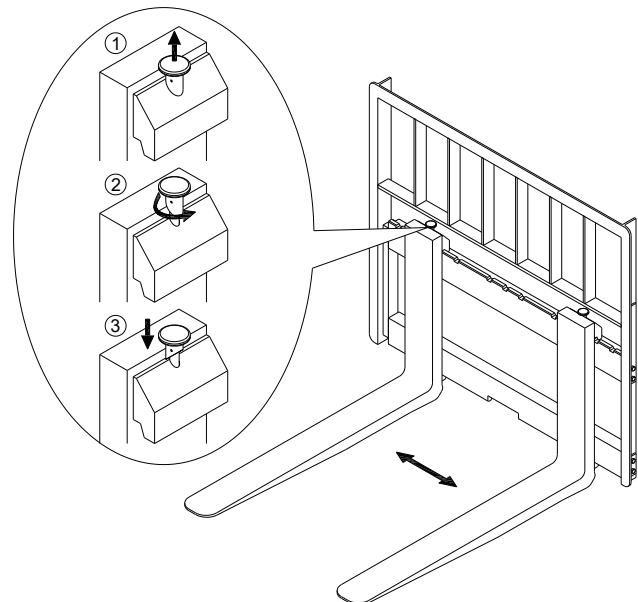
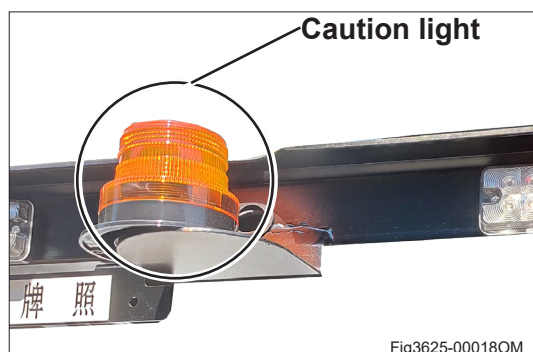


Fig0000-00053OM



➤ **Fork assemble**

Place forks on the ground against the truck, lower the fork carriage to the lowest, drive the truck forward slowly, aim at the upper and lower slot of fork and the upper and lower beam and gap of fork carriage, fully lift the fork carriage, adjust the left and right position of forks. Screw back on the fixed bolt from above to lock in place.



➤ **Caution light**

Press the caution light button, the caution light will flash.

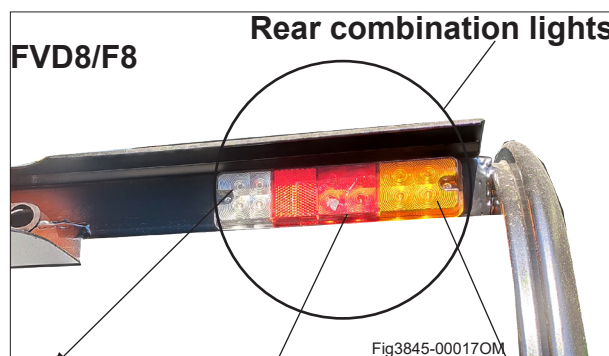


**WARNING**

*When start the truck, you must press the caution light button to keep the caution light on.*

➤ **Safety step and handrail**

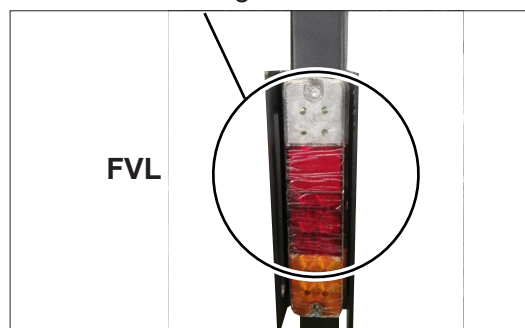
A safety step is provided on one side of the forklift body and a handrail is located on the reversing lights left pillar of the overhead guard. Use the step and handrail to safely get on /off the forklift.



➤ **Rear combination lights**

The rear combination lights include turn signal lights, show width lights, brake lights and reversing lights. Protect the lights from damage and clean them up if dusty. Any damaged lights must be replaced.

Rear combination lights



## 1.2.4 Cover and Seat

### ➤ Procedures to open the battery hood

- Unlock the switch (1), then open the battery hood(2) .
- With the help of air spring in the cover, the cover can be fully opened upward with small force.



### **WARNING**

*Take care to clip your fingers when closing the battery hood.*

*When you want to close the hood, don't forgot to lock the switch, in order to avoid battery hood open suddenly.*

### ➤ Procedures to close the cover

Release the spring, and meanwhile press the battery hood.

### ➤ Rearview mirror

Adjust rearview mirror (3) to make sure the rearview mirror angle is proper.

### ➤ Side battery cover hood

*It is cover hood of battery one left and one right. When you want to take off the hood, you should take off the knob(1) at first and pull to upside.*

### ➤ Seat For FVD8

#### **Seat and adjusting lever (2)**

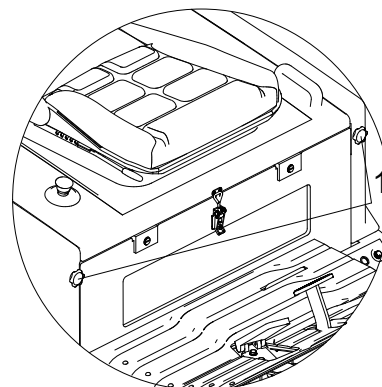
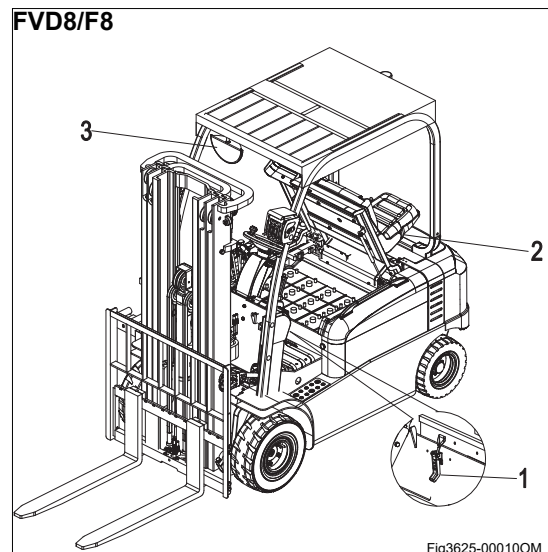
#### **Adjust seat position**

Pull the driver seat forward-backward with adjusting lever(2), and move the seat forward or backward to proper position. Release the adjusting lever, the driver seat will be locked.



### **WARNING**

*Lock the driver seat forward-backward adjusting lever on the set position. Never adjust seat when driving.*



### ➤ **Adjust seat back**

Driver sits on.

Pull forward or turn the seat back adjusting switch (1), and adjust the back inclination. Release the switch, the seat back will be locked.

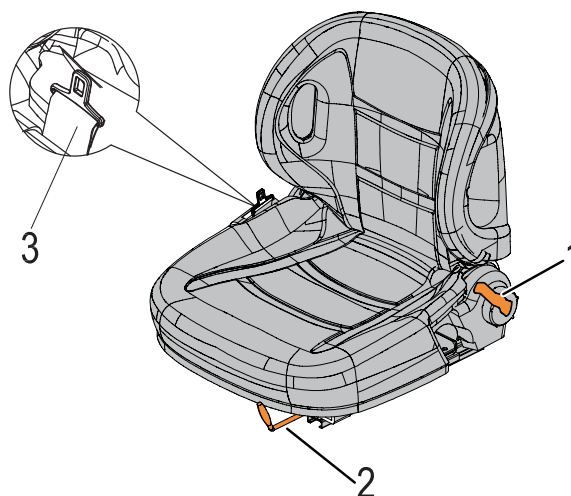


Fig0000-001700M

### ➤ **Safety belt**

Fasten safety belt (3) before driving. It protects driver when accidents happen. Regularly clean and check safety belt, avoid dirt.

### ➤ **Seat and adjusting lever (2)**

Adjust operator's seat to position which is comfortable for you and provides easy access to all hand and foot controls. The seat is unlocked by turn the adjusting lock (2) anticlockwise. Hold seat back and pulling backwards or pushing the handle can change the lean of seat. Before proceeding with work, adjust operator's seat and make sure that it is securely locked. Pull the driver seat forward-backward with adjusting lever(1), and move the seat forward or backward to proper position.

### **F8/FVL**

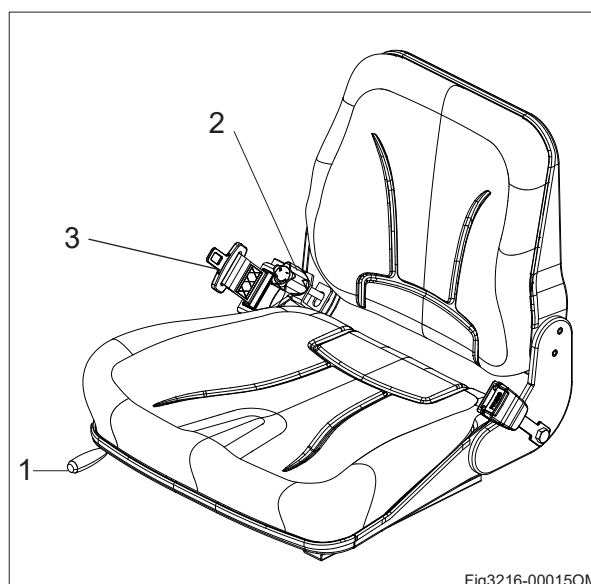


Fig3216-000150M

### ➤ **Safety belt**

Fasten safety belt (3) before driving. It protects driver when accidents happen. Regularly clean and check safety belt, avoid dirt.

### ➤ **Regular check items realted to the safety belt:**

- 1)cut or frayed straps;
- 2)worn or damaged hardware, including anchor points;
- 3)buckle or retractor malfunction;
- 4)loose stitching.

### ➤ **Correctly use safety belt**

Sit on the seat correctly.

Check if the safety belt twisted.

Fasten the safety belt and check safety belt lock.



➤ **Periodically check the safety belt**

Check if safety belt is damaged or cracked.

Check if the metal pieces of safety belt(including anchor point) are worn or damaged.

Check if lock catch for safety belt or traction machine functions normally.



**WARNING**

*In any case, if there is damage or flaw etc. on the safety belt, please repair or replace it immediately.*

*Never do any changes to the safety belt. Replace a new one after each accident.*



**DANGER**

*The seat belt should be fastened when using the forklift truck! The seat belt can only be used by one person. For the driver's safety, the vehicle doors (rigid or folding) must be shut tightly when the truck is in operation.*

➤ **Operating attachments**

Attachments are optional equipment purchased by the user and installed onto the truck (for example: lateral forks, clamps etc.). Pay close attention to the working pressures and operating instructions for each attachment. An additional operating lever should be installed for use by the attachments.



**NOTE**

*After installing each attachment, a label should be attached to the battery hood, explaining the truck's load capacity after installing the attachment. An attachment operating notice should also be attached to the back of the attachment control lever.*



**CAUTION**

*If the attachment was not supplied with the truck, it can only be used if verified by your EP dealer and safe operation of the truck is guaranteed in terms of load capacity and stability after installation of the attachment.*

➤ **Operator Presence System (OPS) optional**

OPS (Operator Presence Sensing) system is a safeguard system if the driver sits on the seat correctly. If the driver does not sit on the seat correctly, driving force is cut off, meanwhile, all loading and unloading operations will be stopped. It helps to reduce accident when the driver leaves. When the driver does not sit correctly, the driver cannot drive the truck or operate the loading and unloading, thus the accidents by maloperation will be reduced.



### 1.3 Standard Version Specifications

Technical specification details in accordance with VDI2198. Technical modifications and additions reserved.

#### 1.3.1 Performance data for standard truck

Distinguishing mark					
1.1	Manufacturer			EP	EP
1.2	Model designation			CPD18FVL	CPD20FVL
1.3	Drive unit			Electrics	Electrics
1.4	Operator type			seated	seated
1.5	rated capacity	Q	KG	1800	2000
1.6	Load center distance	c	mm	500	500
1.8	Load distance centre of drive axle to fork	x	mm	420	420
1.9	Wheelbase	y	mm	1330	1330
Weight					
2.1	Service weight (include battery)		kg	3160	3270
2.2	Axle loading, laden driving side/loading side		kg	4319/641	4646/624
2.3	Axle loading, unladen driving side/loading side		kg	1272/1888	1260/2010
Types, Chassis					
3.1	"Tyre type driving wheels/ steering wheels"			solid rubber	solid rubber
3.2	Tyre size, driving wheels		mm	18X7-8	18X7-8

3.3	Tyre size, steering wheels		mm	16x6-8	16x6-8
3.5	Wheels, number driving/steering (x=drive wheels)		mm	2X/2	2X/2
3.6	Tread, Driving wheels	b10	mm	943	969
3.7	Tread, Steering wheels	b11	mm	890	890
<b>Dimensions</b>					
4.1	Tilt of mast/fork carriage forward/backward	$\alpha / \beta (^{\circ})$		6/6	6/6
4.2	Height, mast lowered	h1		2075	2075
4.3	Free lift (load backrest)	h2		100	100
4.4	Lift height	h3	mm	3000	3000
4.5	Height, mast extended	h4	mm	4055	4055
4.7	Height of overhead guard (cabin)	h6	mm	2078	2078
4.8	Seat height	h7	mm	1050	1050
4.12	Tow center of pin height	h10	mm	600	600
4.19	Overall length	l1	mm	3020	3070
4.20	Length to face of forks	l2	mm	2100	2150
4.21	Overall width	b1/ b2	mm	1070	1070
4.22	Fork dimensions	s/ e/ l	mm	100X40 X920	122X40 X1070
4.23	Fork carriage class/type A, B			2A	2A
4.24	Fork carriage width	b3	mm	1040	1040
4.31	Ground clearance, laden, below mast	m1	mm	89	89
4.32	The minimum ground clearance of frame	m2	mm	92	92
4.34.1	Aisle width for pallets 1000 × 1200 crossways	Ast	mm	3422	3472
4.34.2	Aisle width for pallets 800 × 1200 lengthways	Ast	mm	3548	3598
4.35	Turning radius	Wa	mm	1680	1680

Performance data				
5.1	Travel speed, laden/ unladen	km/h	13/ 14	13/ 14
5.2	Lifting speed, laden/ unladen	m/ s	0.4/ 0.5	0.38/ 0.48
5.3	Lowering speed, laden/ unladen	m/ s	0.55/ 0.55	0.55/ 0.5
5.5	Drawbar pull, laden/unladen	N	/	/
5.6	Max. drawbar pull, laden/ unladen (time)		/	/
5.8	Max. gradeability, laden/ unladen	%	15/ 20	15/ 20
5.10	Service brake type		Hydraulic	Hydraulic
	park brake type		Mechanical	Mechanical
Electric-engine				
6.1	Drive motor rating S2 60 min	kW	5.0X2	5.0X2
6.2	Lift motor rating at S3 15%	kW	11	11
6.4	Battery voltage/nominal capacity K5	V/ Ah	80V/205AH	80V/205AH
6.5	Battery weight	lb.	220	220
Addition data				
8.1	Type of drive control		AC	AC
10.5	Steering type		Hydraulic	Hydraulic
10.7	Sound pressure level at the driver's ear	dB (A)	70	70

Distinguishing mark					
1.1	Manufacturer			EP	EP
1.2	Model designation			CPD18FVD8	CPD20FVD8
1.3	Drive unit			Electrics	Electrics
1.4	Operator type			seated	seated
1.5	rated capacity	Q	t	1.8	2.0
1.6	Load center distance	c	mm	500	500
1.8	Load distance centre of drive axle to fork	x	mm	400	400
1.9	Wheelbase	y	mm	1435	1435
Weight					
2.1	Service weight (include battery)		kg	3440	3540
2.2	Axle loading, laden driving side/loading side		kg	4625/615	4955/585
2.3	Axle loading, unladen driving side/loading side		kg	1720/1720	1720/1820
Types,Chassis					
3.1	"Tyre type driving wheels/ steering wheels"			solid rubber	solid rubber
3.2	Tyre size, driving wheels		mm	18X7-8	200X50-10

3.3	Tyre size, steering wheels		mm	16X6-8	16X6-8
3.5	Wheels, number driving/steering (x=drive wheels)		mm	2x/ 2	2x/ 2
3.6	Tread, Driving wheels	b10	mm	902	936
3.7	Tread, Steering wheels	b11	mm	890	890
<b>Dimensions</b>					
4.1	Tilt of mast/fork carriage forward/backward	$\alpha / \beta (^{\circ})$		5/5	5/5
4.2	Height, mast lowered	h1		2112	2112
4.3	Free lift (load backrest)	h2		120	120
4.4	Lift height	h3	mm	3000	3000
4.5	Height, mast extended	h4	mm	4058	4058
4.7	Height of overhead guard (cabin)	h6	mm	2112	2112
4.8	Seat height	h7	mm	1052	1052
4.12	Tow center of pin height	h10	mm	527	527
4.19	Overall length	l1	mm	3022	3022
4.20	Length to face of forks	l2	mm	2102	2102
4.21	Overall width	b1/ b2	mm	1090	1150
4.22	Fork dimensions	s/ e/ l	mm	40×100×920	40×100×920
4.23	Fork carriage class/type A, B			A	A
4.24	Fork carriage width	b3	mm	1040	1040
4.31	Ground clearance, laden, below mast	m1	mm	130	130
4.32	The minimum ground clearance of frame	m2	mm	130	130
4.34.1	Aisle width for pallets 1000 × 1200 crossways	Ast	mm	3436	3436
4.34.2	Aisle width for pallets 800 × 1200 lengthways	Ast	mm	3562	3562
4.35	Turning radius	Wa	mm	1715	1715

Performance data				
5.1	Travel speed, laden/ unladen	km/h	13/ 14	13/ 14
5.2	Lifting speed, laden/ unladen	m/ s	0.27/ 0.43	0.26/ 0.43
5.3	Lowering speed, laden/ unladen	m/ s	0.44/ 0.435	0.44/ 0.435
5.5	Drawbar pull, laden/unladen	N		
5.6	Max. drawbar pull, laden/ unladen (time)		/	/
5.7	Gradeability, laden/unladen		10.5/ 14.5	10.5/ 14.5
5.8	Max. gradeability, laden/ unladen	%		
5.10	Service brake type		Hydraulic / Mechanical	Hydraulic / Mechanical
	park brake type		Hydraulic / Mechanical	Hydraulic / Mechanical
Electric-engine				
6.1	Drive motor rating S2 60 min	kW	4.8x2	4.8x2
6.2	Lift motor rating at S3 15%	kW	11	11
6.3	The maximum allowed size battery	mm	/	/
6.4	Battery voltage/nominal capacity K5	V/ Ah	48/500	48/500
6.5	Battery weight	lb.	856	856
Addition data				
8.1	Type of drive control		AC	AC
10.5	Steering type		Hydraulic / Mechanical	Hydraulic / Mechanical
10.7	Sound pressure level at the driver's ear	dB (A)	70	74

3.3	Tyre size, steering wheels		mm	5.00-8-10PR	5.00-8-10PR
3.5	Wheels, number driving/steering (x=drive wheels)		mm	2x/ 2	2x/ 2
3.6	Tread, Driving wheels	b10	mm	890	890
3.7	Tread, Steering wheels	b11	mm	920	920
<b>Dimensions</b>					
4.1	Tilt of mast/fork carriage forward/backward	$\alpha / \beta (^{\circ})$		6/ 12	6/ 12
4.2	Height, mast lowered	h1		2098	2098
4.3	Free lift (load backrest)	h2		120	120
4.4	Lift height	h3	mm	3000	3000
4.5	Height, mast extended	h4	mm	4010	4010
4.7	Height of overhead guard (cabin)	h6	mm	2098	2098
4.8	Seat height	h7	mm	1053	1053
4.12	Tow center of pin height	h10	mm	390	390
4.19	Overall length	l1	mm	3090	3090
4.20	Length to face of forks	l2	mm	2170	2170
4.21	Overall width	b1/ b2	mm	1080	1080
4.22	Fork dimensions	s/ e/ l	mm	40×100×920	40×100×920
4.23	Fork carriage class/type A, B			---	---
4.24	Fork carriage width	b3	mm	1085	1085
4.31	Ground clearance, laden, below mast	m1	mm	120	120
4.32	The minimum ground clearance of frame	m2	mm	110	110
4.34.1	Aisle width for pallets 1000 × 1200 crossways	Ast	mm	3658	3658
4.34.2	Aisle width for pallets 800 × 1200 lengthways	Ast	mm	3858	3858
4.35	Turning radius	Wa	mm	2045	2045



Performance data				
5.1	Travel speed, laden/ unladen	km/h	14/14.5	14/14.5
5.2	Lifting speed, laden/ unladen	m/ s	0.3/0.45	0.3/0.45
5.3	Lowering speed, laden/ unladen	m/ s	0.45/0.44	0.45/0.44
5.5	Drawbar pull, laden/unladen	N	—	—
5.6	Max. drawbar pull, laden/ unladen (time)		11000	11000
5.7	Gradeability, laden/unladen		—	—
5.8	Max. gradeability, laden/ unladen	%	10.5/14	10.5/14
5.10	Service brake type		Hydraulic / Mechanical	Hydraulic / Mechanical
	park brake type		Mechanical	Mechanical
Electric-engine				
6.1	Drive motor rating S2 60 min	kW	8	8
6.2	Lift motor rating at S3 15%	kW	11	11
6.3	The maximum allowed size battery	mm	—	—
6.4	Battery voltage/nominal capacity K5	V/ Ah	48/400	48/540
6.5	Battery weight	lb.	780	923
Addition data				
8.1	Type of drive control		AC	AC
10.5	Steering type		—	—
10.7	Sound pressure level at the driver's ear	dB (A)	70	74

Distinguishing mark					
1.1	Manufacturer			EP	EP
1.2	Model designation			CPD20F8	CPD25F8
1.3	Drive unit			Electrics	Electrics
1.4	Operator type			seated	seated
1.5	rated capacity	Q	t	2	2.5
1.6	Load center distance	c	mm	500	500
1.8	Load distance centre of drive axle to fork	x	mm	456	456
1.9	Wheelbase	y	mm	1500	1500
Weight					
2.1	Service weight (include battery)		kg	3860	4030
2.2	Axle loading, laden driving side/loading side		kg	5350/510	5930/600
2.3	Axle loading, unladen driving side/loading side		kg	1770/2090	1800/2230
Types, Chassis					
3.1	"Tyre type driving wheels/steering wheels"			pneumatic tire	pneumatic tire
3.2	Tyre size, driving wheels		mm	23×9-10	23×9-10

3.3	Tyre size, steering wheels		mm	18X7-8	18X7-8
3.5	Wheels, number driving/steering (x=drive wheels)		mm	2x/ 2	2x/ 2
3.6	Tread, Driving wheels	b10	mm	1045	1045
3.7	Tread, Steering wheels	b11	mm	950	950
<b>Dimensions</b>					
4.1	Tilt of mast/fork carriage forward/backward	$\alpha / \beta (^{\circ})$		6/11	6/11
4.2	Height, mast lowered	h1		2180	2180
4.3	Free lift (load backrest)	h2		120	120
4.4	Lift height	h3	mm	3000	3000
4.5	Height, mast extended	h4	mm	4010	4010
4.7	Height of overhead guard (cabin)	h6	mm	2180	2180
4.8	Seat height	h7	mm	1105	1105
4.12	Tow center of pin height	h10	mm	305	305
4.19	Overall length	l1	mm	3416	3416
4.20	Length to face of forks	l2	mm	2346	2346
4.21	Overall width	b1/ b2	mm	1252	1252
4.22	Fork dimensions	s/ e/ l	mm	40×120×1070	40×120×1070
4.23	Fork carriage class/type A, B			2A	2A
4.24	Fork carriage width	b3	mm	1085	1085
4.31	Ground clearance, laden, below mast	m1	mm	110	110
4.32	The minimum ground clearance of frame	m2	mm	125	125
4.34.1	Aisle width for pallets 1000 × 1200 crossways	Ast	mm	3791	3791
4.34.2	Aisle width for pallets 800 × 1200 lengthways	Ast	mm	3991	3991
4.35	Turning radius	Wa	mm	2135	2135

Performance data				
5.1	Travel speed, laden/ unladen	km/h	13/ 13.5	13/ 13.5
5.2	Lifting speed, laden/ unladen	m/ s	0.3/ 0.45	0.3/ 0.45
5.3	Lowering speed, laden/ unladen	m/ s	0.44/ 0.435	0.44/ 0.435
5.5	Drawbar pull, laden/unladen	N	—	—
5.6	Max. drawbar pull, laden/ unladen (time)		17000	17000
5.7	Gradeability, laden/unladen		—	—
5.8	Max. gradeability, laden/ unladen	%	10.5/14	10.5/14
5.10	Service brake type		Hydraulic / Mechanical	Hydraulic / Mechanical
	park brake type		Mechanical	Mechanical
Electric-engine				
6.1	Drive motor rating S2 60 min	kW	11	11
6.2	Lift motor rating at S3 15%	kW	13	13
6.3	The maximum allowed size battery	mm	—	—
6.4	Battery voltage/nominal capacity K5	V/ Ah	48/600(Max770)	48/630(Max770)
6.5	Battery weight	lb.	940	1044
Addition data				
8.1	Type of drive control		AC	AC
10.5	Steering type		—	—
10.7	Sound pressure level at the driver's ear	dB (A)	70	74

### 1.3.2 Dimensions

#### CPD15, 18, 20 FVD8

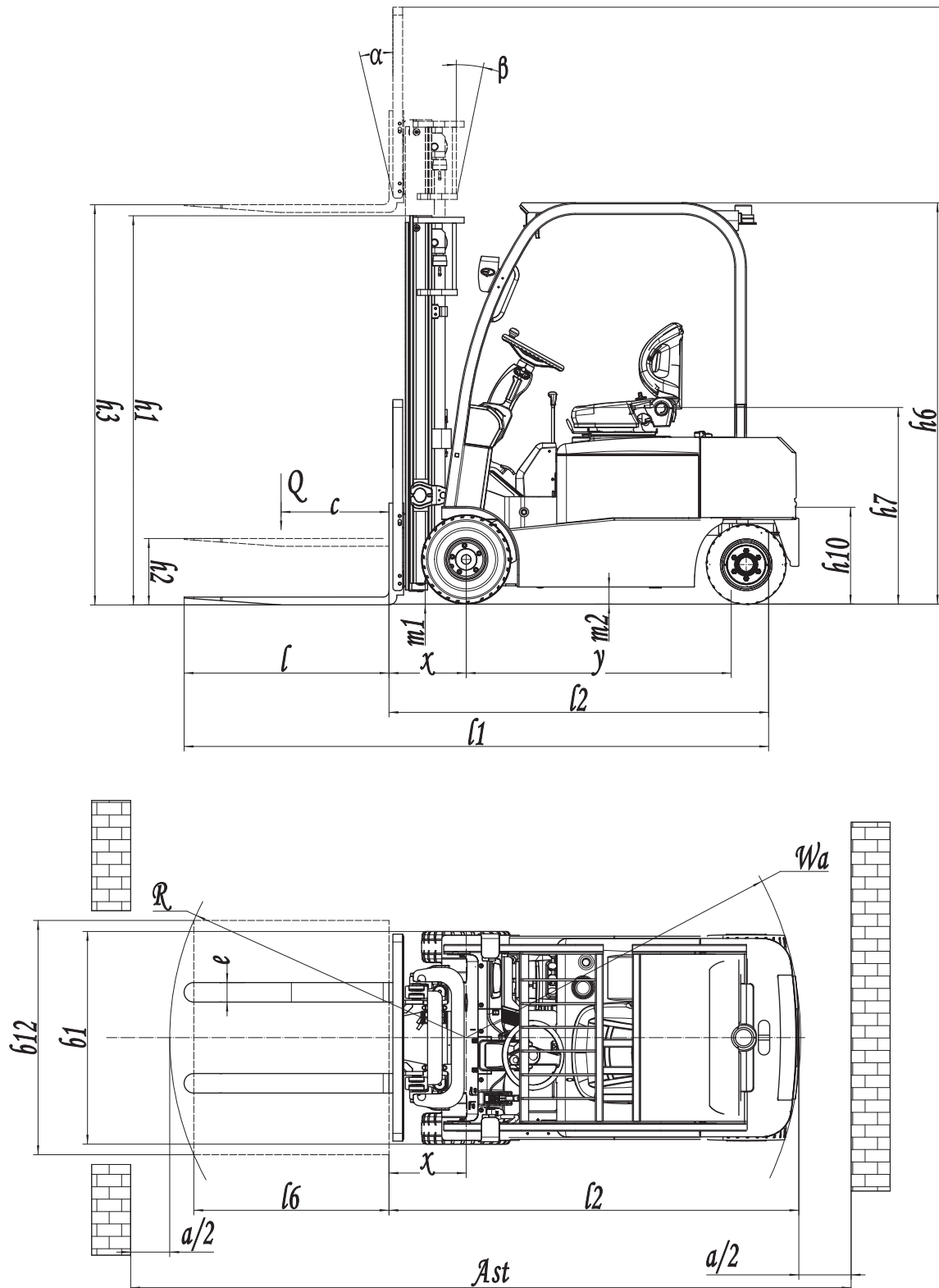


Fig3615-00001OM

**CPD15,18,20,25F8**

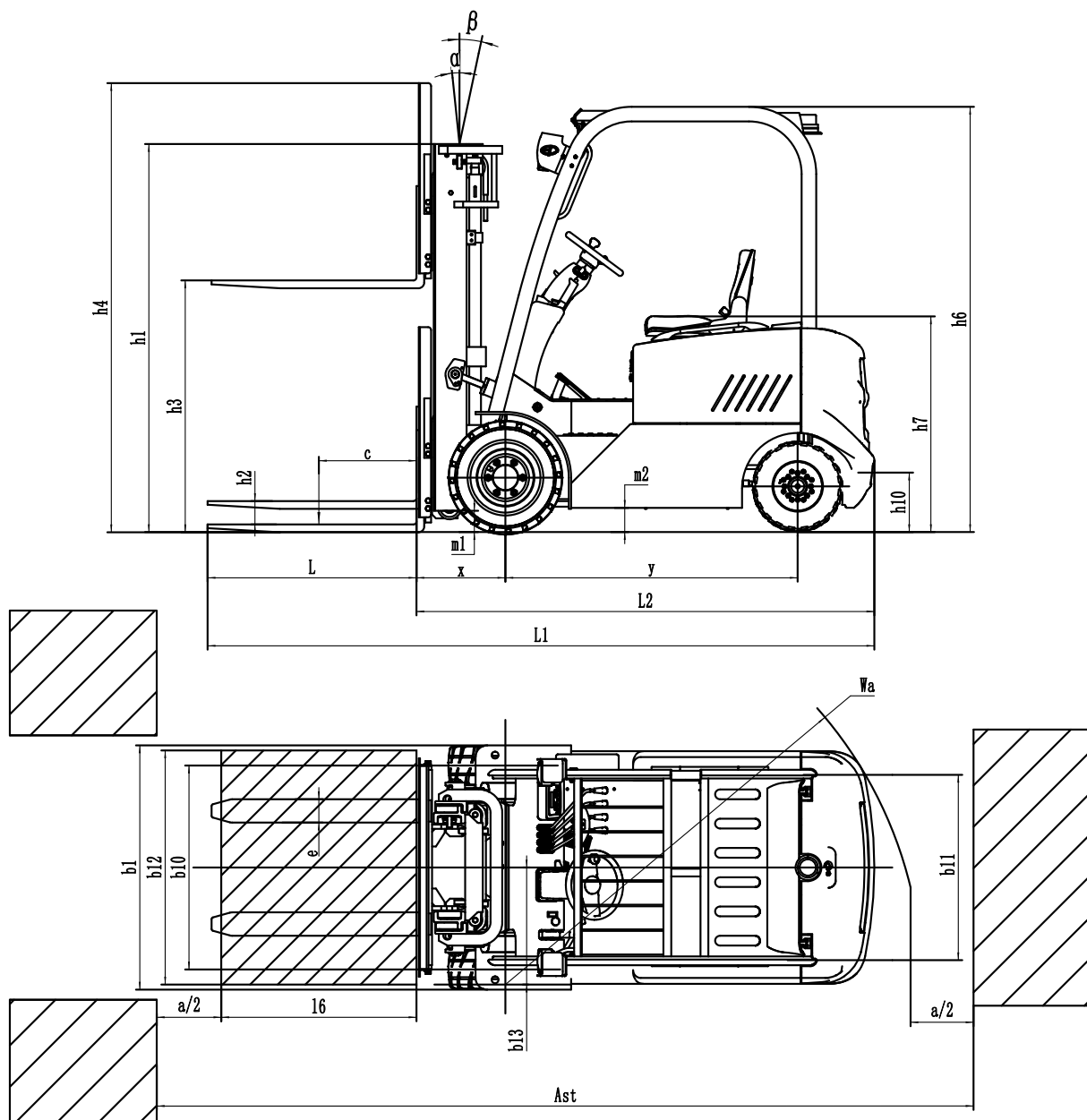
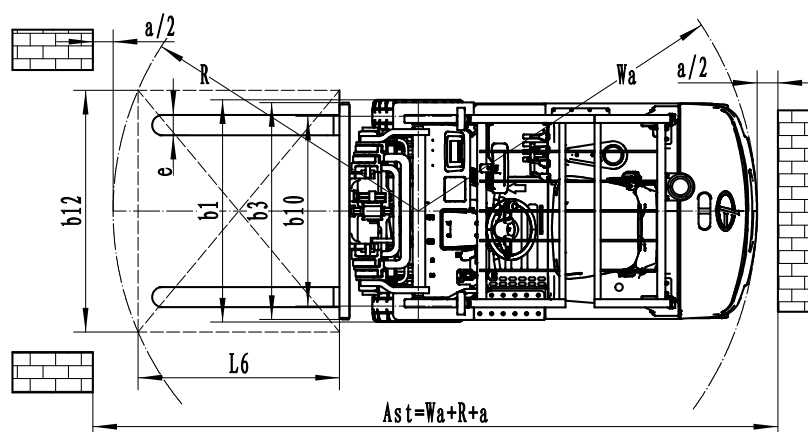
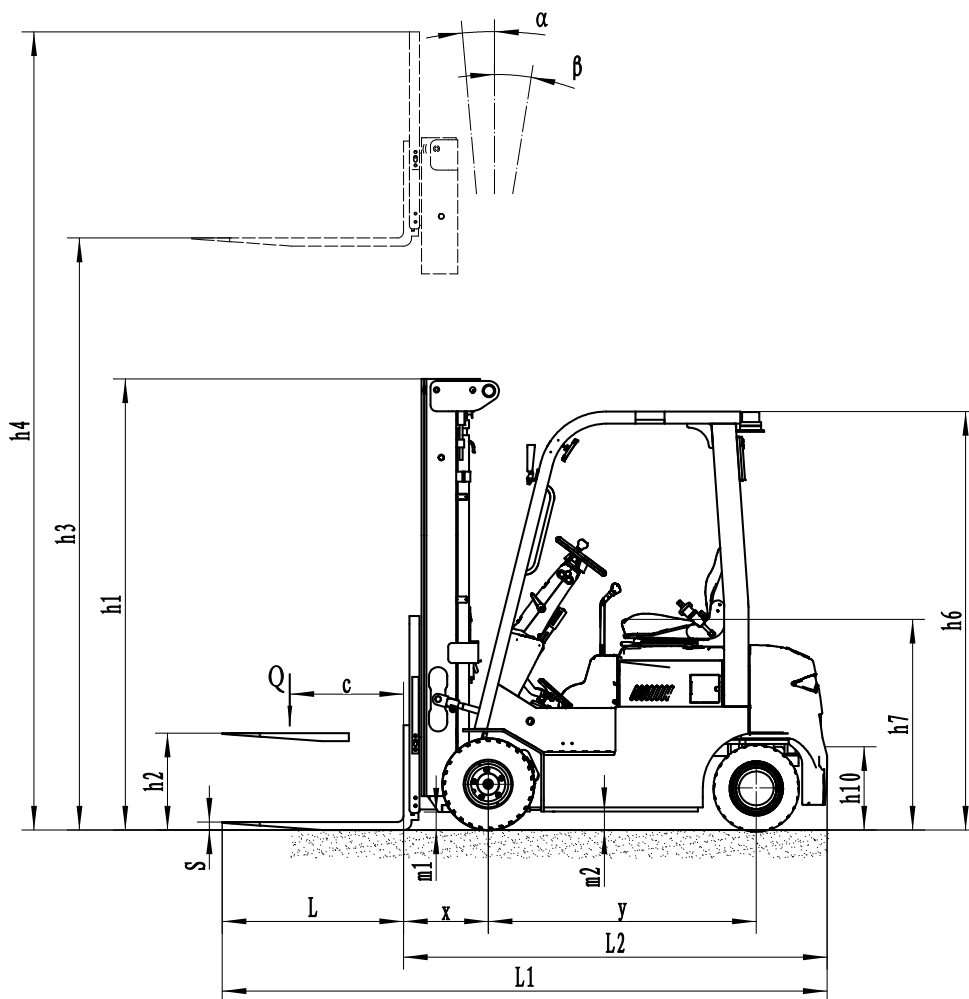


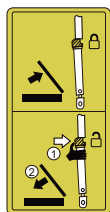
Fig3815-00001OM

## CPD18,20FVL

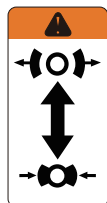




## 1.4 Identification points



Gas spring indicator label



Hand brake label



The fork safety decals show the risk of serious injury or death when the forks are in a raised position.



Helmet safety label



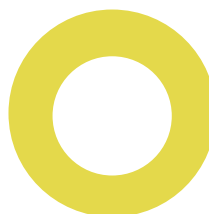
"Fill port" label



The tipover safety decal shows how to reduce the chance of operator injury during a tipover.



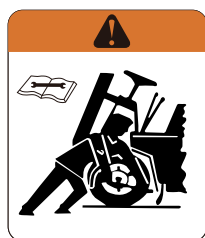
Anti-pinch label



Emergency stop switch label



No driving in the rain



Bolt fastening label



"Instruction" label



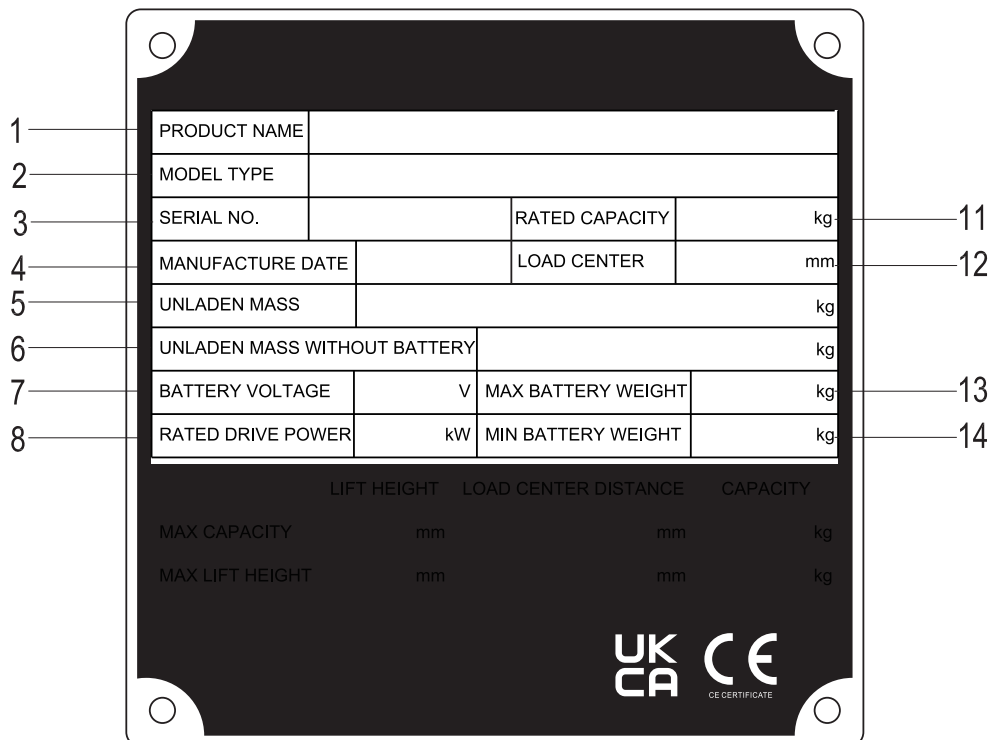
Sling label

Fig3218-00034OM

## 1.5 Truck data plate

For queries regarding the truck or ordering spare parts please quote the truck serial number.

Item	Description	Item	Description
1	PRODUCT NAME	11	RATED CAPACITY
2	MODEL TYPE	12	LOAD CENTER
3	SERIAL NO.	13	MAX BATTERY WEIGHT
4	MANUFACTURE DATE	14	MIN BATTERY WEIGHT
5	UNLADEN MASS	15	
6	UNLADEN MASS WITHOUT BATTERY	16	
7	BATTERY VOLTAGE	17	
8	RATED DRIVE POWER	18	
9	MAX CAPACITY	19	
10	MAX LIFT HEIGHT		



1	PRODUCT NAME			
2	MODEL TYPE			
3	SERIAL NO.		RATED CAPACITY	kg
4	MANUFACTURE DATE		LOAD CENTER	mm
5	UNLADEN MASS		kg	
6	UNLADEN MASS WITHOUT BATTERY		kg	
7	BATTERY VOLTAGE	V	MAX BATTERY WEIGHT	kg
8	RATED DRIVE POWER	kW	MIN BATTERY WEIGHT	kg
	LIFT HEIGHT	LOAD CENTER DISTANCE	CAPACITY	
	MAX CAPACITY	mm	mm	kg
	MAX LIFT HEIGHT	mm	mm	kg

UK CA CE  
CE CERTIFICATE

Fig3218-00035OM

## 1.6 The load capability chart

The capacity plate gives the capacity (Q) of the truck in kg for a vertical mast. The maximum capacity is shown as a table with a given load centre of gravity D (in mm) and the required lift height H (in mm). The capacity plate of the truck indicates the truck's capacity with the forks as originally supplied.

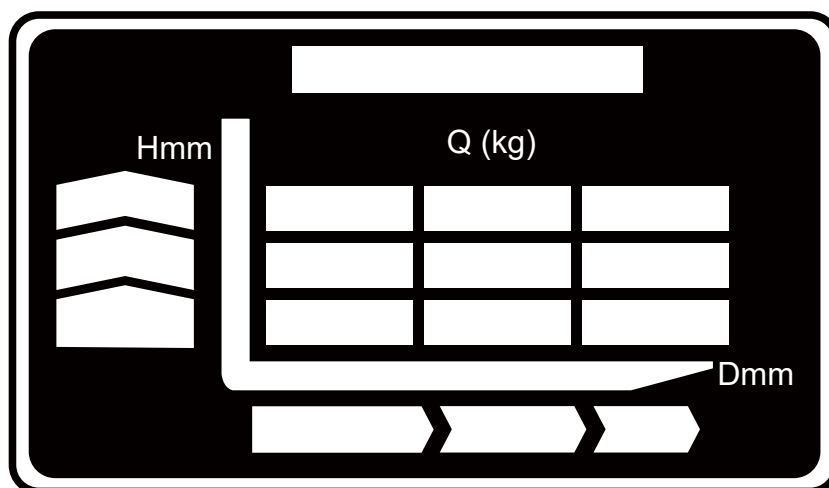


Fig0000-00012OM

## C Safety

### 1.1 Before Operation

Before using the truck, inspect the work area. It should be neat, well lit, adequately ventilated, and free from hazardous material. Aisles and roadways should be unobstructed and well marked. Operators must know the classification for the truck and use the truck only in permissible areas. Ensure that there are no loose objects on the truck or in the operator compartment, especially on the floor plate where they could interfere with pedal operation (if equipped) or foot room. Fire extinguishers and other emergency equipment should be visible and easy to reach. Wear safety equipment when required. Don't smoke in "No Smoking" areas, or while charging batteries or refueling combustion engine trucks. Never operate the truck with greasy hands. This will make the controls slippery and result in loss of truck control. Any questions or concerns about safety should be brought to the attention of a supervisor. If an accident should occur, it must be reported immediately.

### 1.2 Safety

#### **Safety Regulations For The Operation Of Forklift Trucks**

Operating safely is every operator's obligation and responsibility. The "Safety Instructions" cover basic safety procedures and warnings of general application to the forklift trucks. However, safety precautions given on the following pages are also applicable to lift trucks that have special specifications or attachments.

Read this manual carefully and become completely familiar with your truck to make sure the driver understands all the information, directives and safety guidelines that are applicable to your industrial truck are complied with.

#### **1. Know your truck sufficiently**

For the purpose of doing material handling job, the forklift truck is different from general passenger carrying vehicles in structure as follows:

View is partially obstructed due to the hoist system.

Rear wheel steering makes the rear of the truck swing outwards when going round corners.

Read the operator's manual and nameplates on the truck, and become familiar with your truck and operating procedures. If there is anything in the manual you do not understand, ask your service-partner to explain it to you.

#### **2. Operation permissions**

Only trained and authorized operator shall be permitted to operate the truck.

#### **3. Make periodic checks**

Inspect the truck at periodic intervals for oil leak, deformation, lousiness, etc. If neglected, short life of components will be caused and in the worst case a fatal accident would occur.

Make sure to replace "key safety parts" during periodic check.

Wipe off oil, grease or water from the floor, foot and hand levers, if any.

Strictly prohibit smoking, fire and spark nearby the battery when checking it.

If maintenance is performed on high position, such as mast, front and rear lamp, please be careful of falling off or being clamped.

Be careful not to be scalded when inspect the motor, controller etc.

#### **4. Stop using the forklift when it malfunctions**

Whenever malfunctions arise, you must stop using forklift, hang a sign of "danger" or "malfunction" and take off the key, then report the malfunction immediately.

only after the malfunction is eliminated, you may use the forklift.

## **5. Protect yourself**

Operator must wear helmet, safety shoes and work(protective) clothes, whenever you operate and maintain the truck, handle the consumables etc.

## **6. Prevent explosion**

Because there will be explosive gas in the bosom of the battery, prohibit any flame or sparks nearby it strictly.

Don't let any metal tools contact the terminals of the battery to avoid sparks or short circuit.

## **7. Working condition**

Make sure to operate the truck on fairly stable and even road surface.

If there is snow, ice accretion, or other obstacles, clean it before you operate the truck, or the truck may be out of control and even cause safety accidents.

Truck cannot be operated in potentially explosive atmosphere.

## **8. Tilting safely**

Don't tilt the mast with load high.

Use minimum forward and reverse tilt angle when stacking and unstacking loads. Never tilt forward unless load is slightly above the stack or at low lift height.

When stacking loads on a high place, make the mast vertical at a height of 15 to 20 cm above the ground and then lift the load. Never attempt to tilt the mast beyond vertical when the load is raised high.

To unstack loads from a high place, insert forks into the pallet, lift slightly and drive backwards, then lower the load. Tilt the mast backwards after lowering. Never attempt to tilt the mast with the load raised high.

## **9. To handle bulky, long loads**

When handling bulky loads, which restrict your vision, operate the machine in reverse or have a guide to help you, and when you are guided, make sure you understand the meaning of the guide's gesture, flag, whistle or other signals.

When operating with long loads such as lumber, pipe, etc., or in the case of the Large-sized model or the truck with spreader(load or truck with a stretched-out attachment), be extremely careful of load at corners or in narrow aisles. Be alert for fellow workers.

## **10. Start safely**

Before starting up(starting the truck), make sure that:

Your safety belt is fastened;

The vehicle doors is closed tightly(if necessary).

The parking brake lever is released securely.

The travel switch is in neutral.

No one is under, on and close to(in the vicinity of) the truck.

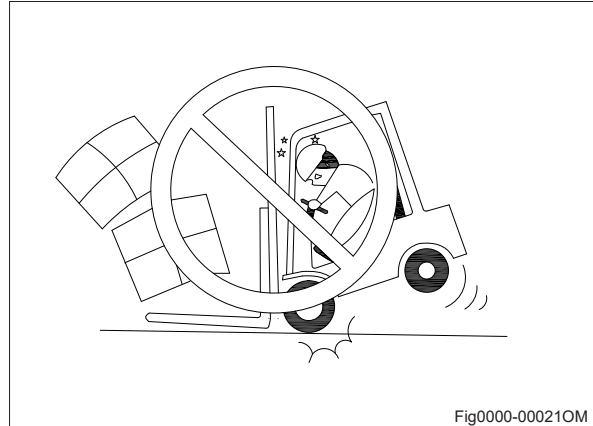
Don't step(depress) the accelerate pedal or control(operate) the lifting lever or tilting lever before turning on the power.

Start slowly and never travel at excessive speed.

### 11. Prohibit sudden stops, starts or sharp turns

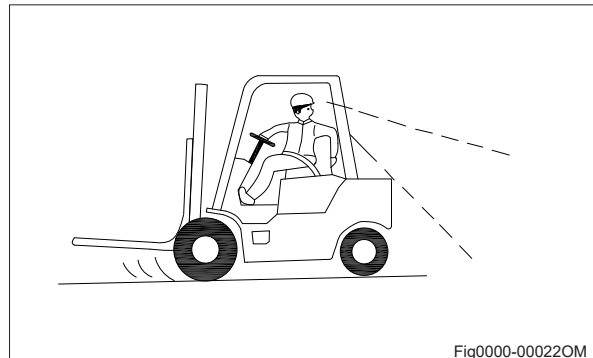
Operate the controls smoothly. Avoid sudden stops, starts or sharp turns.

It is dangerous to make a sudden brake. for it may cause the truck to overturn.



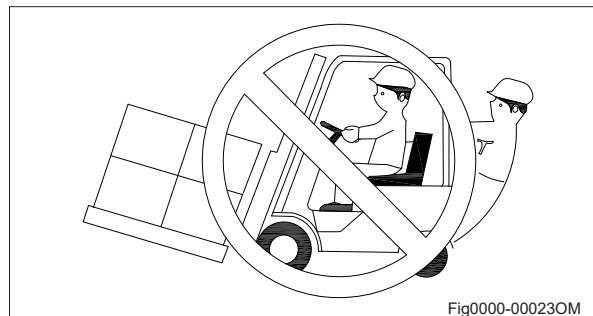
### 12.Focus on the travelling route-

Pay attention to the route of the truck, be sure to keep a clear view of it and look in the direction of travelling.



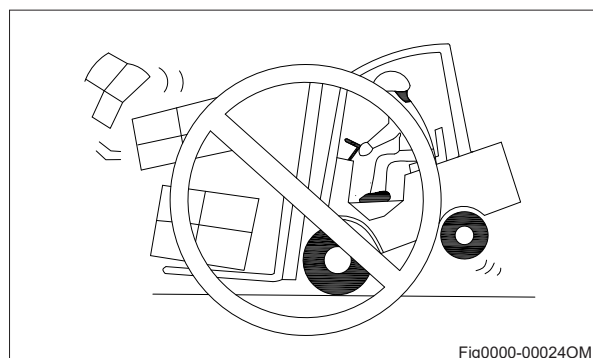
### 13.Don't offer rides to others

Other person is not allowed to get on the fork, tray or forklift. Do not use people as an additional counterweight.



### 14.Carry the loads in a proper manner

- Taking account of the shape and material of loads to be handled, use a proper attachment and tools.
- Avoid hoisting the load with wire rope suspended from the forks or attachment, since the wire rope may slide off. If needed, a qualified personnel (should perform the slinging), making use of a hook or crane arm attachment.
- Take care not to protrude the forks out of the load. The protruded fork tips may damage or turn over/bump the adjacent load.
- Be careful not to let the forks touch the floor, so as to avoid damaging the fork tips or driving surface.



## 15. Concentrating on your work

Keep your mind on your work. Learn to estimate danger before it arises.

## 16. Mount and dismount properly

Never mount or dismount the moving truck. Use the safety steps and safety handgrip and face the truck when mounting or dismounting the truck. Don't jump!

## 17. Never operate the truck unless the operator is properly seated

Before starting the truck, adjust the seat so you can get easy access to all hand and foot controls.

## 18. Know the capacity of your truck

Know the rated capacity of your lift truck and its attachments, and never exceed it. Do not use a man as an additional counterweight. It's quite dangerous.

## 19. Be seated safely

Keep your head, hands, arms, feet and legs within the confines(cab) of the operator's compartment(truck). Never (stick your hands or any other parts of your body out of it) for any reason.

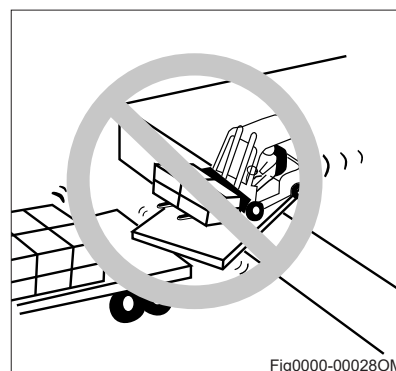
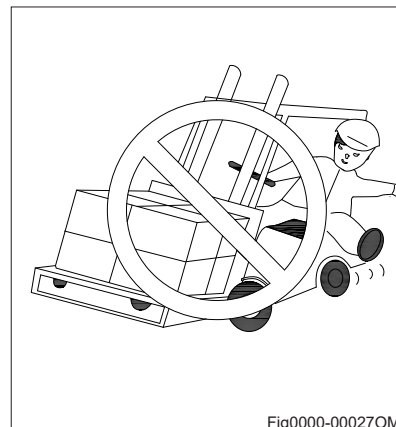
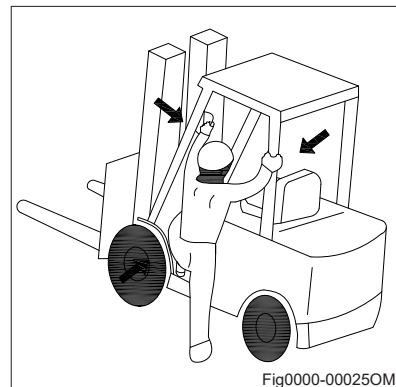
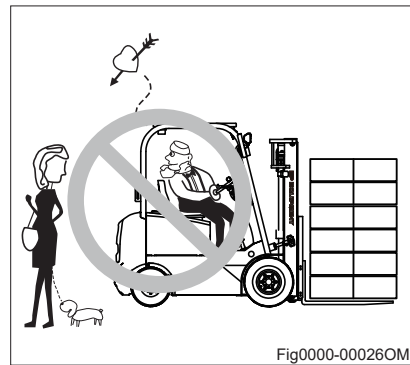
## 20. Use proper attachments

We afford all types of attachments, such as rotating roll clamp, bale clamp, side shifter, and crane jib. You should refit the truck under ours license if you want(Modifications to the truck must be authorized by the manufacturer). Only specialists are permitted to fit the attachments and connect the energy supply for power-driven attachments.

It is forbidden to refit the truck by yourself.

## 21. Driving over a dock-board or bridge-plate

Before driving over a dock-board or bridge-plate, be sure that it is properly secured and strong enough to sustain the weigh.



## 22. Overhead guard and load backrest

Safeguard protect you not to be hurt by the goods fallen. Load backrest can keep the load stable. It is forbidden to use truck without overhead guard or load backrest.

Any additional bores or welding to the overhead guard on the overhead guard will compromise its rigidity. It is therefore strictly prohibited to drill holes in the overhead guard or to weld to it.

## 23. Never climb the masts.

It is forbidden to stand or walk under the upraised fork or the attachments.

It is also forbidden to walk up the or stand on the forks.

## 24. Avoid being clamped by the mast

It is forbidden to put your hands, arms or head between the mast and overhead guard.

It is forbidden to put your hands between inner and outer masts.

## 25. No off-center loads

The goods is easy to drop when turning or passing rough road for off-center loads. And the forklift may topple over more probably.

## 26. Don't tilt the mast with load high

Use minimum forward and backward tilt when stacking and unstacking loads. Never tilt forward if load is over stack or at low lift height.

When stacking loads on a high place, once make the mast vertical at a height of 15 to 20 cm above the ground and then lift the load farther. Never attempt to tilt the mast beyond vertical when the load is raised high.

To unstack loads from a high place, insert forks into the pallet and drive backwards, then lower the load. Tilt the mast backwards after lowering. Never attempt to tilt the mast with the load raised high.



Fig0000-00029OM



Fig0000-00030OM

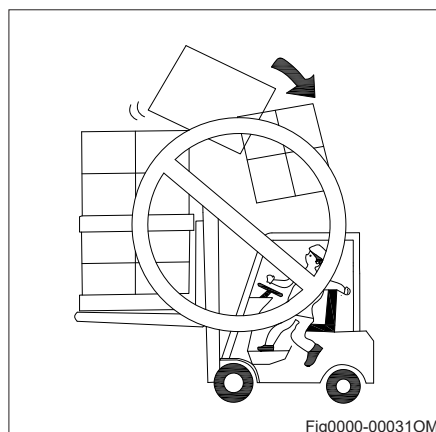
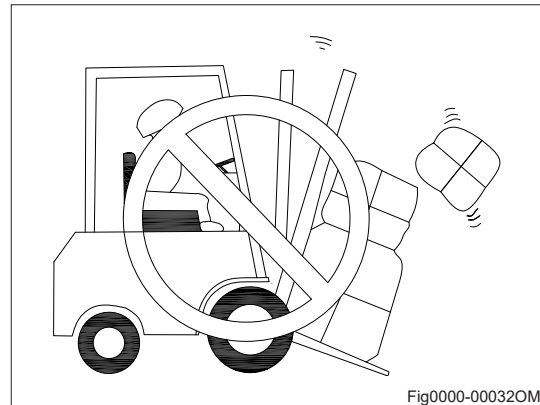


Fig0000-00031OM



## 27. Tilt backwards when loaded

Travel with load as low as possible and tilt back. If operating with steel pallet or the like, be sure to tilt back the mast to prevent it from slipping off the forks.

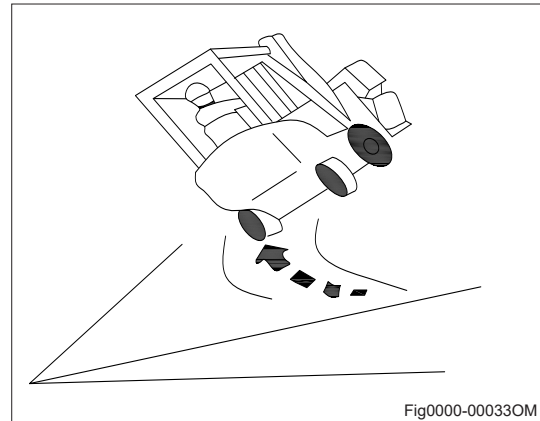


## 28. Watch for doorways and slow down at corners

Watch for branches, cables, doorways, or overhangs. Be cautious when working in congested areas.

Slow down and sound the horn at the entrances and exits of the aisles and other locations where vision is restricted.

When make a turn, be sure the speed of the truck is lower than the 1/3 of the max. allowable speed.

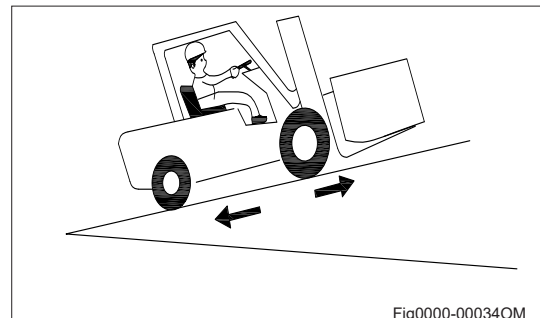


## 29. Keep some distance from the roadside and the kerb

### 30. Do not turn or travel in a horizontal direction when moving up a ramp in case of toppling over.

When operating loaded truck, have the rear end of your machine pointing downhill.

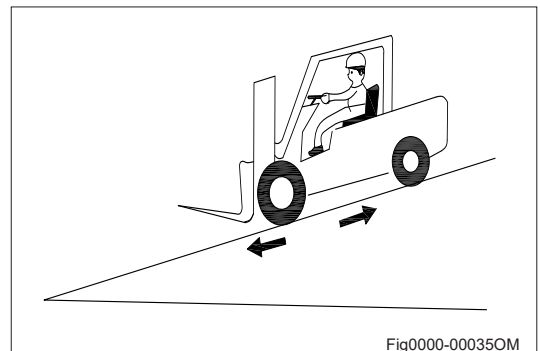
When operating unloaded truck, have the rear end of your machine pointing uphill.



31. After the protective device like overhead guard and mast load bracket is dismantled, it is prohibited to operate the truck or carry loads.

## 32. Ensure adequate lighting

The industrial truck working area must be adequately lit. Turn on the headlamps and lights when working in the dark area to make sure the operator can see clearly.



In the case of tip-over

The stability of your truck is ensured if used properly and as intended. But once it tips over during unapproved applications or incorrect operation, always follow the instructions below:

- Stay buckled up;
- Don't jump;
- Hold on tight;
- Brace feet;
- Lean away.

### 33. Avoid the following possible instability related to loads:

- Loads are protruding to the side;
- Loads are too wide;
- Loads are too high;
- Loads exceed the capacity.
- The load is liquid, and its center of mass inside the container may shift due to inertial force such as pulling away, braking or turning.
- Loads are not homogeneous;
- Loads are off-center;
- Loads are not arranged properly or fastened tightly.
- Loads are swinging while operating;
- Loads are raised high while travelling;
- Loads are on the downhill side while driving on gradients.
- Loads are higher than the backrest while tilting.

**34.** Small loads should be carried on a pallet and not placed directly on the forks.

### 35. Avoid lifting loads on a grade

Never lift loads with the truck inclined. Avoid loading and unloading on a grade.

### 36. Never lift a load over anyone

Never permit anyone to stand on or walk under upraised forks or other attachments if equipped. If unavoidable, use a safety stand or block to prevent a possibility of fork attachments falling down or moving unexpectedly.



Fig0000-00036OM



Fig0000-00037OM



Fig0000-00038OM



Fig0000-00039OM

### **37. Check the ground of the work area**

Inspect the surface over which you will run. Look for holes, drop-offs, obstacles, and protrusions. Look for anything that might cause you the truck to lose control, or jolt.

Clear away trash and debris. Pick up anything that might puncture a tire or let the load lose balance.

Slow down for wet and slippery roads.

Stay away from the edge of the road.

Do not drive the truck up or down steps.

If the ground is bumpy, it will cause the truck jolt and bring much noise.

Do not operate the truck when the weather is execrable, such as windy, thunder storm, snow and etc. Especially when wind speed is higher than 10m/s, don't operate the truck outdoors.

### **38. Carry the load low**

It is dangerous to travel with forks higher than appropriate position regardless of whether loaded or not. Keep the good traveling posture. (When traveling, the forks should be 15 to 30 cm above the ground or floor, and the mast should be tilted backwards. )

Do not operate the side shift mechanism, if equipped, when the forks are raised and loaded, this will cause the truck to be unbalanced.

### **39. Fire extinguishers**

The workplace should be equipped with fire extinguishers. Users can also select a vehicle equipped with fire extinguisher which is usually placed on the frame.

Make sure operators know the fire extinguisher's location and are familiar with how to use it in an emergency situation. Relevant handling information is provided on the fire extinguisher.

### **40. Hydraulic system risks**

Hydraulic system is under pressure, whenever take out the inspection or maintenance, be aware of the risk of injury, wear protective equipment.

Before connecting hydraulic lines or hydraulic couplings, the hydraulic system must be depressurized.

### **41. Residual risks**

In spite of careful work and compliance with all applicable and regulations, the possibility of other dangers when using the industrial truck cannot be entirely excluded.

Residual dangers can include:

- Escape of consumables due to leakages or the rupture of lines, hoses or containers;
- Risks of accident when driving over uneven ground, wet, icy or greasy ground, gradients, irregular surfaces, or with poor visibility;
- Risks of fire and explosion due to the battery and electrical voltage;
- Risk caused by insufficient maintenance or testing;
- Risk caused by using the wrong consumables;
- Disregarding the safety regulations.

### **42. Braking distance**

Taking into account the specified minimum braking distance, do not use the truck on a long slope with a gradient of more than 15%. If you need to use the truck on slopes with higher gradients, please first consult your dealer. The gradabilities given in the type sheet are calculated based on the truck's traction and are only applicable to situations in which the truck must surmount small obstacles or when driving on fairly even road surfaces.

### 1.3 Battery Safety



#### WARNING

*Batteries contain dissolved sulfuric acid for equipped lead-acid battery truck, which is poisonous and caustic. Batteries also can produce explosive gases*

- Remain aware of the following information.
- Wear protective equipment (protective apron and gloves) and protective glasses when working with battery.
- **For equipped lead-acid battery truck:** If clothing, skin or eyes come into contact with battery acid, immediately flush the affected areas with water. If acid contacts the eyes, seek medical attention at once. Clean spilled battery acid immediately with large amounts of water.
- Remove any metal rings, bracelets, bands, or other jewelry before working with or near batteries or electrical components.
- Never expose batteries to open flame or sparks.
- **For equipped lead-acid battery truck:** Areas in which batteries are stored or charged must be well ventilated to prevent concentration of explosive gases.
- **For equipped lead-acid battery truck:** If a battery is charged while installed in the truck, the battery cover must remain completely open during the entire charging period unless the battery is maintenance free and does not gas out.
- Shorting of battery terminals can cause burns, electrical shock, or explosion. Do not
- allow metal parts to contact the top surface of the battery. Make sure all terminal caps are in place and in good condition.
- Batteries may only be charged, serviced, or changed by properly trained personnel.
- Always follow all instructions provided by the manufacturers of the battery, charger, and trucks.

### 1.4 Related Safety Instruction and Standard(For CE)

The design and manufacture of electrical element comply with the low voltage standard 2006/95/EC.

#### Noise emission level

CPD18FVD8: 70dB(A)

CPD20FVD8: 74dB(A)

CPD15,20F8 CPD18,20FVL: 70dB(A)

CPD18,25F8: 74dB(A)

Noise will be according with EN12053:2001 and 2000/14/EC.

Sound pressure level on the operator's position is lower than 75dB(A), measurement uncertainty is 1.5dB(A).

#### Vibration and acceleration

Vibration parameters are measured according to standards of ISO5349-2:2001, EN13059:2002, ISO2631-1:1997, and the result meets the requirement of 2002/44/EC.

Whole body vibration is lower than 1.1m/s<sup>2</sup>.

#### Electrical requirements

The manufacturer certifies compliance with the requirements for the design and manufacture of electrical equipment, according to EN 1175 "Industrial Truck Safety - Electrical Requirements", provided the truck is used according to its purpose.

## EMC-Electromagnetic compatibility

Electromagnetic compatibility (EMC) is a key quality feature of the truck.

- EMC involves limiting the emission of electromagnetic interference to a level that ensures the troublefree operation of other equipment in the environment.
- Ensuring sufficient resistance to external electromagnetic interference so as to guarantee proper operation at the planned usage location under the electromagnetic interference conditions to be expected there. An EMC test thus firstly measures the electromagnetic interference emitted by the truck and secondly checks it for sufficient resistance to electromagnetic interference with reference to the planned usage location. A number of electrical measures are taken to ensure the electromagnetic compatibility of the truck.
- Our truck has been successfully tested according to EN12895 as well as the standardized instruction contained there in.



### CAUTION

*The EMC regulations for the truck must be observed.*

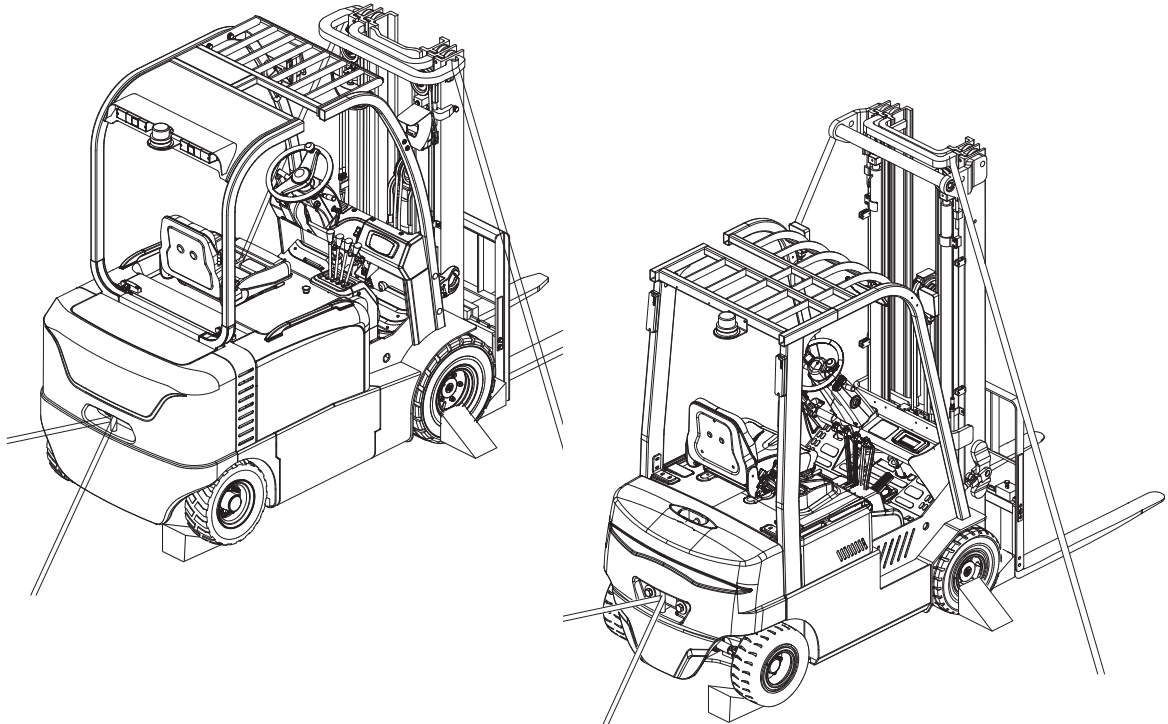
*When replacing truck components its for repair the protective EMC components must be installed and connected again.*

## D Transport and Commissioning

### 1.1 Transport

Use a truck or flatbed trailer to carry the forklift truck.

- Lower the lift mast.
- Pull on the hand brake lever.
- Secure the front wheels and rear wheels with chocks to prevent slipping.
- Secure the truck (See the below picture).



#### **WARNING**

*If the truck is to be transported without a mast, it must be tied at the front overhead guard.*

### 1.2 Use a hoist to lift the truck



#### **DANGER**

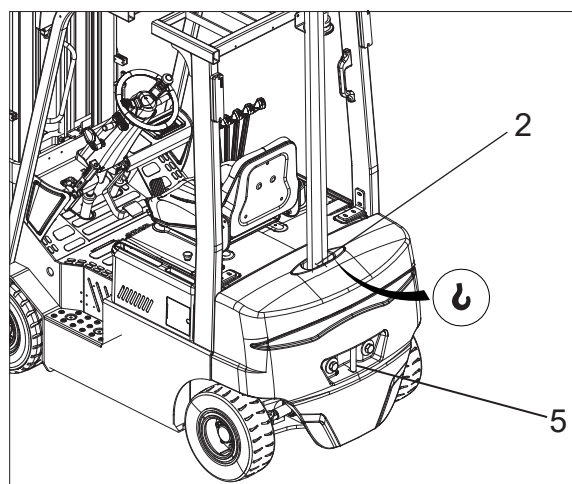
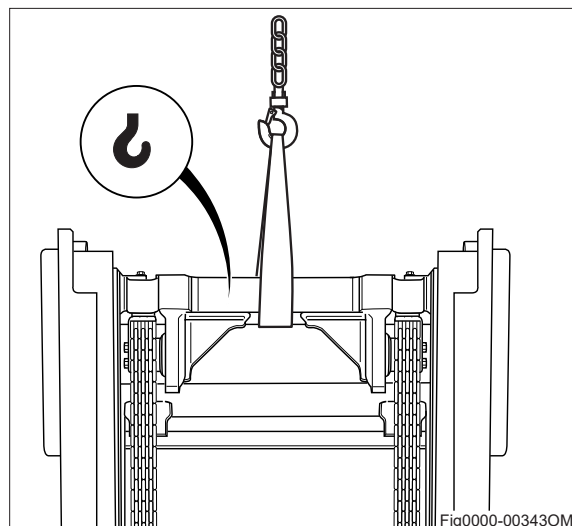
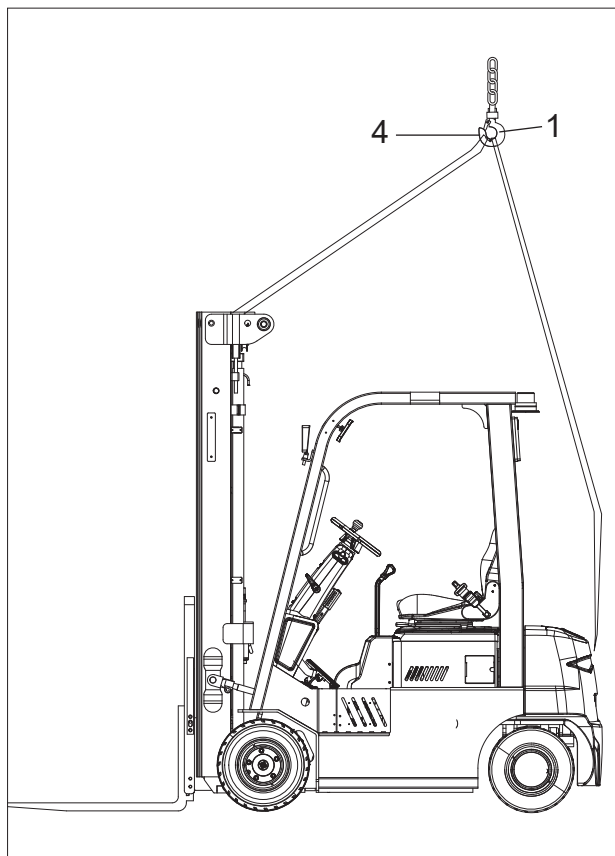
*Ensure that no one is in the working range of the hoist when using it to lift the truck!  
Walking around under the lifted load is absolutely prohibited.*



#### **CAUTION**

*Use lifting equipment and a hoist that has sufficient carrying capacity to lift the truck. For the truck weight (including the battery), see the factory nameplate.  
The sling must be fastened at the designated lifting points when using the hoist.*

- Loop the lifting straps around outer mast of the lift mast as shown;
- Fasten the sling onto the sling point (2) or towing pin (5) of counterweight;
- Hang all sling ends on the lifting hook (1) of the hoist.



### CAUTION

- After hanging the sling on the lifting hook, the safety lock (4) must be fastened.
- Only use lifting gear with sufficient capacity  
(Weight lifted = net weight + battery weight; see truck nameplate).
- Never walk under a forklift when it is being lifted.



### ➤ Towing regulations

When the truck needs to be moved, a tow rope or rod can be attached to the towing bar (1). A tow rope can also be attached to the base of the lift mast.



### CAUTION

*Braking can only be performed by the brake pedal or hand brake lever during towing.*

### ➤ Towing procedure

You can tow the forklift to the safe place with towing bar(1) when the forklift can't run.

Don't tow the truck of which its steering system or brake system has been damaged.

- Place the travel combination switch in neutral;
- Lower the goods, but do not allow the fork arms to touch the ground.
- Apply the parking brake.
- Switch off the key switch.
- Disconnect the battery connector if necessary.
- Check the tractive and braking forces of the towing vehicle.
- With the help of a guide, manoeuvre the towing vehicle to the truck.
- Secure the towing bar(1) to the tow coupling on the towing vehicle and on the truck.
- Sit in the driver's seat of the truck being towed and fasten the seat belt.
- Release the hand brake lever.
- Tow the truck.
- After towing, secure the truck so that it cannot roll away (e.g. by applying the parking brake or by using wheel chocks).
- Disconnect the wire rope to the towing bar.

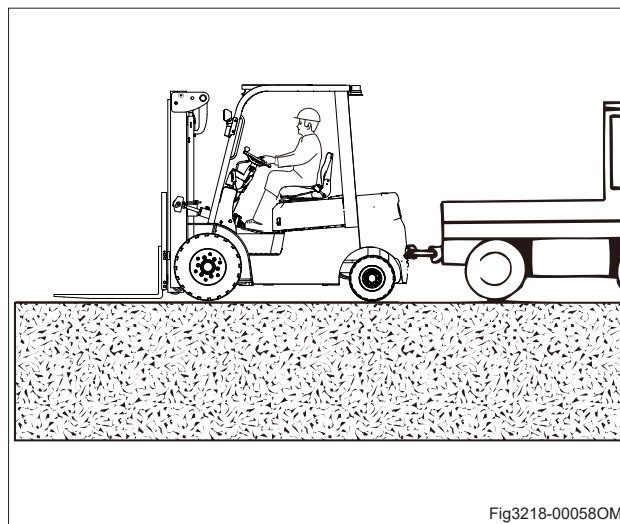
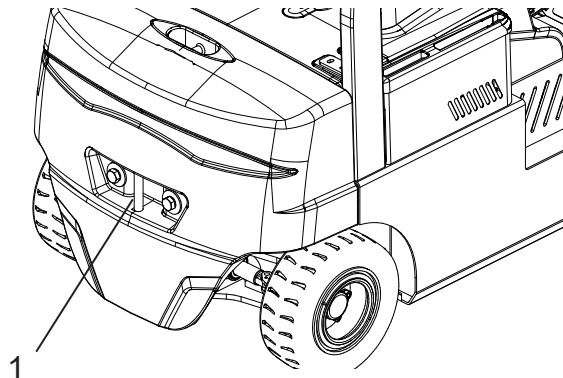


Fig3218-00058OM



### NOTE

*The driver should operate the steering wheel during towing, and the brake when necessary.*





## DANGER

*If the towing vehicle brakes, there is a risk that the truck will drive into the towing vehicle!*

*If a rigid connection has not been used for power transmission in two directions during towing, the truck may drive into the towing vehicle when the towing vehicle brakes. Use a tested tow bar for safety reasons.*

*Use a tested tow bar.*

### 1.3 The structure and stability of truck

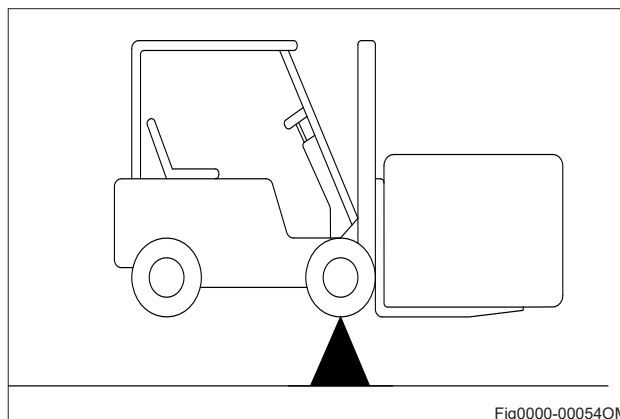
Prevent the forklift to tip over! It is very important for operator to know the truck's structure and relationship between load and stability.



## WARNING

### The structure of the truck

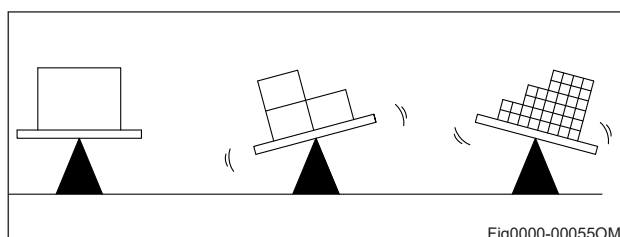
- *The basic structure of the truck is mast (include mast and forks) and body (include tire)*
- *The lift truck keeps the balance of weight between the truck body and the load on the forks with the center of the front wheels as a fulcrum when the rated capacity load is placed in position.*
- *Due care should be paid to the gravity center of loads and forklift to maintain the stability of the truck.*



## WARNING

### Load center

*There is difference in gravity because of the loads' shape, such as box, board and large roller. It is very important to distinguish the difference of the gravity center of loads for evaluating the truck's stability.*



### ➤ Wind loads

Wind forces can affect the stability of a truck when lifting, lowering and transporting loads with large surface areas .

Light loads must be especially secured when they are subjected to wind forces. This will prevent the load from sliding or falling.

Stop the truck in both cases .



## WARNING

### Gravity center and stability

The combined gravity center that is composed of the forklift center and the load gravity center determine the stability of lift trucks.

When unloaded, the barycenter does not change;  
when loaded, the barycenter is determined by the truck and the load's center.  
The barycenter is also determined by the tilting and lifting of the mast.  
The combined center is determined by these factors:

- Load's size, weight and shape
- The lifting height
- The tilting angle
- The acceleration
- The radius of turning
- The road and grade's angle
- The attachments

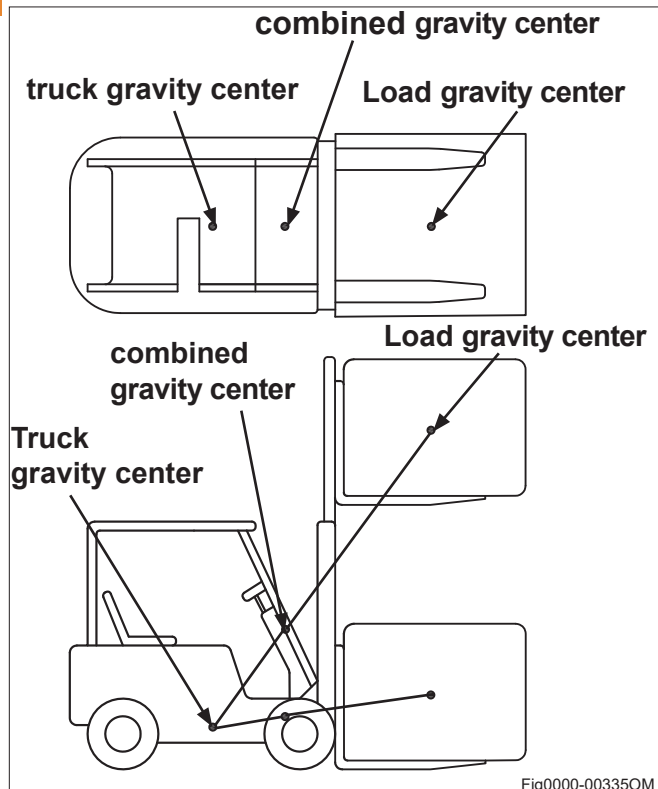


Fig0000-00335OM



## WARNING

*In order to make the truck stable, the combined center must be in the triangle which is made up of two points that the two front wheels attach ground and the midpoint of the back axle.*

*If the combined center is in the front driving axle, the two front wheels become two fulcrums, the truck will overturn.*

*If the combined center departs the triangle, the trucks shall overturn in the corresponding direction.*

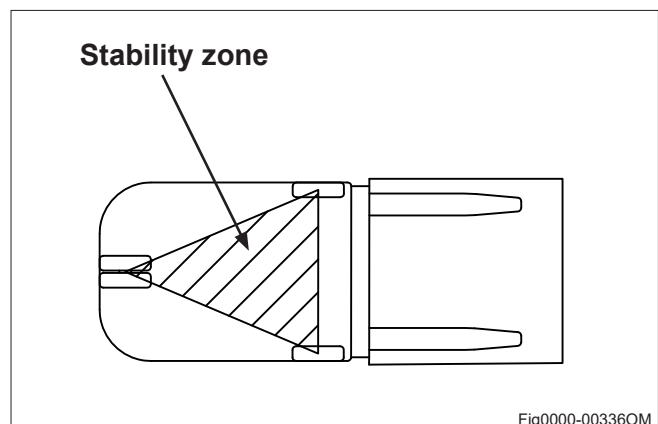


Fig0000-00336OM

## 1.4 Using the Truck for the First Time

Only operate the trucks with battery current.

Preparing the trucks for operation after delivery or transport.

Procedures:

- Check whether is complete.
- Check the hydraulic oil level.
- Install the battery if necessary, (see "Battery removal and installation" ) do not damage battery cable.
- Fully charge the battery, (see Chapter F 1.2 Charging the battery" ).

## 1.5 During running-in

New forklifts should initially be run under low-load conditions. In particular the following requirements should be met within the first 100 hours of operation:

- Battery deep discharge must be prevented during initial use. In general, the battery should be recharged promptly when the charge level has decreased to 20% of its capacity.
- Required preventive maintenance must be carried out thoroughly. – Avoid sudden braking, acceleration or cornering.
- Carry out oil changes or lubrication ahead of schedule in accordance with regulations.
- Limit the load weight to 70–80% of the rated load.

## E Operation

### 1.1 Checks and operations to be performed before starting daily work

- Visually inspect the entire truck (in particular wheels) for obvious damage.
  - Visually inspect the battery attachment and cable connections.
  - Check the mast, load backrest and forks for visible damage such as cracks.
  - Check wheels for wear and damage.
  - Test the warning device if necessary.
  - Make sure the load chains are evenly tensioned.
  - Check all the devices for normal functions.
  - Check the condition and function of the driver's seat and seat belt.
  - Check the entire truck as well as the surface beneath it for signs of fluid leakage.
  - Check the oil level in the oil tank of the working and steering hydraulic systems.
  - Check battery connector if necessary.
  - Check decal condition.
  - Check the tyres.
  - Check the condition and function of the driver's seat and seat belt.
  - Check brake system (parking brake and service brake).
  - Check the function of the directional controls and the emergency disconnect switch.
  - Check display/battery discharge indicator.
  - Test working lights.
  - Check forward and reverse functions.
  - Test horn.
  - Test the lift/lower, tilt and if applicable the attachment hydraulic control functions.
- Test steering.

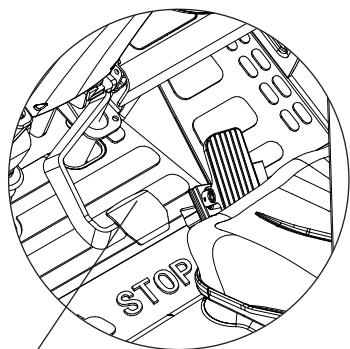


#### **WARNING**

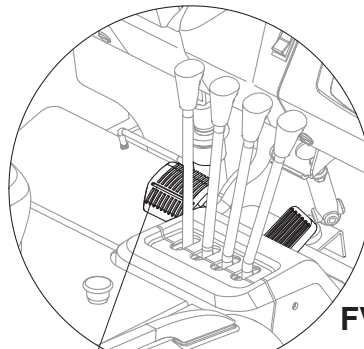
*Never start the truck before any damage or failure to the truck has been settled.*

#### ➤ **Checking the service brake**

- Release the parking brake.
- Depress the brake pedal (1).
- There must be a slight pedal clearance and then a noticeable pressure point at the brake.
- Accelerate the unladen truck in a clear area.
- Depress the brake pedal firmly.
- The truck must decelerate noticeably.



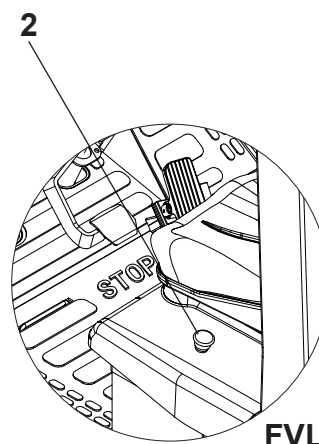
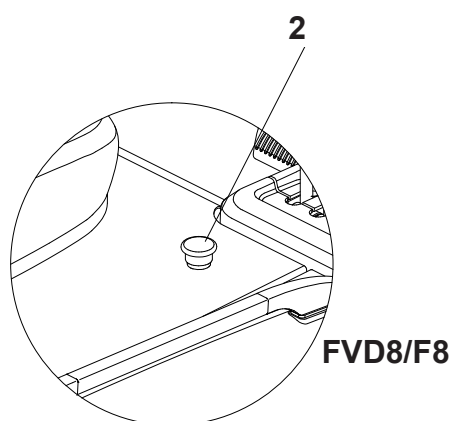
**FVL**



**FVD8/F8**

## ➤ Checking the emergency off function

- Find a sufficiently large, open area in which nobody will be obstructed.
- Accelerate the truck to walking speed.
- Push the emergency off switch (2).
- Actuate the parking brake.
- The truck must decelerate and remain stationary.
- If the truck only coasts and does not decelerate or decelerates only slightly:
- Contact the authorised service centre.



### 1.1.1 Switching on the truck

- Pull up emergency stop button.
- Insert the key in the key switch and turn it clockwise
- Visually inspect if the caution light is flashing.
- Test the brake pedal and parking brake.
- The truck is now ready for operation. The display shows the remaining battery capacity.

#### NOTE

Before starting the forklift, place the travel combination switch in neutral;

## 1.2 Driving, Steering, Braking

### ➤ Driving

#### Procedures

- Tilt the mast back: Operate the lift lever, raise the forks 15~20cm off the ground. Operate tilt lever and tilt the mast back to the end.
- Release parking brake: Step brake pedal, push the hand brake lever to the front position.
- Turn the combination switch: Push the combination switch forward, truck goes forward; pull the combination switch backward, truck reverses.
- Hold steering wheel with left hand, lean on the steering wheel with right hand, step on the accelerator pedal with right foot slightly, and then the truck travels.



*Please do not open the rear window if the truck equipde with cab when driving, to avoid the risk of broken glass.*

### ➤ Steering

A forklift is not like an ordinary vehicle, and it is rear-wheel steered, which means that the rear counterweight swings outward when turning. Decelerate when steering. Move the steering wheel counterclockwise, the truck turns left; move the steering wheel clockwise, the truck turns right.

### ➤ Braking

Braking ways have service brake and parking brake.

Service brake: Step on the brake pedal to decelerate or stop.

Parking brake: In order to avoid accident move of the forklift, make sure pull the hand brake after stop.



### WARNING

*Never adopt parking brake instead of service brake in normal travelling.*

*Emergency stop is unavoidable in travel, only when the service brake is out of control can pull on the hand brake lever to stop the truck.*

*Be careful when braking and avoid loads sliding.*

### ➤ Parking

#### Procedures:

- Decelerate, then depress the brake pedal until the vehicle stops.
- Get the combination switch in neutral.
- Pull on the hand brake lever to avoid truck move.
- Lower the mast to the floor and tilt the mast all the way forward.
- Turn the key switch to stop the forklift, remove the key and keep it in a secure place.
- Press the red emergency stop button to shut down the power.



### WARNING

*Never park the truck on the slope to avoid slipping.*

*Never park the truck on the travelling route to influence other truck travelling.*

## 1.3 Loading

### ➤ Adjusting the fork spacing

Toggle the fork positioning lock;

Move the forklift truck closer to or further away from the goods to be lifted according to their size. Note that the two forks should be equidistant from the centreline of the forklift truck.

Insert the positioning lock into the notch.



### NOTE

*The centre of gravity of the goods should be at the centre of the fork arms.*

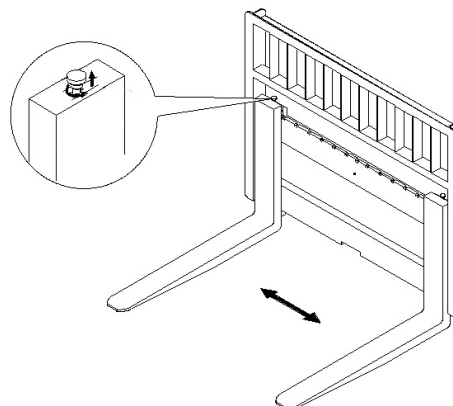


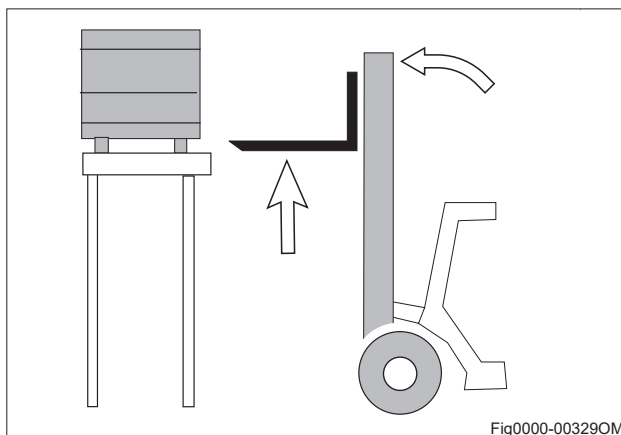
Fig3218-00061OM

## ➤ Lifting loads

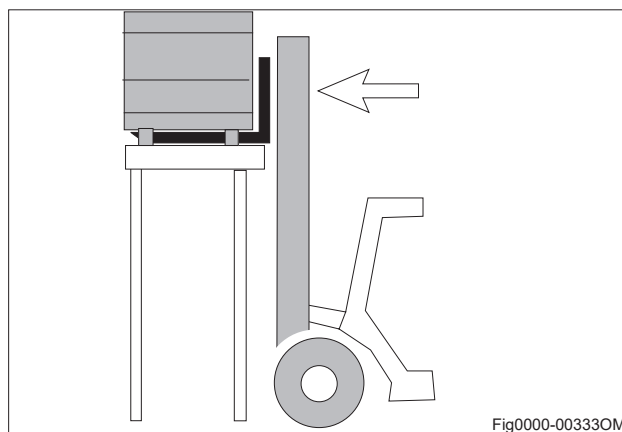
- Carefully approach the load to be lifted.
- Apply the parking brake .
- Set the mast vertical.
- Raise the forks to the correct height for the load.
- Drive the truck with forks spread as far apart as possible underneath the load.

### **i** NOTE

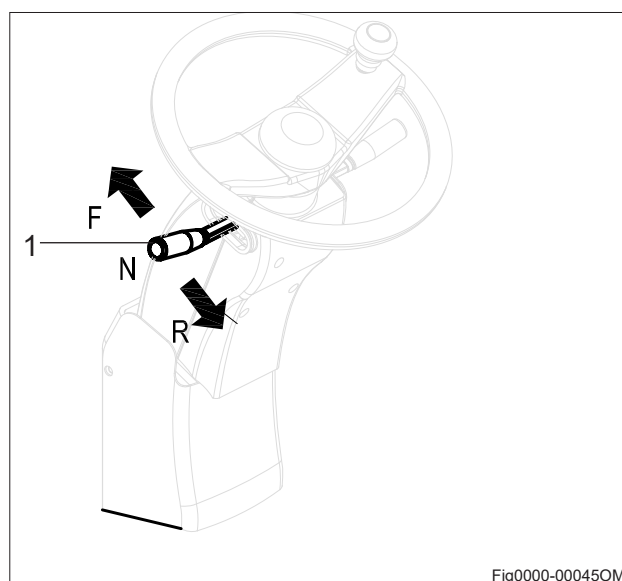
*At least two thirds of their length must extend into the load.*



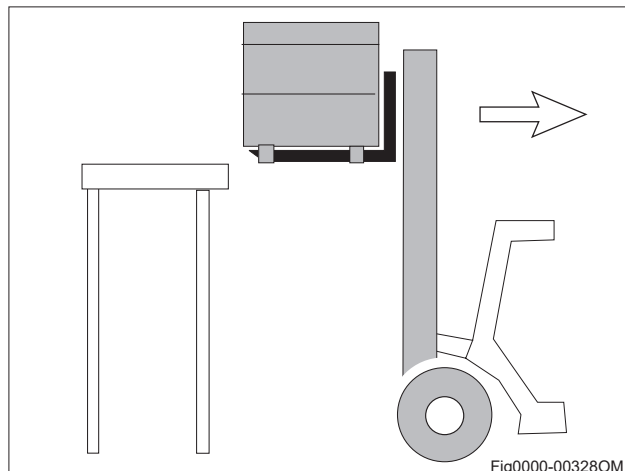
- Raise the fork carriage until the load rests freely on the forks.



- Set the travel combination direction switch (1) to reverse and release the parking brake.



- Reverse carefully and slowly until the load is outside the storage area.



**WARNING**

*Do not get on the goods being loaded due to the danger of falling or being hit.*



**WARNING**

*Lift the goods, and make sure that they are within the load range of the truck to avoid toppling and falling.*



**CAUTION**

*Do not stand below lifted goods. When driving, the goods should be as close to the ground as possible, and the lift mast tilted back.*





## ➤ Transport

### **i** NOTE

*The consignor should secure the goods safely during transport. Attention should be given to appropriate stacking of the goods, to avoid damage to the packaging of the goods, the pallet etc. Responsibility for the safe loading of the goods lies with the transportation personnel.*

- When driving with a load, the goods must not lean to one side (such as when fitted with lateral forks).
- Goods should be close to the ground during transport.
- The truck absolutely must not turn or travel in a horizontal direction when moving up a ramp.
- When transporting loads, the mast must be tilted back and the forks lowered as far as possible.
- If the field of vision is poor, ask a guide for assistance.
- If the goods on the fork arms are stacked too high, so that they block the line of sight, then the truck must be driven in reverse, but if it is on a slope, it's not allowed to be driven in reverse.

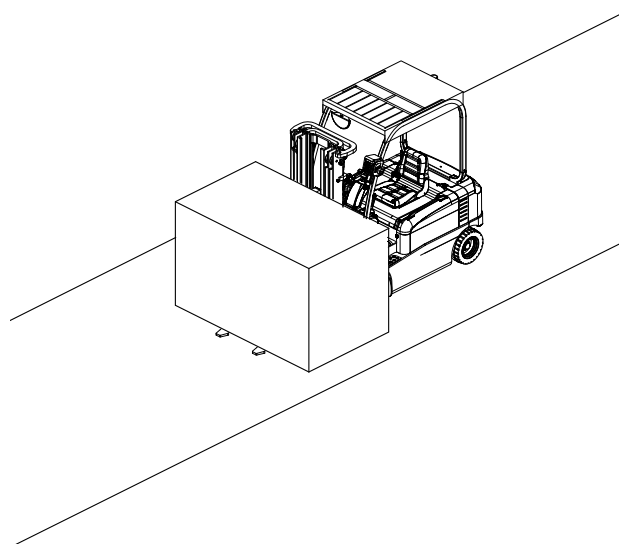


Fig3625-00007OM

### 1.4 Parking the truck securely

When you leave the truck it must be securely parked even if you only intend to leave it for a short time.

- Lower the fork carriage to the ground;
- Pull on the hand brake lever.
- Tilt the lift mast forward until the tips of the fork arms rest on the ground.
- Set the emergency stop switch "OFF".
- Turn off the key switch and remove the key.

The truck is now parked securely.



### **DANGER**

*The truck must not be parked on a slope. In emergencies, secure with wedges on the side facing downhill.*

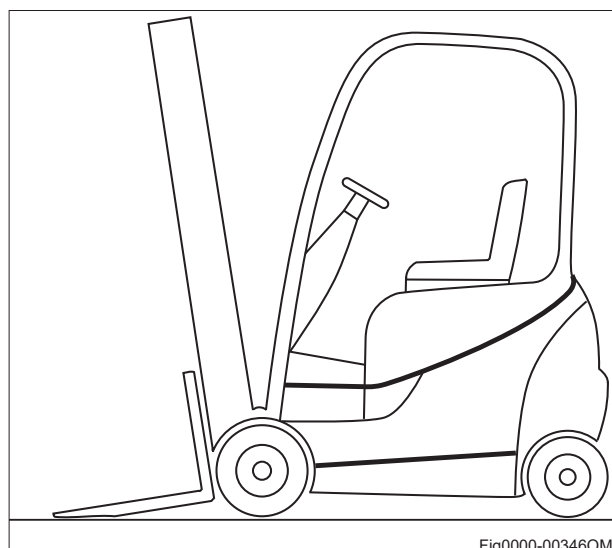


Fig0000-00346OM



### CAUTION

*If the truck is parked in an ambient temperature of below  $-10^{\circ}\text{C}$  for extended period, the batteries will cool down. The electrolyte may freeze and damage the batteries. The truck will then not be ready for operation.*



### WARNING

#### **An unsecured truck can cause accidents**

*Parking the truck on an incline, without the brakes applied or with a raised load is dangerous and is strictly prohibited.*

*Always park the truck on a level surface. In special cases the truck may need to be secured with wedges.*

*Always fully lower the mast and load.*

*Tilt the mast forward.*

*Do not park and leave the truck on an incline.*



### CAUTION

*On slopes and inclines always carry the load facing uphill, never approach at an angle or turn.*

## 1.5 Driving on ascending and descending gradients



### DANGER

*Danger to life!*

*Driving on ascending and descending gradients carries special dangers!*

Always follow the instructions below.

- Reduce the driving speed on descending gradients. always limit travel speed to 4.8 km/h or less.
- On ascending and descending gradients, the load must be carried facing uphill.
- It is only permitted to drive on ascending and descending gradients that are marked as traffic routes and that can be used safely.
- It is not permitted to drive on long ascending and descending gradients greater than 14.5% for FVD8 and F8, 20% for FVL with unladen (15% for FVL with laden) due to the specified minimum braking and stability values.
- Before driving on ascending and descending gradients greater than 15%, consult the authorised service centre.

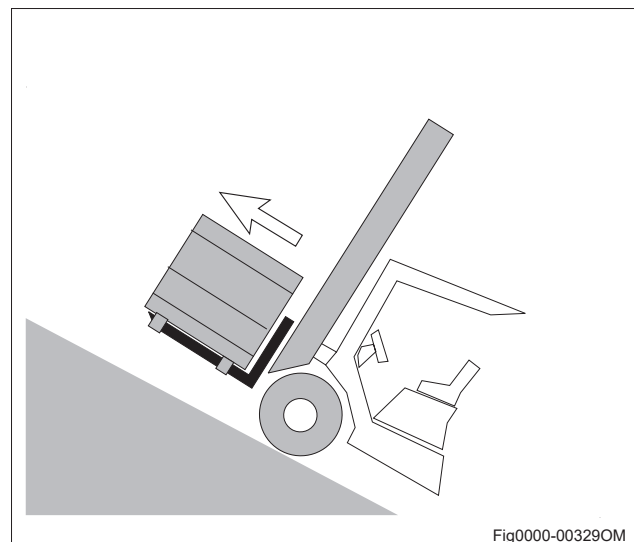


Fig0000-00329OM

## 1.6 Operator daily checklist

At the beginning of each shift, inspect your truck by using the EP Operator's Daily Checklist. If necessary, refer to the Maintenance section of this manual for details on how to carry out this inspection. Check for damage and maintenance problems. Any necessary repairs must be completed before the truck is operated. In addition to daily inspection, scheduled maintenance is vital to safe operation of the truck. Adhere to the inspection, lubrication and maintenance schedule given in the Maintenance section of this manual.

### ➤ Check Hydraulics

Check the entire truck as well as the surface beneath it for signs of fluid leakage.  
Check the oil level in the oil tank of the working and steering hydraulic systems.

### ➤ Check Battery Connector

Disconnect and reconnect the battery to confirm smooth operation. Inspect the battery connector and its cables for damage.

### ➤ Check Decal Condition

Inspect all decals and the data/capacity plate for condition and legibility. Decal locations are given in the "data plate and identification points" of this manual. Any damaged or unreadable decals must be replaced.

### ➤ Check Chassis, bodywork and fittings

Check the condition and function of the driver's seat and seat belt.  
Checking the tyres.  
Test sever brake and parking brake.  
Test the emergency stop switch.

### ➤ Perform Operational Check

- Before returning the truck to service, perform an operational check of the following items:
- Hand brake lever and brake pedal
- Display/battery discharge indicator
- Horn
- Forward and reverse travel
- Lift and lower function (operate through complete range of motion)
- Working lights (if equipped)

## Operator's Daily Checklist

Date \_\_\_\_\_ Operator \_\_\_\_\_

Truck No. \_\_\_\_\_ No. \_\_\_\_\_

Department \_\_\_\_\_

Runtime  
Meter Reading \_\_\_\_\_

Daily Check Items	O.K.(√)	Remark
<b>Chassis, bodywork and fittings</b>		
Check the condition and function of the driver's seat and seat belt.		
Check tire: Using a tire pressure gauge, measure the inflation pressure if necessary		
<b>Chassis frame</b>		
Checking the condition of tyres.		
Test serve brake:brake pedal and parking brake:brake lever		
Test the emergency stop switch.		
<b>Hydraulic</b>		
Check the oil level in the oil tank of the working and steering hydraulic systems.		
Check the entire truck as well as the surface beneath it for signs of fluid leakage.		
<b>Check electrical system</b>		
Check accelerate pedal		
Check Display/battery discharge indicator		
Check the battery power and proportion of electrolyte if equipped with lead-acid battery		
Check horn		
Check Lifting lever, tilting lever, attachment lever		
Inspect the battery connector and its cables for damage.		
<b>others</b>		
Lift chain tension check		
Check Decal Condition		

## F Battery Maintenance & Charging & Replacement

### 1.1 Battery type & dimension

Battery type & dimension as follow:

Tuck type	Battery type	Voltage/ rated capacity	Dimension (mm)	Charger	Charging time(h)
CPD18FVD8	Lead-acid battery	48V/500AH	830*620*627	160A	2.5
CPD20FVD8	Lead-acid battery	48V/500AH	930*620*574	160A	2.5
CPD15F8	Lead-acid battery	48V/400AH	830*620*627	160A	2.5
CPD18F8	Lead-acid battery	48V/540AH	930*620*574	160A	2.5
CPD20F8	Lead-acid battery	48V/600AH	930*620*574	160A	2.5
CPD25F8	Lead-acid battery	48V/630AH	930X620X578	150A	2.4
CPD18FVL	Lithium-ion battery	80V/205AH	862*324*719	35A	5.8
CPD20FVL	Lithium-ion battery	80V/205AH	862*324*719	35A	5.8

#### ➤ Checking the battery level

Pull on the hand brake lever.

Press the emergency stop switch.

Insert the electric switch key and turn clockwise.

Check the power level shown on the discharge indicator.

#### **i** NOTE

*Charge and maintain the battery in accordance with instructions from the manufacturer. If there are no instructions, please contact your maintenance agent. Optional battery chargers must also be operated according to instructions.*

## 1.2 Charging the battery

- Check that the specific gravity of the electrolytes is at least 1.14 for FVD8/F8 series.
- Charging the batteries shall only be carried out in adequately ventilated rooms and e.g. not in the offices or break rooms for FVD/F8 series.
- Avoid the existence of any metal object in the surface of the battery;
- Do not pierce the battery case with nails or other sharp objects.
- Do not short-circuit the battery with wires or other metal objects!
- The plug connection parts should be inspected in terms of obvious damages before charging;
- Fire-fighting equipment must be kept in the charging place;
- Before charging, check if there is damage on cable connection and plug connection pieces.
- Do not use irregular charging sockets;
- The net height of the charging area shall be higher than 5m, and the safe distance from other areas shall be greater than 5m. Charging in non-charging area is prohibited;
- No inflammable substances or spark-generating materials being present or stored within a distance of 2 metres of the truck parked for battery charging.
- No smoking or open fire around when charging.
- When charging, do not wrongly connect the battery polarity, otherwise it may damage the battery.
- The safety provisions related to the battery and the manufacturer of charging station must be strictly abode by.

### ➤ Charging Procedure for FVD8/F8 series

Insert the electric switch key and turn clockwise;

Tilt the lift mast forwards slightly. The truck must be stationary on the ground;

Pull the hand brake;

Press the emergency stop switch;

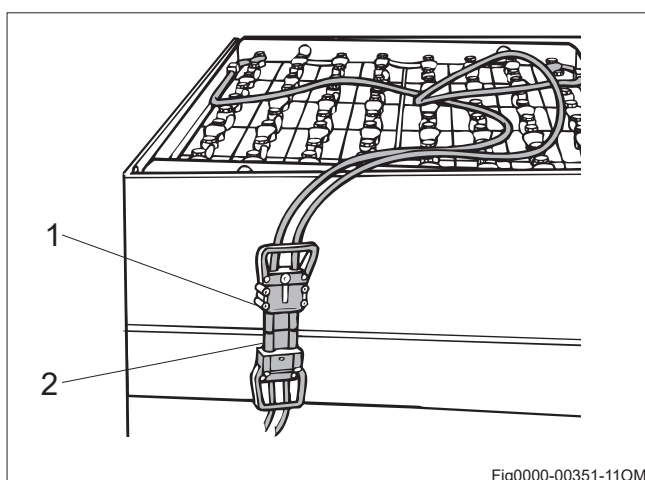
Open the battery hood;

Pull out the battery plug (1) and have it connected with the charger joint (2);

Switch on the charger and charge the battery in accordance with the battery and charging station manufacturers' instructions;

After the battery is fully charged. Connect the battery plug to battery connector;

Close the battery cover.





## WARNING

*Damage to battery and charger!*

*The charger must be matched to the battery in terms of voltage and charging capacity!*

*Observe the correct combination of battery and charger to avoid overheating and fire hazard.*

*Only use the charger that is suitable for the corresponding battery.*



## WARNING

*The battery charging station should be plugged into a standard 380V, 3-phase, 50/60Hz walloutlet. The battery plug and socket may only be withdrawn or connected when the main switch and the charging equipment are switched off. Charger maximum input power is 13.3KW for CPD15/18/20FVD8. 6.6KW for CPD15/18F8 and CPD20/25F8. Please strictly implement the above data to prevent equipment damage and accidental risks such as fire.*

### ➤ Equalizing charge method for FVD8/F8

Firstly charge the battery normally, then let it rest for 1 hour after charging is complete.

Continue charging the battery using the second-stage charge current specified for normal charging until multiple bubbles appear, then stop charging for one hour.

Repeat the above steps several times until the voltage and density stop rising and bubbles appear as soon as charging is resumed after the 1-hour interval.



## NOTE

*Equalising charges ensure that unevenly charged battery cells are evenly charged again. This preserves the service life of the battery and the battery capacity.*

*An equalising charge should be carried out in accordance with the battery manufacturer's instructions several times a month after the normal charging process.*

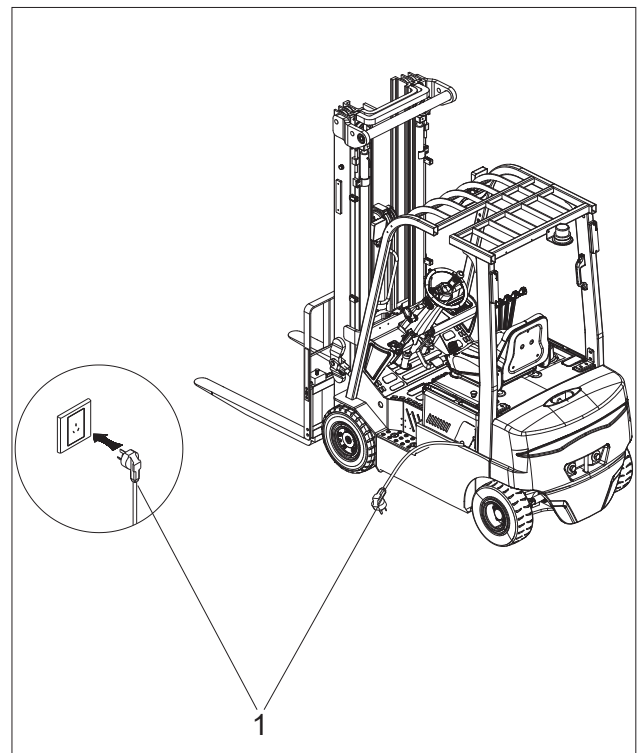
### ➤ Charging Procedure for FVL

- Insert the electric key switch and turn clockwise.
- Tilt the lift mast forwards slightly. The truck must be stationary on the ground.
- Apply the parking brake.
- Press the emergency stop switch.
- Connect the charger connector (1) to supply.
- After the battery is fully charged, finish charging according to the charger manual.



## WARNING

*The charging voltage is single-phase, ranging from 100V to 240V, Maximum input power is 3.9KW. Please strictly implement the above data to prevent equipment damage and accidental risks such as fire.*



**WARNING**

*Output voltage, current and application range of the charger must match the battery, otherwise it will influence the volume and service life of the battery.*

*Charging cable polarity must match the charger output terminal polarity.*

**WARNING**

*Recharge the battery in time. Do not keep the battery fully discharged or lower than 20%.*

**➤ Intermediate charging**

Lithium-ion battery systems offer the advantage that they can be recharged temporarily, allowing industrial trucks to be charged at any time. As a result, shorter charging times can usually be achieved and charging with higher currents is also possible.

**➤ Integrated charger**

The integrated charger consisting of battery charger and battery controller and must not be opened.

In case of malfunctions, the customer service or the manufacturer's customer service must be notified.

The charger may only be used for the batteries supplied by EP.

Swapping with other industrial trucks is not permitted.

The battery must not be connected to two chargers at the same time.

The mains connection may vary depending on the size of the integrated charger.

Observe the correct voltage and amperage when using.

**DANGER**

*Damaged and unsuitable cables can lead to electric shock and, due to overheating, to fire.*

*Only use mains cables with a maximum cable length of 3m.*

*Unroll the cable reel completely when in use.*

*Only use original mains cables from the manufacturer.*

*Insulation protection classes and resistance to acids and alkalis must correspond to the manufacturer's mains cable.*

**NOTE**

*Depending on the vehicle model and battery type, the battery is permanently connected to the vehicle and the battery plug does not need to be disconnected.*



➤ **For FVD8/F8: Checking the battery condition, electrolyte level and specific gravity**

- Inspect battery for cracks, raised plates and electrolyte leaks.
- Unscrew the battery cover and check the electrolyte level.
- If the battery has an inspection tube, then the electrolyte level should be at the base of the tube. If there is no inspection pipe, then the electrolyte level should be 10-15 mm higher than the plate.
- If the electrolyte level is excessively low, it can only be filled up with distilled water.
- Remove any sediment from the electrodes and lubricate with non-acidic lubricating grease.
- Retighten the electrode holder.
- Use a hydrometer to check the electrolytes.
- The specific gravity should be between 1.24-1.28.

There are two types of battery filler cap used on battery cell:

1) Filler cap with buoy

Add distilled water, red buoy will float until while rod appears under the red scale.

*Add only distilled water.*

*Before adding distilled water, check if the buoy can move up and down properly to prevent the buoy from failing to float up and resulting in excessive filling.*

2) Filler cap without buoy

When adding water, stop filling when the electrolyte level is higher than the protective plate for 15~20 mm.

*Please operate the electric watering device in accordance with its operating manual.*

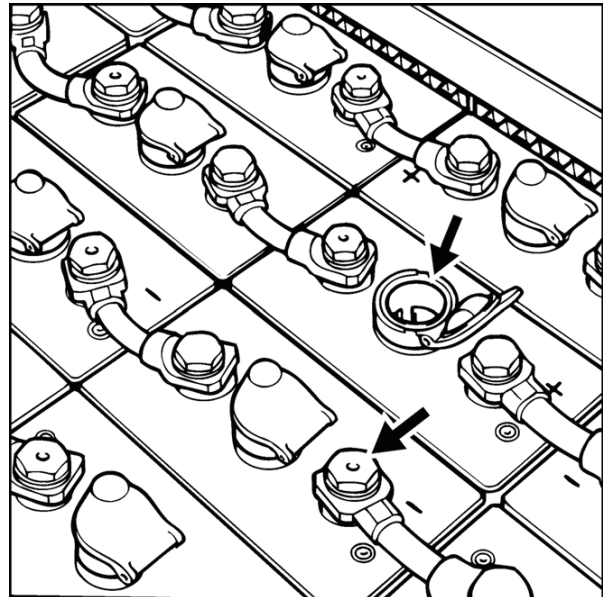


Fig0000-00306OM

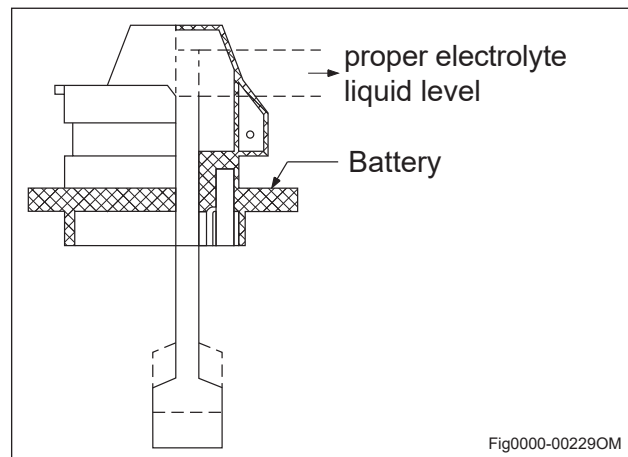


Fig0000-00229OM

### 1.3 Battery removal and installation

Park the truck securely (See Parking the truck securely ) and turn off the power before removal and installation of the battery.

#### ➤ Procedures for FVD8/F8 :

- Park the truck on the flat ground, and pull on the hand brake;
- Pull the switch , then open the battery hood, expose the battery;
- Disconnect the battery plug;
- Attach the lifting hook to the battery.
- Sling the battery to a certain height with a hoist, then move it rightwards;
- Place the battery to one side after lifting it away from the chassis.

Install according to the reverse order of removal.



#### **CAUTION**

*The battery must be secured so that it does not slide. Please contact your dealer if necessary.*

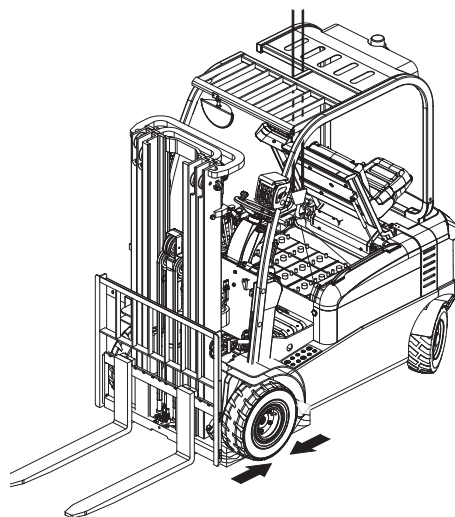
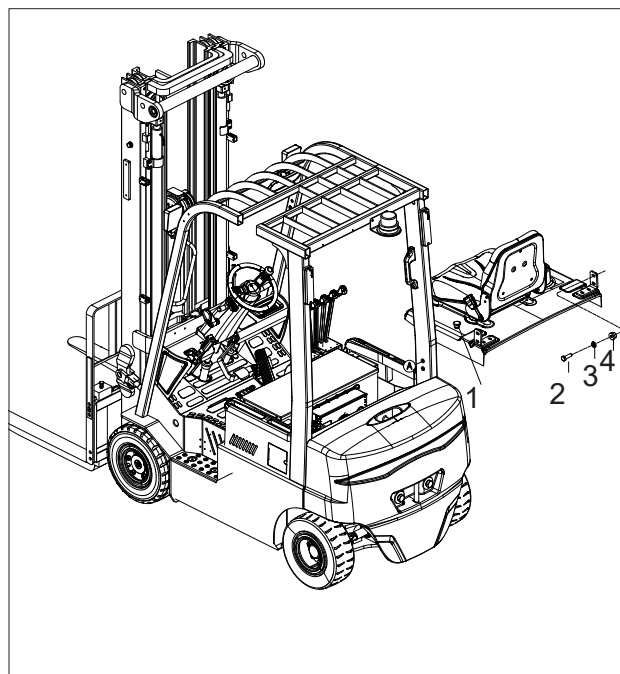


Fig3625-00008OM

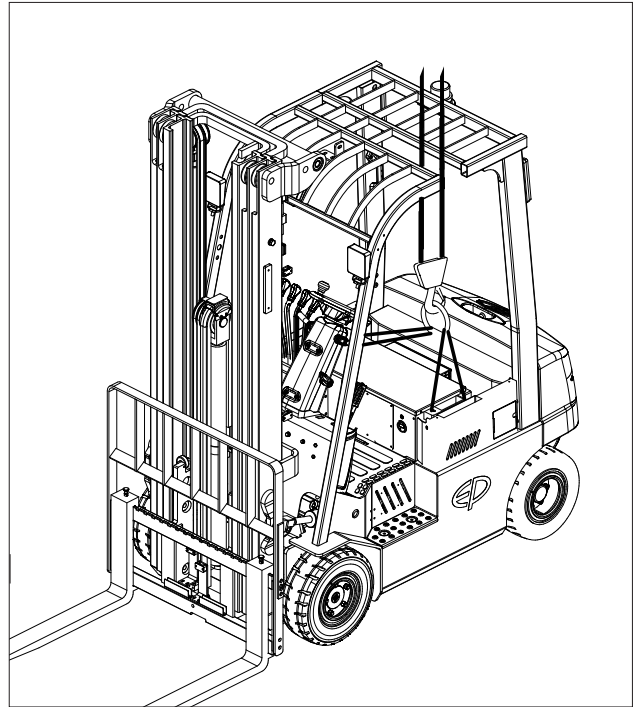
#### ➤ Procedures for FVL:

- Park the truck on the flat ground, and pull on the hand brake;
- Unscrew the four bolts (2), washers(3) and rubber mat(4) ;
- Disconnect the harness and remove the emergency stop switch(3);
- Disconnect the seat harness if necessary;
- Pull out the seat with the battery hood to expose the lithium-ion battery;



- Attach the lifting hook to the battery.
- Sling the battery to a certain height with a hoist, then move it rightwards;
- Place the battery to one side after lifting it away from the chassis.
- Install according to the reverse order of removal.

➤ **Battery maintenance (See APPENDIX)**



➤ **Battery removal and installation from side for FVD8**

Park the truck securely(See Parking the truck securely ) and turn off the power before removal and installation of the battery.

The truck must be parked on level ground. To prevent short circuits, batteries with exposed terminals or connectors must be covered with a rubber mat. Place the battery connector or the battery cable in such a way that they will not get caught on the tractor when the battery is withdrawn.

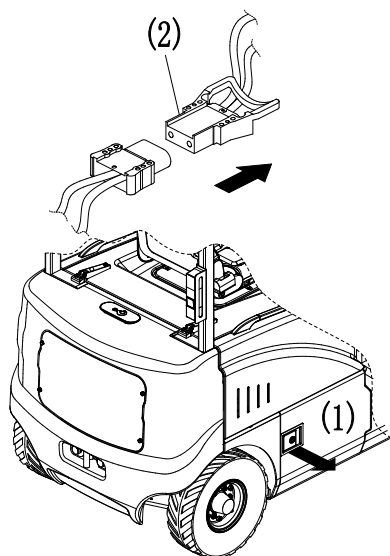
When transporting batteries with the aid of a crane, ensure that the crane is of adequate capacity (the battery weight is indicated on the battery identification plate at the battery trough). The lifting gear must exert a vertical pull so that the battery container is not compressed. Attach the hooks to the battery hand(or battery strap) in such a way that the lifting gear, when slack, cannot collapse on the battery cells.

When removing the battery make sure it does not get caught on the battery panel,causing the tractor to tip over.

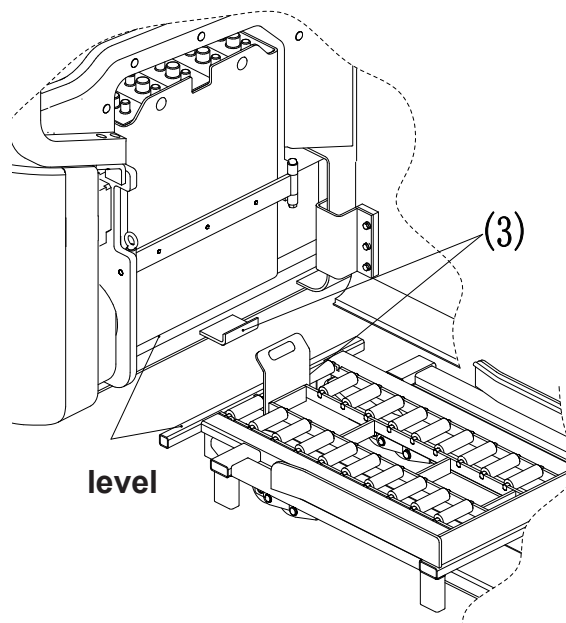
After installing the battery, check all cables and plug connections for visible signs of damage. Ensure that the battery is firmly secured in the tractor to prevent any damage caused by sudden movements of the tractor. Whenever you replace the battery make sure it cannot slide. The battery cover must be securely closed and locked.

## ➤ Removal procedures:

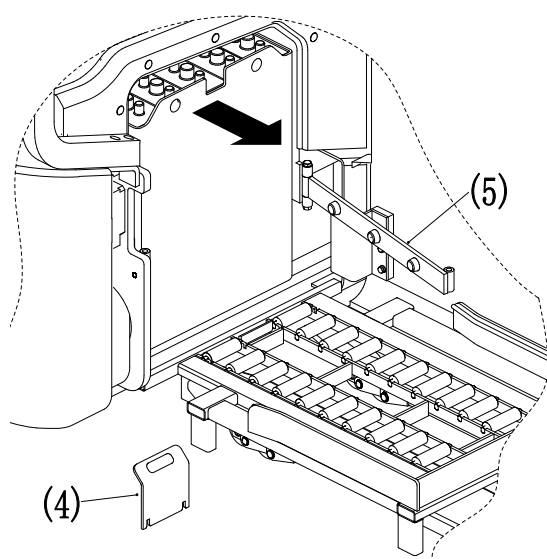
Park the truck on the flat ground(1), pull out the power plug(2).



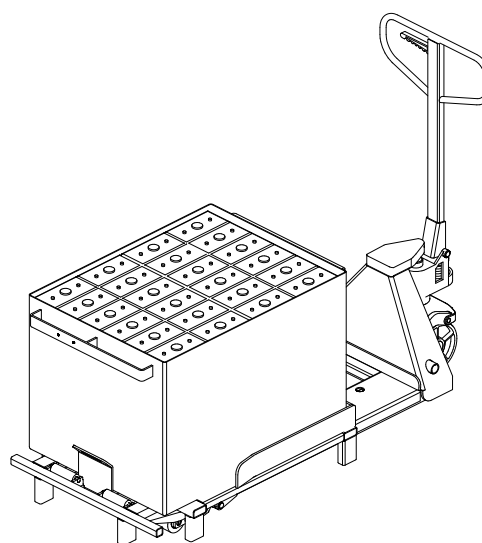
The battery bracket aim side door, adjust battery to the frame by means of the interlocking mechanism (3) interlock and make it with the bottom of the battery box at the same level height.



Remove guard of the battery bracket(4). Open the battery baffle of frame(5), the battery pulled into the battery bracketed. Plug guard of the battery bracket(4).

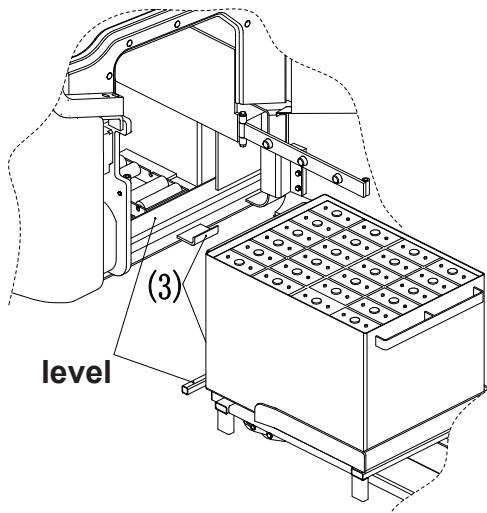


Adjust the height of the battery bracket, release interlocking between the frame and the bracket and move away the battery.



## ➤ Installation procedures:

The battery bracket aim side door, adjust the height of bracket to the frame by means of the interlocking mechanism(3) interlocking, and make it with bottom of the battery box at the same level height.



Remove guard of the battery bracket(4)the battery pulled into the battery box.

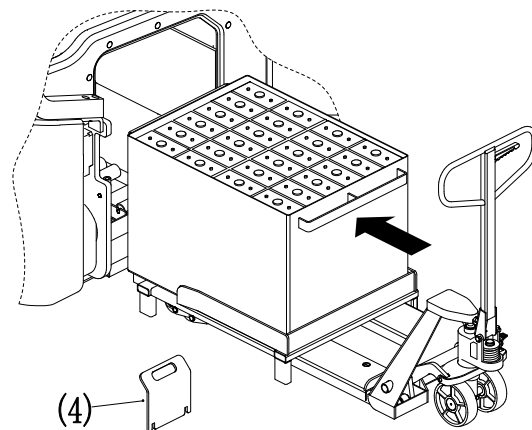
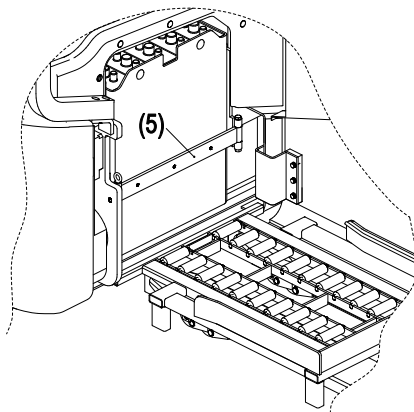
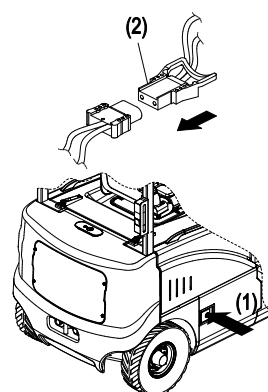


Fig3112-00044OM

Close the battery baffle of frame(5), Adjust the height of battery bracket,release interlocking between the frame and the bracket and move away the bracket.



Plug in the power plug(2).  
Close the side door(1).



## WARNING

The step that close the battery baffle of frame must operate corectly in order to avoid hazard!  
This procedure is the universal way, the specific operation in accordance with the specific models.

## **G Truck Maintenance**

### **1.1 Operational safety and environmental protection**

- The servicing and inspection operations contained in this chapter must be performed in accordance with the intervals indicated in the service checklists.
- Only use original spare parts that have been certified by our quality assurance. Used parts, oils and fuels must be disposed of in accordance with the applicable environmental protection regulations. Upon completion of inspection and servicing, carry out the activities listed in the "Recommissioning" section.

### **1.2 Maintenance Safety Regulations**

#### **➤ Servicing and maintenance personnel:**

Only qualified personnel authorized by the owner are permitted to perform maintenance or repair work. All items listed in the Scheduled Maintenance Charts must be performed by qualified technicians only. They must have knowledge and experience sufficient to assess the condition of a truck and the effectiveness of the protective equipment according to established principles for testing trucks. Any evaluation of safety must be unaffected by operational and economic conditions and must be conducted solely from a safety standpoint.

Daily inspection procedures and simple maintenance checks, e.g. checking the hydraulic oil level or checking the fluid level in the battery, may be performed by operators. This does not require training as described above.

#### **➤ Lifting and jacking up:**

When a truck is to be lifted, the lifting gear must only be secured to the points specially provided for this purpose.

When jacking up the truck, take appropriate measures to prevent it from slipping or tipping over (e.g. wedges, wooden blocks).

#### **➤ Cleaning operations:**

No inflammable liquids must be used when cleaning the truck. Prior to commencing cleaning operations, all safety measures that are required to prevent sparking (e.g. by short circuits) have to be taken. For battery-powered trucks, the battery plug must be removed. Only weak pressure, weak compressed air and non-conducting, antistatic brushes must be used for the cleaning of electric or electronic assemblies.

#### **➤ Work on the electric system:**

Work on the electric system of the truck must only be performed by personnel specially trained for such operations. Before commencing any work on the electric system, all measures required to prevent electric shocks have to be taken.

➤ **Settings**

When repairing or replacing hydraulic, electric or electronic components or assemblies, always note the truck specific settings.

➤ **Hydraulic hoses**

The hoses must be replaced every six years. When replacing hydraulic components, also replace the hoses in the hydraulic system.

➤ **Maintenance operations that do not require special training**

Simple maintenance operations such as checking the hydraulic fluid level or checking the battery electrolyte level (if necessary) can be carried out by persons with no special training. A specific qualification is not necessary.

Complicated maintenance operations such as replacing the battery, replacing the wheels and so on should be carried out by the authorised service centre.

Refer to the maintenance section of this manual for further information.

### **1.3 Servicing and inspection**

Thorough and expert servicing is one of the most important requirements for the safe operation of the industrial truck. Failure to perform regular servicing can lead to truck failure and poses a potential hazard to personnel and equipment.

The service intervals stated are based on single shift operation under normal operating conditions. They must be reduced accordingly if the truck is to be used in conditions of extreme dust, temperature fluctuations or multiple shifts.

The following maintenance checklist states the tasks and intervals after which they should be carried out. Maintenance intervals are defined as:

W = Every 50 service hours, At least once per weeks

A = Every 250 operating hours, At least once a month and a half

B = Every 500 operating hours, At least once per quarter

C = Every 1000 operating hours, At least once half year

D = Every 2000 operating hours, At least once per year

In the run-in period - after approx. 100 service hours - or after repair work, the owner must check the wheel nuts/bolts and re-tighten if necessary.



### 1.3.1 Maintenance Checklist

		Maintenance interval●				
		W	A	B	C	D
<b>Before starting maintenance work:</b>	Parking the truck securely and cut off the power supply. Using wooden blocks to prevent wheel from moving.					
	Clean the fork lift truck if necessary					
	Check the time and date settings on the display unit; adjust if necessary.					
	Check for error codes on diagnostic software and delete.					
<b>Functions and Control</b>	Check the functions of the operation switches and display	●				
	Check alarm system functions	●				
	Check parking brake functions	●				
	Check the emergency switch functions	●				
	Check the steering wheel functions	●				
	Check the cables for damage and if the terminals are secure		●			
	Check the seat switch functions					
	Check accelerator pedal functions	●				
	Check and tighten the controllers and contactors					●
<b>Power Supply &amp; Drive System</b>	Check fault information records and operating hours				●	
	Check the battery cables for damage and replace if necessary				●	
	Check the battery charge connector				●	
	Check if the cable connections between battery monomers are secure, apply some grease to electrodes if necessary				●	
	Check electrolyte fluid level (featuring lead-acid battery)				●	
	Check electrolyte density(featuring lead-acid battery)				●	
	Check battery temperature				●	
	Check battery locking mechanism(if necessary)				●	
	Check and tighten motor mounting bolts					●
	Check the connections of motor connectors					●
	Check the position of various bearings for noise			●		
	Check heavy duty gear oil level			●		
	Check the gearbox for abnormal noise or leaks			●		
	Check the drive wheel and steering wheel for wear or damage			●		
	Check and lubricate the wheel bearings			●		
	Check the travel speed			●		



		Maintenance interval●				
		W	A	B	C	D
<b>Chassis System</b>	Mast and tilt cylinders, Check fastening.			●		
	Check the counterweight, motors, chassis, speed reduction gearbox, overhead guard and steering axle fastenings.			●		
	Check and lubricate the other pins and swivel points.			●		
	Check the chassis for cracks or damages					●
	Check front and rear wheel fastenings and tighten. (after each maintenance or repair, at the latest after 100 hours).		●			
	Check/lubricate the steering axle.			●		
<b>Operating devices</b>	Checking the joystick pad			●		
	Checking and lubricating the pedal mechanisms			●		
	Check the horn for correct function.			●		
<b>Mast System</b>	Check the mast for damages					●
	Clean and lubricate the rolling surface of lift mast column with grease		●			
	Check and lubricate mast rollers			●		
	Check the fixation of lift mast				●	
	Check the tubing on mast for connections and leaks			●		
	Check the side shifter functions(if necessary)	●				
	Check and lubricate the chains			●		
	Check and adjust the lifting chains.				●	
	Check the fork carriages for wear and damage				●	
	Visual inspection of rollers, sliders and stoppers				●	
	Check the lifting and lowering speed					●
<b>Hydraulic System</b>	Check the functions of hydraulic system	●				
	Check if the hoses, pipes and interfaces are fastened or sealed securely, and check if there is damage				●	
	Check the connections of pump motor connectors					●
	Check and tighten pump motor mounting bolts					●
	Check gear pump has abnormal sound				●	
	Check the gear pump fixation and check for leaks				●	
	Check the cylinders for leaks				●	
	Check the cylinders for damages and check the fixation					●
	Check the oil tank fixation and check for leaks					●
	Check the hydraulic oil level				●	
	Clean or replace the hydraulic oil					●
	Check and clean oil tank air filter				●	
	Replace the oil tank air filter and filter					●
	Check the relief pressure					●
						●

		Maintenance interval●				
		W	A	B	C	D
<b>Braking System</b>	Test the release of brake pedal is normal	●				
	Check the brake fluid level			●		
	Test the release of emergency stop switch is normal	●				
	Test parking brakes is normal	●				
	Check the brake pump and piping connections for leaks			●		
	Check the release of brake pedal is normal			●		
	Check the braking distance of brake				●	
<b>Other</b>	Check if the signs are clear and complete				●	
	Carry out a functional test and test drive.				●	
	Check the seat belt and functions	●				
	Checking covering parts for damages					●
	Check if the optional features are functioning properly	●				



#### NOTE

If the forklift truck is used in an extreme environment (such as excessive heat, excessive cold or areas with high dust concentrations), the time intervals given in the maintenance tables should be reduced accordingly.

#### ➤ Periodic replacement of safety-critical parts

- Some parts are difficult to inspect during periodic maintenance. Therefore, in order to further improve safety, users should carry out periodic replacement of the parts listed in the following table.
- If any of these parts are found to be damaged or faulty before they are due for replacement, they should be replaced immediately.

Name of safety-critical part	Useful life (years)
Brake hose or rigid pipe	1~2
Lifting system hydraulic hoses	1~2
Lifting chain	2~4
Hydraulic system high-pressure hoses	6
Brake fluid cup	2~4
Hydraulic system inner seals and rubber parts	2
Cushion for steering axle	4

### 1.3.2 Lubrication Points

#### ➤ Lubricant

Improper operations may pose hazards to the operator's health and life, as well as to the surrounding environment.

When storing or adding lubricant, use clean containers. It is strictly forbidden to mix different types and specifications of lubricants (except for those can be mixed under clear statement).



#### CAUTION

*The use and disposal of lubricants must be carried out in strict accordance with the manufacturer's regulations.*

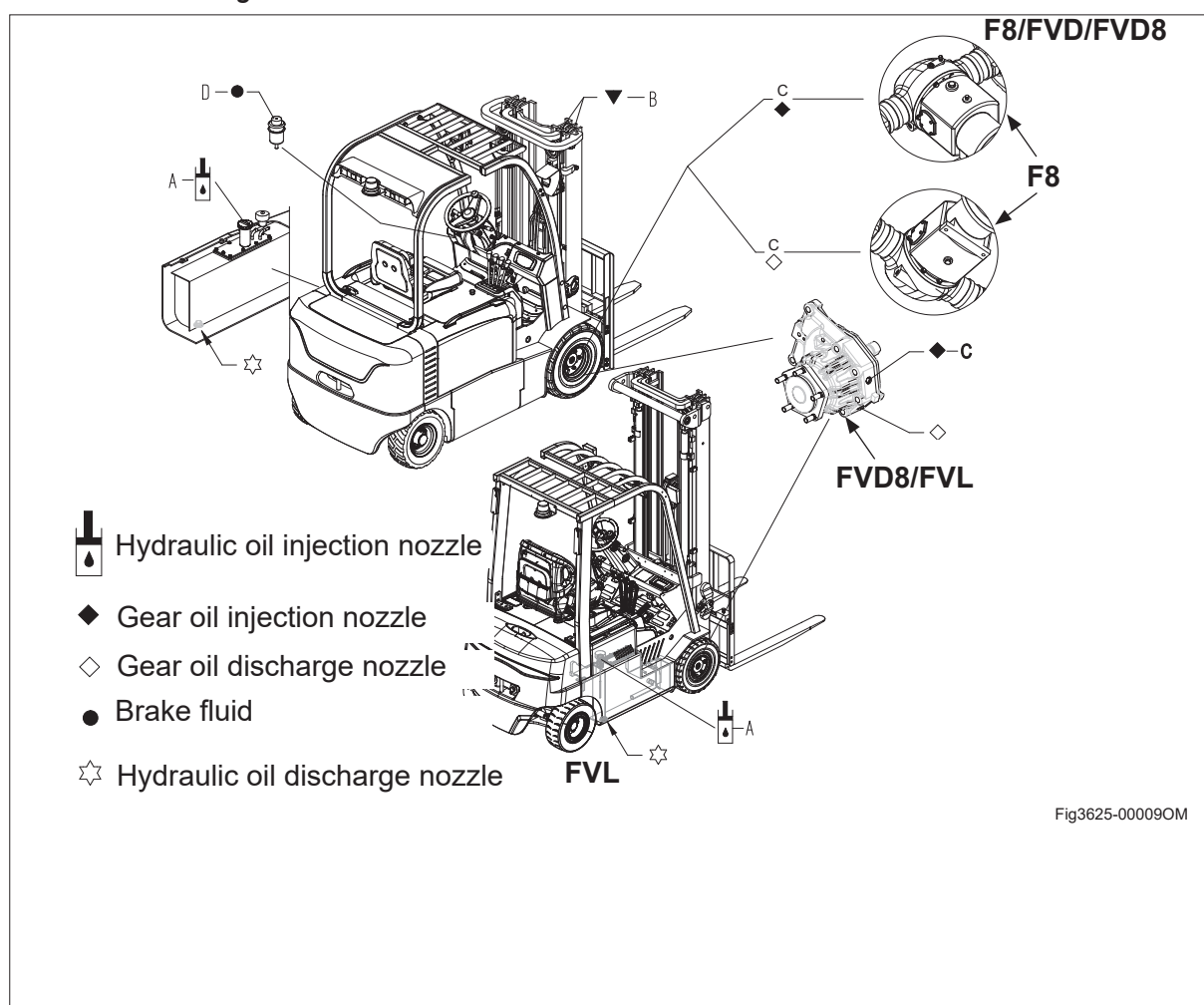


Table 1 Lubricants				
Code	Type	Specification	Amount	Position
A	Anti-wear hydraulic oil	L-HM32 (Cleanliness grade 9, in compliance with NAS1638)	See Table 2.1 for <b>CPD15,18,20FVD8/</b> <b>CPD18,20FVL</b>	Hydraulic System
	Anti-wear hydraulic oil	L-HM46(Cleanliness grade 9, in compliance with NAS1638)	See Table 2.1 for <b>CPD15,18,20,25F8</b>	
B	Multi-purpose grease	Polylub GA352P	Appropriate amount	Sliding Surface (See Table 2.2)
C	Heavy duty gear oil	Mobil ATF220	0.35L (Align with oiling port) ( <b>CPD15,18,20FVD8/</b> <b>CPD18,20FVL</b> )	Gearbox
	Heavy duty gear oil	85W-90GL-5	4.5L( <b>CPD15,18,20,25F8</b> )	Gearbox
D	Brake fluid	ZSM207DOT3	After the gas within the system is completely discharged, add to 2/3 of the oil cup	Brakes
E	Spray chain	/	Appropriate amount	Mast chain

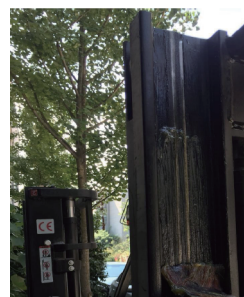
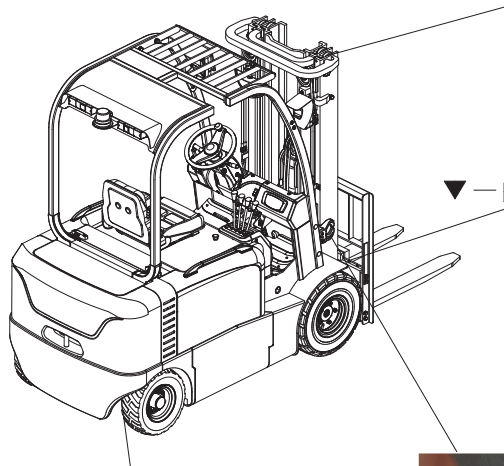
Table 2.1 Application Amount of Hydraulic Oil - 1					
Mast Series	Lifting height (mm)	Amount (L)-CPD15,18,20FVD8	Amount (L)-CPD15,18F8	Amount (L)/CPD20,25F8	Amount (L)/CPD18,20FVL
2-stage Mast	2000	15.3	18	24	15.3
	2500	16.1	19	26	16.1
	2700	16.4	19	27	16.4
	3000	16.9	20	28	16.9
	3300	17.3	21	29	17.3
	3500	17.7	22	30	17.7
	3600	17.8	22	30	17.8
	4000	18.5	23	32	18.5
	4250	18.9	24	33	18.9
	4500	19.3	25	34	19.3

<b>Table 2.1 Application Amount of Hydraulic Oil - 2</b>					
<b>Mast Series</b>	<b>Lifting height (mm)</b>	<b>Amount (L)-CPD15,18, 20FVD8</b>	<b>Amount (L)-CPD15, 18F8</b>	<b>Amount (L)-CPD20, 25F8</b>	<b>Amount (L)-TVL</b>
2-stage Full Mast	2500	19.0	23	28	19.0
	2700	19.6	24	29,28	19.6
	3000	20.4	24	29	20.4
	3300	21.3	25	30	21.3
	3600	22.0	26	32	22.0
	4000	23.0	27	34	23.0
3-stage Full Mast	3700	/	/	/	19
	4000	/	/	/	20
	4350	20.8	25	32,35	
	4500	21.1	26	33,35	
	4800	21.7	27	33,37	
	5000	22.1	27	34,37	
	5100	/	/	/	22.3
	5300	/	/	/	22.6
	5400	/	/	/	22.8
	5500	22.9	28	35,38	
	6000	23.9	30	37,39	

**Table 2.2 Contact Surface  
Lubrication Table**

Code	Position
L1	Steering axle
L2	Tilt cylinder connetor
L3	Fork Carriage
L4	Steel channel and rollers

▼ Contact surface



▼—B

**L4**



**L3**



**L1**



**L2**

## 1.4 Maintenance Instructions

### ➤ Prepare the truck for maintenance and repairs

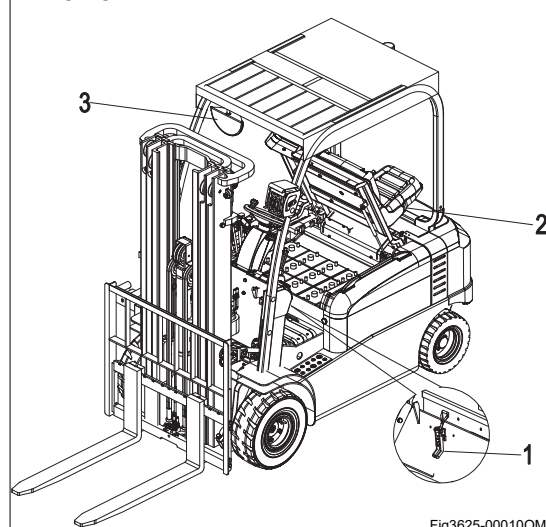
All necessary safety measures must be taken to avoid accidents when carrying out maintenance and repairs. The following preparations must be made:

- Park the truck securely (See section Parking the truck securely).
- Remove the key to prevent the truck from improper operation.
- When working under a raised lift truck, secure it to prevent it from tipping or sliding away.

### ➤ Open the battery hood

- Unlock the battery switch(1).
- Open the battery hood(2).

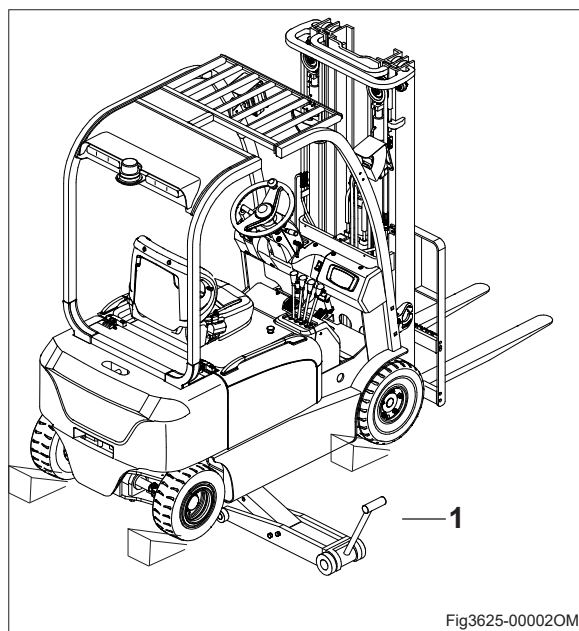
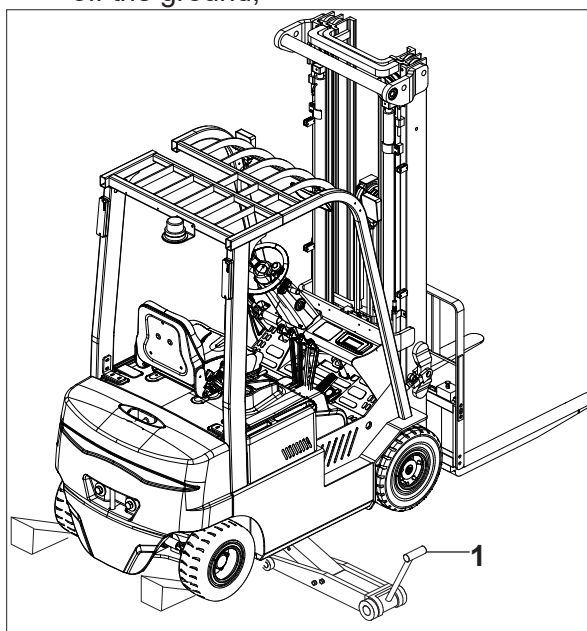
FVD8/F8



### 1.4.1 Steer Wheels Removal and Installation

#### ➤ Removal

- Jack up the vehicle with lifting equipment, make the steer wheels off the ground;
- Power off and place a wooden wedge under the chassis near steer wheel, make the wheel off the ground;





- Remove the five protectors (1) and unscrew the five nuts (2) on the steer wheel assembly (3);
- Remove the steer wheel assembly (3) from the steer axle (4).

Install according to the reverse order of removal.



### **WARNING**

*Tire is solid tire. When replacing wheels, be sure that the truck won't tilt.*

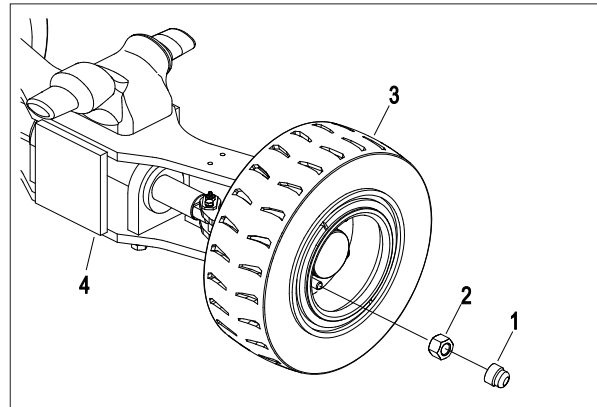


Fig3625-00003OM

## **1.4.2 Drive Wheels Removal and Installation**

- Jack up the vehicle with lifting equipment (1), make the drive wheels off the ground;
- Power off and place a wooden wedge under the chassis near drive wheel, make the wheel off the ground;

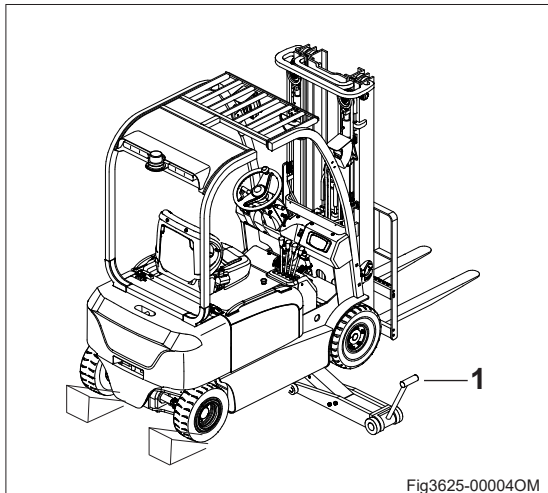
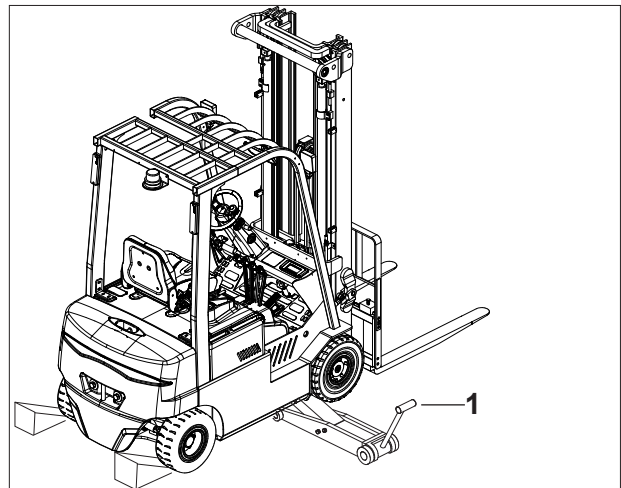


Fig3625-00004OM



Remove the five protectors (4) and unscrew the five nuts (2) on the drive wheel assembly (3).

### **➤ Installation and Commissioning**

Install according to the reverse order of removal.

Tyre wear can affect the stability of the truck, replace the drive wheel with heavy wear.

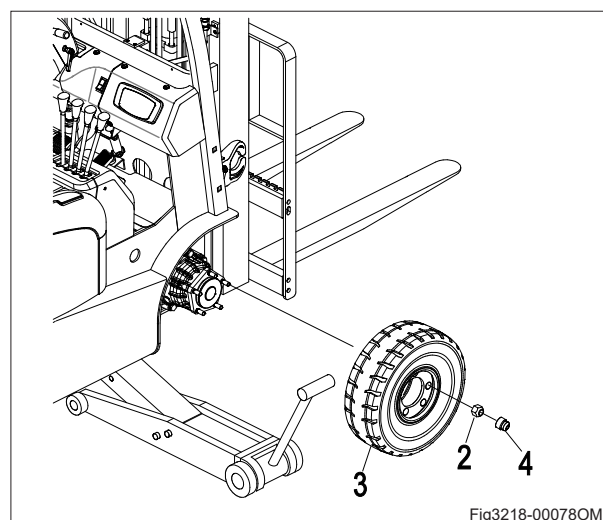


Fig3218-00078OM





### CAUTION

- Screw the nuts (1).
- Tighten the nuts of steer wheels in order and mark with the torque: 180-220Nm.
- Tighten the nuts of driving wheels in order and mark with the torque: 180-220Nm.
- Turn the wheel to see if it is rotating smoothly, and if there is blocking or not.
- Run the truck to see if the wheels are functioning properly. If there is blocking or noise, please check if the wheel bearings are functioning properly.



### CAUTION

Quality of tyres directly affects the stability and driving performance of the device.

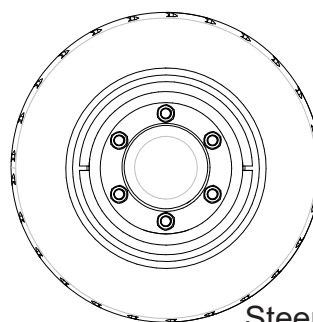
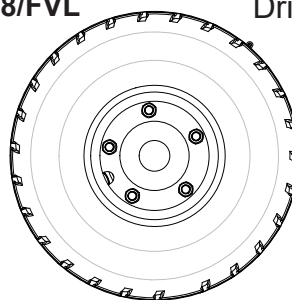
*If you need to replace the factory-fitted tyres, please use original spare parts provided by the equipment manufacturer to reach the original design performance of the truck. Please replace the right and left tyres at the same time.*



### CAUTION

The nuts must be tightened at least once every 250 operating hours.

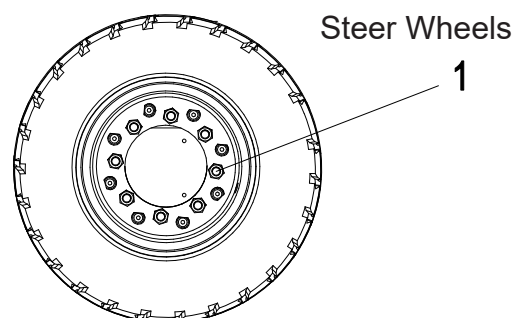
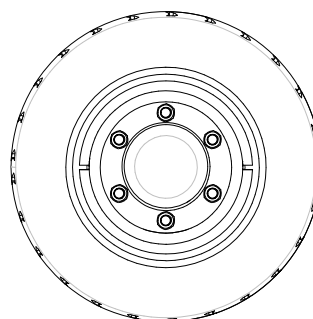
**FVD8/FVL Drive Wheels**



**Steer Wheels**

Fig3218-00079OM

**F8 Drive Wheels**



**Steer Wheels**

1

### 1.4.3 Check the gear oil level

Pull on the hand brake and switch off the truck.

Loosen the oiling port plug (2) and observe the oil level;

If oil level is aligning with lower level of oiling port, it indicates that the oil level is normal;

If the oil level is below the lower level of oiling port, it is necessary to add gear oil.

#### ➤ Add / Replace Gear Oil

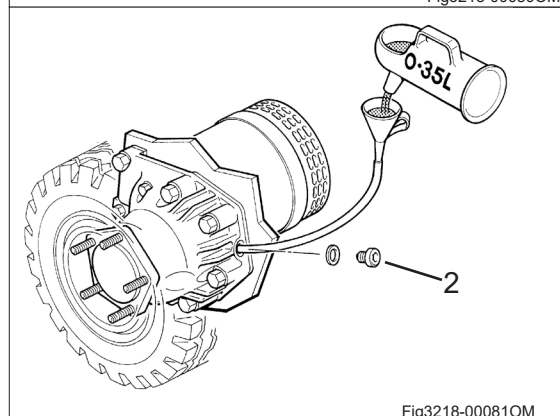
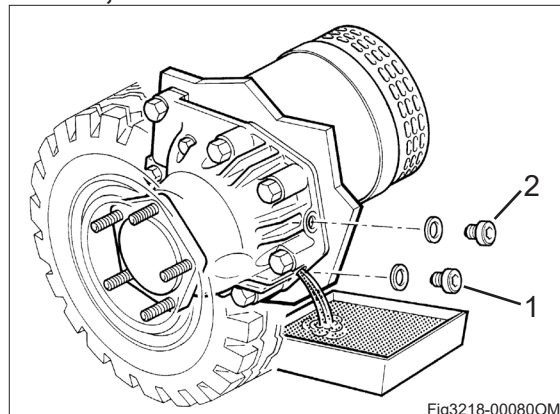
Loosen the oil drain plug (1), drain the gear oil within the gearbox;

Remount the oil drain plug, and add the gear oil of same specification with tubing through oiling port;

gear oil specification: Mobil ATF220

Gear oil filling amount: 0.35 L

### CPD15,18,20,25,30,35FVD8/ CPD18,20FVL



### 1.4.3 Checking the Drive Axle oil level

pull on the hand brake lever and switch off the truck.

Clean the areas surrounding the oil level plug (1).

Unscrew the oil level plug (1).

The oil level must reach the lower edge of the oil level plug hole.

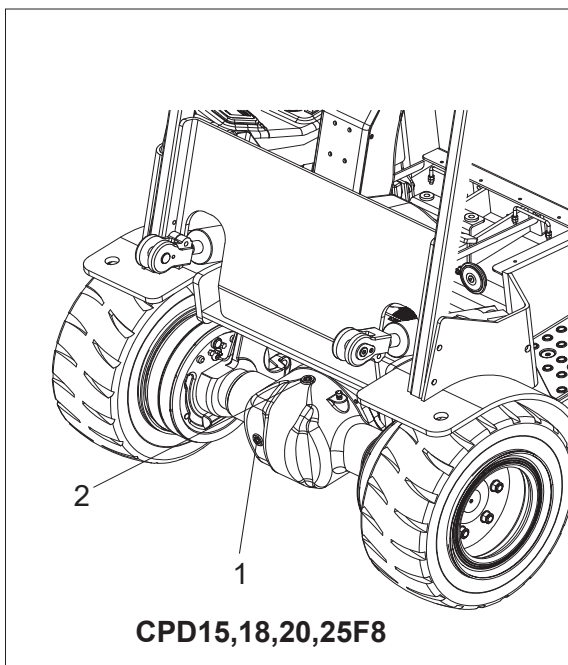
Unscrew the oil plug (2), Please fill up with gear lubricating oil if necessary.

Screw the oil level plug (1) back in gearbox.

#### ➤ Checking whether the Drive Axle or is leaking

Check the lubrication ports on the bottom of Drive Axle or gearbox.

If there is leakage, please contact your dealer.



#### 1.4.4 Check the hydraulic oil level

FVD8/F8



#### WARNING

Please follow the procedures for the safe handling of oil and lubricating grease.



#### NOTE

The oil level can only be checked after lowering the lift mast.

- Open the battery hood(see page G9).
- Remove the air filter with the oil gauge (2).
- Use a clean cloth to dry the oil gauge.
- Completely insert the air filter and dipstick fill the hydraulic oil up to the proper amount(See Table 2.1 Application Amount of Hydraulic Oil - 1 and Application Amount of Hydraulic Oil - 2).
- Reinstall the air filter.

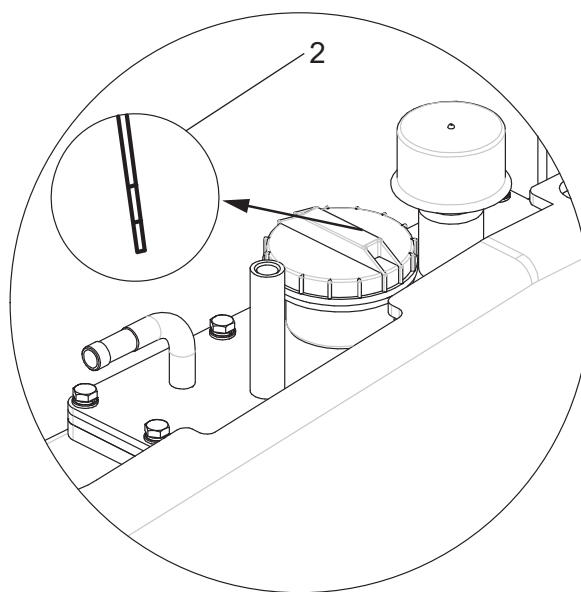
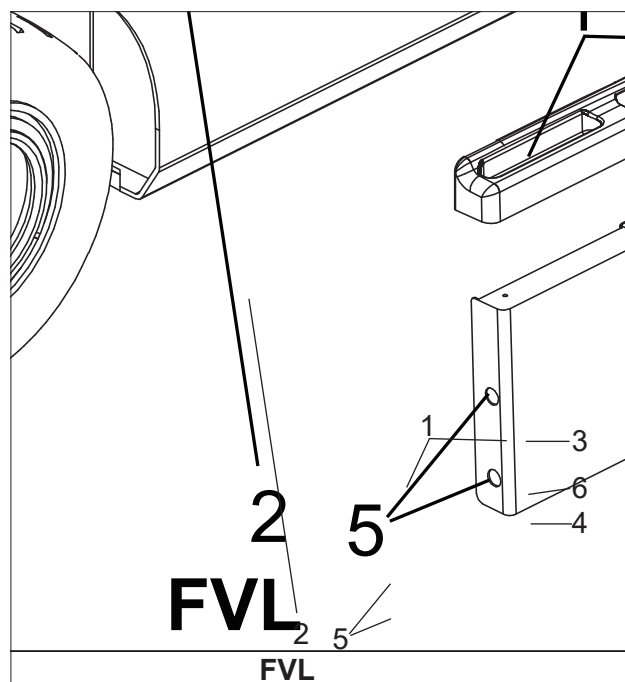


Fig3218-00082OM

- Unscrew two screws(1),remove the upper cover(3);
- Unscrew two screw(5) and the(6), remove the side cover(4);
- Remove the air filter with the oil gauge (2).
- Use a clean cloth to dry the oil gauge. Completely insert the air filter and dipstick fill the hydraulic oil up to the proper amount(See Table 2.1 Application Amount of Hydraulic Oil - 1 and Application Amount of Hydraulic Oil - 2).
- Reinstall the air filter.



#### 1.4.5 Check the electrical fuses

- Prepare the truck for maintenance and repairs.
- Open or remove (for FVL)the battery hood.
- Check condition and rating of the fuses in accordance with your parts manual or service manual.



#### WARNING

When replacing for a new fuse, please choose the fuse of same capacity as the old one.

## 1.5 Decommissioning the trucks

If the forklift truck is to be used for over 2 months, it must be parked in a frost-free, clean and dry location.

On decommissioning the truck must be jacked up so that all the wheels are clear of the ground. This is the only way of ensuring that the wheels and wheel bearings are not damaged.

If the trucks is to be out of service for more than 6 months, further measures must be taken in consultation with the manufacturer's service department.

### 1.5.1 Prior to decommissioning

- Clean the truck thoroughly;
- Lift and lower the fork carriage to its full extent and tilt the lift mast forwards and backwards several times. Repeat the same operation several times on attachments if they exist;
- Check the brakes;
- Check the hydraulic oil level and top up if required;
- Apply a thin layer of lubricating oil or grease to all nonpainted mechanical components;
- Lubricate the trucks in accordance with the lubrication schedule;
- Remove the battery and recharge it at least 2 months.
- Clean the battery and apply specialised grease to the terminals.
- Spray all exposed electrical contacts with a suitable contact spray.



#### **WARNING**

*Charge the battery every 2 months to avoid depletion of the battery through self-discharge.*



#### **CAUTION**

*Jack up the forklift truck to prevent permanent deformation of tire.*



#### **NOTE**

*Do not cover the forklift truck with plastic film as it may gather water vapour.*

### 1.5.2 Restoring the truck to operation after decommissioning

- Thoroughly clean the truck.
- Clean the battery. Grease the pole screws using pole grease and reconnect the battery.
- Recharge the battery.
- Check if the hydraulic oil contains condensed water and change if necessary.
- Follow the daily checklist.

## 1.6 Final decommissioning, disposal

Final, proper decommissioning or disposal of the truck must be performed in accordance with the regulations of the country of application. In particular, regulations governing the disposal of batteries, fuels, hydraulic oil, plastic and electronic and electrical systems must be observed.

## H Troubleshooting

This chapter is designed to help the user identify and rectify basic faults or the results of incorrect operation. When locating a fault, proceed in the order shown in the table.

If the fault cannot be rectified after carrying out the remedial procedure, notify the manufacturer's service department, as any further troubleshooting can only be performed by specially trained and qualified service personnel. The manufacturer has a customer service department specially trained for these tasks.

Fault	Fault Symptom	Troubleshooting Order *	Troubleshooting Measures
Power supply failure	1. Whole vehicle power outage	a. Power supply failure b. Fuse failure c. Emergency stop switch or circuit failure d. Key switch or circuit failure	1. Check the voltage of storage battery 2. Check the fuses 3. Check key switch and its circuit 4. Check emergency stop switch and its circuit
Travel Fault	1. Forward and reverse moving failures of the vehicle, but other functions are normal	a. Parking brake switch and seat switch or its circuit connection failure b. Gearbox failure c. Travel switch or its circuit connection failure d. Drive motor or its circuit connection failure e. Controller failure	Controller failure error, carry out troubleshooting according to the fault code information on the instrument. 1) Check if parking brake switch and seat switch or the connection of its circuit is normal; 2) Check the gearbox; 3) Check the travel switch and its connection circuit; 4) Check the drive motor and its connection circuit; 5) Replace the controller.
	2. The vehicle can travel at low speed, but cannot travel at high speed	Failures due to external factors: a. Motor bearing blocked b. Gearbox bearing blocked  Failures due to internal factors: a. Drive motor speed encoder failure b. Controller failure	Controller failure error, carry out troubleshooting according to the fault code information on the instrument . 1) Check if the motor rotation is normal; 2) Check the speed encoder and its connection circuit; 4) Remove the gearbox, check if the gear rotation is smooth and if there is blocking; 5) Replace the controller

Fault	Fault Symptom	Troubleshooting Order *	Troubleshooting Measures
Hydraulic Failure	1. The vehicle cannot lift	1. Pump motor does not work: <ul style="list-style-type: none"> <li>a. Parking brake switch and seat switch or its circuit connection failure</li> <li>b. Pump motor or its circuit connection failure</li> <li>c. Control switch or its circuit connection failure</li> <li>d. Controller failure</li> </ul> 2. Pump motor works: <ul style="list-style-type: none"> <li>a. Overload</li> <li>b. Insufficient hydraulic oil</li> <li>c. Hydraulic pipeline leakage</li> <li>d. Pump motor reverse rotation</li> <li>e. Cylinder failure (blocked)</li> <li>f. Solenoid valve blocked and cannot reset</li> <li>g. Valve body failure: excessive wear of gear pump, serious internal leaks, insufficient pressure of relief valve or blocked, check valve blocked</li> </ul>	1. Pump motor does not work: <ul style="list-style-type: none"> <li>1) Check if parking brake switch and seat switch or the connection of its circuit is normal;</li> <li>2) Check the pump motor and its connection circuit;</li> <li>3) Check the control button and its connection circuit;</li> <li>4) Replace the controller.</li> </ul> 2. Pump motor works: <ul style="list-style-type: none"> <li>1) Refer to the rated capacity marked on the nameplate;</li> <li>2) Lower the mast to the bottom, check if the amount of oil in the oil tank can meet the requirements;</li> <li>3) Check the pipe and hydraulic components for oil leaks;</li> <li>4) Check the pump motor wiring;</li> <li>5) Check the cylinder for damage or deformation, remove the cylinder to check for wear or aged seals inside;</li> <li>6) Wash or replace the solenoid spool</li> <li>7) Wash or replace the valve body</li> </ul>
	2. The vehicle cannot be lowered	<ul style="list-style-type: none"> <li>a. Solenoid valve (or manual valve) or its circuit connection failure</li> <li>b. Lowering switch or its circuit connection failure</li> <li>c. Valve failure;</li> <li>d. Cylinder deformation or blocked</li> <li>e. Explosion-proof valve blocked</li> </ul>	<ul style="list-style-type: none"> <li>1) Check the lowering button and its connection circuit;</li> <li>2) Check the solenoid valve and its connection circuit;</li> <li>3) Check the cylinder for deformation, remove the cylinder to check if the internal assembly is normal</li> <li>4) Clean or replace the valve;</li> <li>5) Replace the explosion-proof valve.</li> </ul>

Fault	Fault Symptom	Troubleshooting Order *	Troubleshooting Measures
Lift Failure	3. Slow Lifting of Vehicle	a. Overload b. Hydraulic pipeline leakage c. Valve failure: Gear pump wear, internal leakage occurs Insufficient relief valve pressure or blocked	1) Refer to the rated capacity marked on the nameplate; 2) Check the pipe and hydraulic components for oil leaks; 3) Wash or replace the valve body
	4. Slow Lowering of Vehicle	a. Solenoid valve blocking b. Valve body failure: throttle valve failure or blocked	1) Wash or replace the solenoid spool 2) Wash or replace the valve body
	5. Unstable Lifting / Lowering of Vehicle	a. Chain loosening; b. Poor lubrication between steel channel and rollers; c. Improper adjustment of rollers, or blocked.	1) Adjust the chain tension; 2) Check if the steel channel grease is normal, clean and re-lubricate steel channel and rollers; 3) Adjust the side roller spacing through roller screw; or replace the roller.
* Under the circumstances of normal lifting and lowering, if failure occurs to any of other hydraulic actions (forward/backward shifting, forward/backward tilting and left/right shifting), perform troubleshooting to the corresponding control switch and its control circuit.			
Steering Fault	1. The vehicle cannot be steered (the vehicle can travel)	a. Steering potentiometer or its circuit connection failure b. Redirector or the tubings connection failure c. Steering bridge or the tubings connection failure d. Pump motor failure e. Gear pump failure f. Pump controller failure	Controller failure error, carry out troubleshooting according to the fault code information on the instrument; 1) Check the steering potentiometer or its connection circuit; 2) Check if the mechanical connection between steering wheel and redirector is solid; 3) Check the redirector or the tubings connection; 4) Check the steering bridge or the tubings connection. 5) Check the pump motor or its connection circuit; 6) Check the pump; 7) Replace the controller.

Fault	Fault Symptom	Troubleshooting Order *	Troubleshooting Measures
Other Failures	1. Lights do not light	a. Light failure or circuit not conducted b. Lighting combination switch or its circuit connection failure c. Fuse failure	1) Check the light and its circuit connection; 2) Check Lighting combination switch and its connection circuit; 3) Check fuse and its connection circuit;
	2. Horn does not sound	a. Horn switch or its circuit connection failure b. Horn failure c. Fuse failure	1) Check the horn button and its connection circuit; 2) Check the horn and its connection circuit; 3) Check fuse and its connection circuit;

Carry out troubleshooting in accordance with the order listed in the table, it can help you quickly identify problems and resolve accordingly.

- To provide targeted and rapid response to faults, the following details are useful and important to provide for the customer service department:
- Truck serial number
- Display unit error number (if present)
- Error description
- Current location of truck.



## **APPENDIX 1**

### **Lead-acid battery operating instructions**

## 1.1 Safety and Warnings

When operating on battery, you must wear protective glasses and protective clothing!

Electrolyte contains sulfuric acid and is highly corrosive. If it accidentally comes into contact with the skin, wash immediately with plenty of water, if the situation is serious, immediately seek medical advice.

The battery will produce hydrogen during charging, which may produce an explosive mixture. Smoking or ignition is prohibited near the battery that is being charged or just completes charging, there should not be flame or a hot wire, otherwise there may be fire or explosion hazards!



### CAUTION

*To avoid accumulation of hydrogen gas, keep the battery cover open during charging, charge the battery at a cool, well-ventilated place.*

Dumping of battery is prohibited. Only use proper lifting equipment to lift or transport the battery.



### WARNING

*•It is necessary to add water regularly, other-wise may cause damage to the battery due to water loss.*

*•The water must be added after the battery is fully charged, adding water before charging can cause electrolyte overflow.*

*•The amount of water to be added must be strictly controlled, excessive adding of water may lead to electrolyte overflow.*

*•Only distilled water can be added, the adding of tap water or mineral water is prohibited.*

*•As for the decrease of battery capacity, or even damage to the battery due to failure to comply with the above provisions, the quality assurance will automatically void.*

As for failure to comply with instructions for use, maintenance without using original parts, user corruption, or viola-tion of provisions when adding electrolyte and other circumstances, the quality assurance will automatically void.

### ➤ Accessories

*•Do not use a charger that is not released by EP for lead-acid battery.*

## **1.2 Use of Battery**

### **1.2.1 Pre-use Checks**

Check if the battery status is normal and also check for mechanical failures;

Connect the battery connectors, make sure the contact is solid, the electrodes are connected properly, otherwise may cause damage to the battery, truck or charger;

Check if the electrode bolt of each battery interface is tightened;

Check electrolyte fluid level. It must be ensured that the electrolyte level is higher than the upper edge of overflow outlet or separator;

Charge the battery according to the instructions on the operation manual;

Refill the electrolyte with distilled water to make the electrolyte level reach standard level.

### **1.2.2 Discharging**

Do not close or cover the ventilation openings with objects;

When connecting or disconnecting the battery connector (such as, plug), the power supply must be disconnected first;

In order to meet or exceed the rated battery service life, the battery should avoid excessive discharge during runtime (capacity less than 20% of the rated capacity);

Re-charge the battery immediately after discharging without delay.

### **1.2.3 Charging**

When charging, only DC can be used. Connect the battery with proper charger for specification and size to avoid overload of circuit and interface, and to avoid electrolyte foaming or overflow from the cell;

The charger purchased separately must be checked by the after-sales service department of our company before it can be used;

When connecting the battery with the charger, the circuit switch should be at "OFF" position, make sure the connection is correct. It is prohibited to connect the battery with live charger.

Before battery charging, make sure the electrolyte temperature is within the range of 10 ° C~ 45 ° C;

When charging, the cover or cover plate of the battery compartment must be opened or removed to ensure that the gas generated during charging can be smoothly discharged.

When the concentration of the electrolyte and battery voltage remain constant (for more than 2 hours), it indicates that the charging is completed.

### 1.2.4 Temperature

Rated temperature of electrolyte is 30 °C.

If the temperature is too high, it will reduce the service life of the battery; too low may reduce the battery capacity.

When the temperature reaches the limit temperature of 55 ° C, it is prohibited to run the battery.

## 1.3 Maintenance & Care

### 1.3.1 Daily Maintenance

Charge the discharged battery;

Visual inspection for excessive dirtiness and mechanical damage after the charging.

### 1.3.2 Weekly Maintenance

Control the electrolyte fluid level. Check the electrolyte fluid level when the charging is about to complete. If necessary, add distilled water into the electrolyte when the charging is about to complete to make the fluid level reach the rated standard.



### CAUTION

*Lower fluid level may reduce the battery capacity, and thus reduce the service life of battery. Higher liquid level may lead to electrolyte overflow when charging, which may cause corrosion to the battery compartment or even the vehicle.*

### Checking the battery condition, electrolyte level and specific gravity

- Inspect battery for cracks, raised plates and electrolyte leaks.
- Unscrew the battery cover and check the electrolyte level.
- If the battery has an inspection tube, then the electrolyte level should be at the base of the tube. If there is no inspection pipe, then the electrolyte level should be 10-15 mm higher than the plate.
- If the electrolyte level is excessively low, it can only be filled up with distilled water.
- Remove any sediment from the electrodes and lubricate with non-acidic lubricating grease.
- Retighten the electrode holder.
- Use a hydrometer to check the electrolytes. The specific gravity should be between 1.24-1.28.

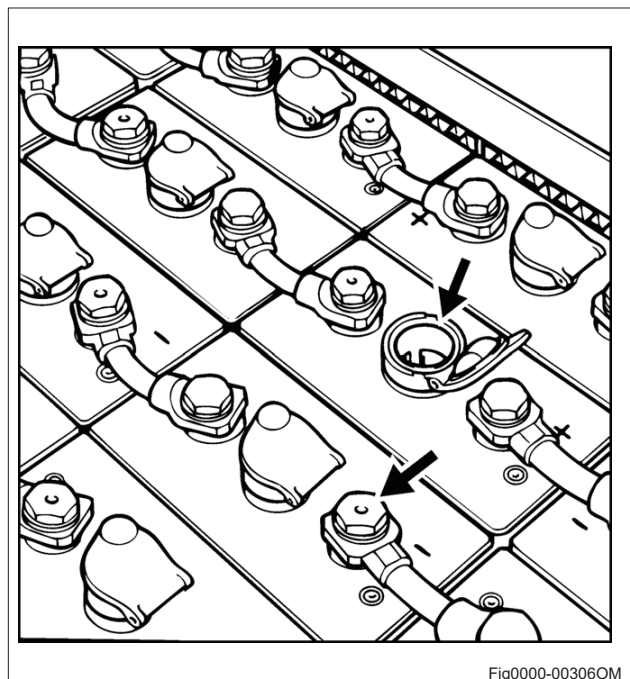
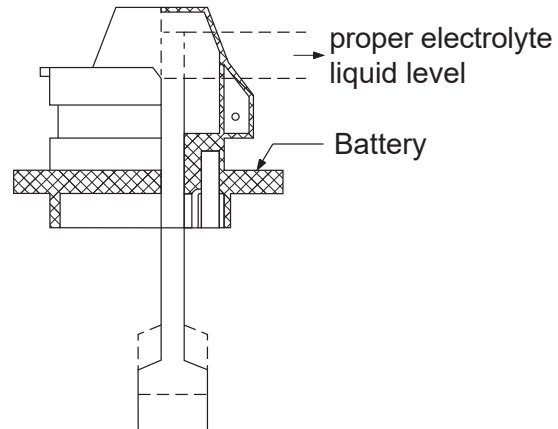


Fig0000-00306OM

There are two types of battery filler cap used on battery cell:

1) Filler cap with buoy

Add distilled water, red buoy will float until while rod appears under the red scale.



**WARNING**

*Add only distilled water.*

*Before adding distilled water, check if the buoy can move up and down properly to prevent the buoy from failing to float up and resulting in excessive filling.*

2) Filler cap without buoy

When adding water, stop filling when the electrolyte level is higher than the protective plate for 15~20 mm.



**CAUTION**

*Please operate the electric watering device in accordance with its operating manual.*

### 1.3.3 Monthly Maintenance

Before the charging is completed (while the charger is still energized), measure and record the voltage of battery cell the entire battery;

After the charging is completed, measure and record the electrolyte concentration and temperature of the battery cell.

#### How to tell if the battery is normal

As for a normal set of fully charged batteries, the voltage of each of the battery cell should be around 2.08V, specific gravity of electrolyte should be around 1.28;



**CAUTION**

*After being fully charged, if the voltage of battery cell is lower than 1.85V or the specific gravity of electrolyte is less than 1.05, then that battery cell has been damaged and needs to be replaced.*

As for a group of normal batteries, when the battery is discharged for 80% (the instrument alarms and prompts low battery, you should recharge in a timely manner), the open circuit voltage should be around 1.93V, specific gravity of electrolyte (under 30°C) should be around 1.14.



**CAUTION**

*And you can identify if the battery is fully discharged according to the specific gravity of battery electrolyte when the instrument alarms, and identify if the capacity indicated on the instrument is accurate.*

If there is fault, please notify service personnel for repairs.

### 1.3.4 Care

#### 1. Keep it clean

Battery surface should be clean and dry to prevent the occurrence of leakage currents;

Battery cables, terminals and connectors must be tightened and clean, a small amount of special grease should also be applied.



#### **WARNING**

- Do not use a dry cloth or fabric to clean the surface of the battery, so that to prevent the occurrence of static electricity, resulting in explosion;
- Unplug the power plug;
- Wipe clean with a damp cloth;
- Please wear goggles, rubber boots and rubber gloves.

2. Make sure that the cable insulation is not damaged and the connection layer has no signs of heating.

3. Make sure that the "+" and "-" output terminals are not sulfated (with white salt).

Slight sulfation: clean top of the element with a damp cloth.

Severe sulfation: the battery must be removed for powerful cleaning; the battery base should also be cleaned.

Very severe sulfation (or a large amount of electrolyte overflow): please contact the after-sales service department as soon as possible.

DO NOT arbitrarily discharge acidic wastewater after cleaning, dispose such water in accordance with national laws and regulations!

#### 1.4 Storage

When the battery is not used for a long time, the battery should be filled up and stored in a dry, frost-free space.

Regular equalizing charge may help extend the service life of battery and ensure that the capacity won't be reduced.

#### 1.5 Troubleshooting

Upon battery or charger failure, please promptly notify the after-sales service department.

Refer to battery failure analysis to facilitate troubleshooting and elimination.

Battery Fault Analysis			
Fault	Negative Phenomena	Cause	Handling Methods
Insufficient Battery Charge	<ol style="list-style-type: none"> <li>1. Low static voltage</li> <li>2. Low density, cannot meet the requirements after being charged</li> <li>3. Short working time</li> <li>4. When running, the instrument displays quick drop of capacity</li> </ol>	<ol style="list-style-type: none"> <li>1. Charger voltage and current are set too low</li> <li>2. Insufficient initial charge</li> <li>3. Charger failure</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust and repair the charger</li> <li>2. Battery supplemental charge</li> <li>3. Battery needs to be replaced in severe situations</li> </ol>
Electrolyte has been improperly added to the battery	<p>- In case of high intensity:</p> <ol style="list-style-type: none"> <li>1. Electrolyte density is not less than 1.300g/cm<sup>3</sup> after charging</li> <li>2. Battery static voltage is higher</li> <li>3. Initial capacity is good, but reduced after a period of use</li> <li>4. Electrolyte is turbid</li> </ol> <p>- Low density:</p> <ol style="list-style-type: none"> <li>1. Electrolyte density is still lower than the specified value after charging</li> <li>2. Battery capacity is low</li> </ol> <p>- Adding impure liquid:</p> <ol style="list-style-type: none"> <li>1. Battery capacity is low</li> <li>2. Electrolyte is turbid and of abnormal color</li> <li>3. Battery with severe self-discharge</li> </ol>	<ol style="list-style-type: none"> <li>1. Initial adding of electrolyte with excessive high or low density</li> <li>2. Liquid level reduces, adding errors, failed to add pure water in accordance with provisions, but mistakenly adding dilute acid</li> <li>3. Initial adding of liquid is impure (containing impurities and with odor)</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the battery electrolyte</li> <li>2. Battery needs to be replaced in severe situations</li> </ol>

Battery Fault Analysis			
Fault	Negative Phenomena	Cause	Handling Methods
Electrode plate sulfation	1. Battery capacity drops during normal discharge 2. Density drops to be lower than normal value 3. Voltage drops quickly when discharging 4. Start charging under high voltage 5. Bubbles generated during charging 6. Coarse crystallization of PbSO <sub>4</sub>	1. Insufficient initial charge 2. Long time of storage under the state of discharge 3. Long-term insufficient charged 4. Electrolyte density is too high 5. Electrolyte level is too low, the upper part of electrode plate is exposed outside of the electrolyte 6. Impure electrolyte 7. Internal short circuit	1. Over-discharge method 2. Repeated charging method 3. Water treatment method
Excessive shedding of active substances	1. There is gray-brown substance rising from the bottom when charging 2. Battery capacity reduced	1. Brown precipitation is due to excessive large charging current 2. White sediment is due to over-discharge 3. Battery electrolyte is impure	1. Clean up the precipitation 2. Adjust the density 3. Battery needs to be replaced if necessary
Battery overcharged	1. Color of battery filling cap becomes yellow, and then red 2. Battery casing deformation 3. Battery spacers carbonization, deformation 4. Positive electrode corrosion, broken 5. Electrode pole rubber bushing raised, aged and cracked 6. Frequent water-adding, electrolytic turbidity during charging 7. Evenly shedding of active substances from electrode plate 8. Positive electrode plate detonation	1. Charger voltage and current are set too high 2. Charging time is too long 3. Frequent charging 4. Less discharging, but much charging 5. Charger failure	1. Adjust and repair the charger 2. Adjust the charging system 3. Battery needs to be replaced in severe situations
Battery Over-discharge	1. Low static voltage 2. Electrolyte density is still low after charging 3. Positive and negative electrode plates curved or fractured	1. Go on using the battery despite of insufficient charge 2. Battery pack short circuit 3. Small current long time discharge	1. Supplementary charging 2. Repair the vehicle 3. Battery needs to be replaced in severe situations



Battery Fault Analysis			
Fault	Negative Phenomena	Cause	Handling Methods
Battery Short Circuit	<ol style="list-style-type: none"> <li>1. Low static voltage below 2V</li> <li>2. Electrolyte density is too low</li> <li>3. High temperature during charging</li> <li>4. Truck is with short working time</li> </ol>	<ol style="list-style-type: none"> <li>1. Electrode plate deformed and short circuit</li> <li>2. Spacer missing or broken during assembly</li> <li>3. Positive electrode active substances shedding, short circuit at bottom</li> </ol>	Battery needs to be replaced
Broken circuits	<ol style="list-style-type: none"> <li>1. Abnormal and unstable voltage upon external connection with load</li> <li>2. Current fails to input when charging</li> </ol>	<ol style="list-style-type: none"> <li>1. Poor welding during assembly of electrode pole or electrode plate</li> <li>2. External short circuit</li> <li>3. Large current discharge</li> <li>4. Poor wiring connection or disconnected</li> <li>5. Electrode plate corrosion</li> </ol>	<ol style="list-style-type: none"> <li>1. Battery needs to be repaired</li> <li>2. Battery needs to be replaced if necessary</li> </ol>
Battery Reverse Electrodes	<ol style="list-style-type: none"> <li>1. Negative voltage values</li> <li>2. Electrolyte density is lower than 1.20g/cm<sup>3</sup> after charging</li> <li>3. Positive and negative electrode lugs, colors of electrode plates are reversed</li> </ol>	Wrong connections of positive and negative electrodes during charging	<ol style="list-style-type: none"> <li>1. Reverse charging is allowable</li> <li>2. Battery needs to be replaced in severe situations</li> </ol>
Battery Leaks	<ol style="list-style-type: none"> <li>1. Filling hole leaks</li> <li>2. Leaks at sealing seams of tank and filling cap</li> <li>3. Drainage</li> <li>4. Marks of bumps on external surface of tank</li> </ol>	<ol style="list-style-type: none"> <li>1. Tank, filling cap with poor heat sealing</li> <li>2. Electrode lug rubber ring problems</li> <li>3. Sealing compound cracked</li> <li>4 External impact due to negligence during use</li> </ol>	<ol style="list-style-type: none"> <li>1. Repair</li> <li>2. Battery needs to be replaced if necessary</li> </ol>

## **APPENDIX 2**

### **Lithium-ion battery operating instructions**

## 1.1 Lithium Battery Use and Maintenance Manual

### ➤ Information on the conformity of lithium-ion batteries

- The manufacturer of the lithium-ion battery declares that: the lithium-ion battery conforms with the provisions of the following EU directive 2014/30/EU and Electromagnetic Compatibility Regulations 2016 (SI 2016 No.1091) in accordance with EN12895.
- These batteries has been certified according to EN 62619:2017 for safe use and according to UN38.3 for safe transport.

### ➤ Special lithium-ion safety rules



#### **DANGER**

*There is a risk of fire.*

Use water-based extinguishers, CO<sub>2</sub>, dry chemical fire extinguishers.



#### **DANGER**

*Electrical danger*

*Do not open the battery. Electrical risk.*

*Only the After-Sales Service Centre technicians can open the battery.*

**It is necessary to respect the following guidelines:**

- Read the documents provided with the battery carefully.
- Only persons who have been trained to work with lithium-ion technology are permitted to work on the batteries (for example After-Sales Service Centre technicians).
- Do not place lithium-ion batteries on or near flames or hot heat sources (> 65°C). This may cause the batteries to overheat or burst into flames. This type of use also impairs the performance of the batteries and reduces their service life.
- Improper use may cause overheating or serious injury. Respect the following safety rules:
  - Never short circuit the battery terminals
  - Do not reverse the battery polarity
  - Do not open the battery
  - Do not submit the battery to excessive mechanical constraints

### ➤ Intended use

- Operational application temperature 0° C-40° C, humidity < 80%;
- Charging application temperature 5° C-40° C;
- The battery's maximum operation altitude is up to 2000m;
- Do not disconnect the battery for emergency stopping, use instead the emergency switch.
- The truck shall not be used in a potentially explosive atmosphere or in an especially dusty environment.

### ➤ Reasonably foreseeable misuse

- Never short circuit the battery terminals.
- Do not reverse the battery polarity.
- Do not overcharge.

## ➤ Accessories

*Do not use a charger that is not released by your manufacturer for lithium-ion battery.*

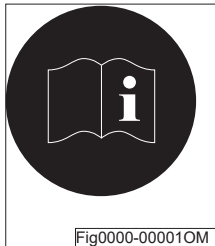
## ➤ BMS (Battery Management System)

The battery is permanently monitored by the BMS (Battery Management System).

This provides the communication with the truck.

The BMS continually monitors items such as the cell temperature, the voltage and the charge status of the cells.

## 1.2 Safety and warning



- Abide by the operation manual!
- All the operations related to the battery must be implemented under the instruction of professionals!



Always wear protective clothing (e.g. safety goggles and safety gloves) when working on cells and batteries.



- No smoke and fire!
- Avoid the existence of open fire, fiery metal wire or sparks around the battery, otherwise explosion or fire disaster may occur!



Don't trample on the battery to prevent it from fierce shaking or shacking!



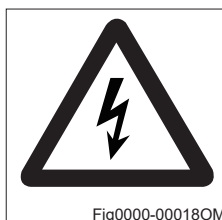
Do not place the battery on top of conductive objects.



- Explosion or fire disaster is likely to occur; avoid short circuit!
- Keep the battery away from all fire sources, heat sources and flammable or explosive materials.



- Don't knock over the storage battery!
- Using lifting and delivery devices as specified. Prevent the storage battery cell, interface and connection cable from being damaged by the lifting hook!
- If the materials leak out, do not inhale the fumes. Wear safety gloves.



- Dangerous voltage!
- Avoid hot plugging!
- Notice: the metal part of the storage battery cell is electrified, so don't place any external object or tool on the battery cell!



Keep the battery away from all fire sources, heat sources and flammable or explosive materials.



Avoid the battery becoming corroded by water or corrosive liquid.



## WARNING

- Battery life will be shortened if the battery is used for a long time at low temperature or stored.
- Only temporary cold store application permissible as the permissible battery operating temperature is between 0°C and 40°C

### 1.3 Hazard of faulty or discarded battery

Please monitor the battery status when in use and in storage. If you find any broken batteries, electrolyte leakage, abnormal expansion or pungent odors due to shipping damage or abnormal vibration, please stop use immediately and keep at least a 5 meter perimeter around the effected batteries. Please dispose of the damaged batteries properly and contact a recycling company to recycle the batteries. For batteries that are under EP warranty policy, EP will access the warranty claim according to your submission of the battery nameplate photo .

During the period waiting for disposal or recycle, please stock damaged and old batteries carefully by following instructions:

1.Damaged and discarded battery temporary storage needs to be placed in an iron or plastic container with water that can cover whole battery at least 5 days (The battery may emit smoke when immersed in water. This is the process of consuming energy by the leaking battery, which is a normal reaction).

- Keep the container and batteries outdoors and 5 meters away from other things, especially flammable items.
- Use protective gloves when putting batteries in or out of water.
- Do not stack damaged or old batteries.

2.For big battery with inner and outer boxes structure, Keep the batteries outdoors at least 5 days. and contact a recycling company to recycle the batteries.



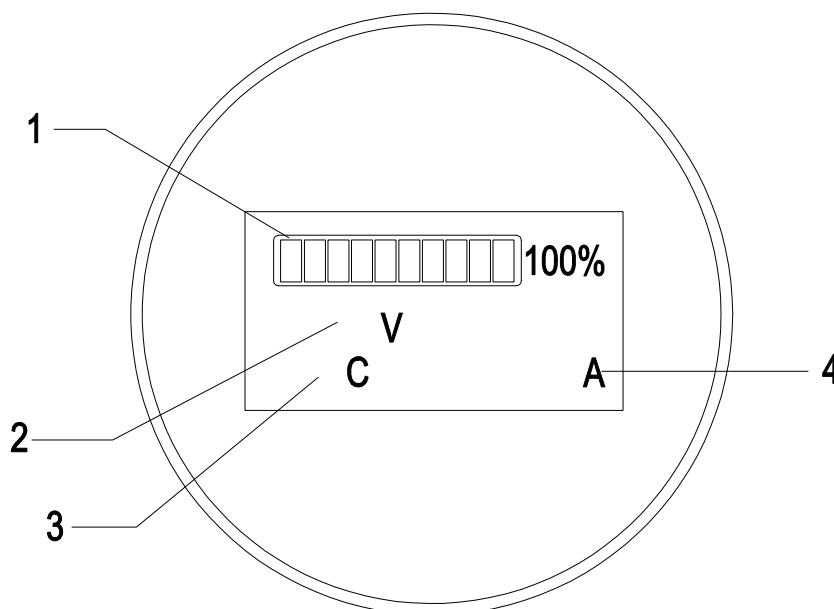
#### **WARNING**

1. *Do not store the battery for a long time;*
2. *No load bearing, squeezing and contact stacking when storing the batteries;*
3. *Do not place the batteries near cargo warehouses or near flammable and explosive dangerous goods.*

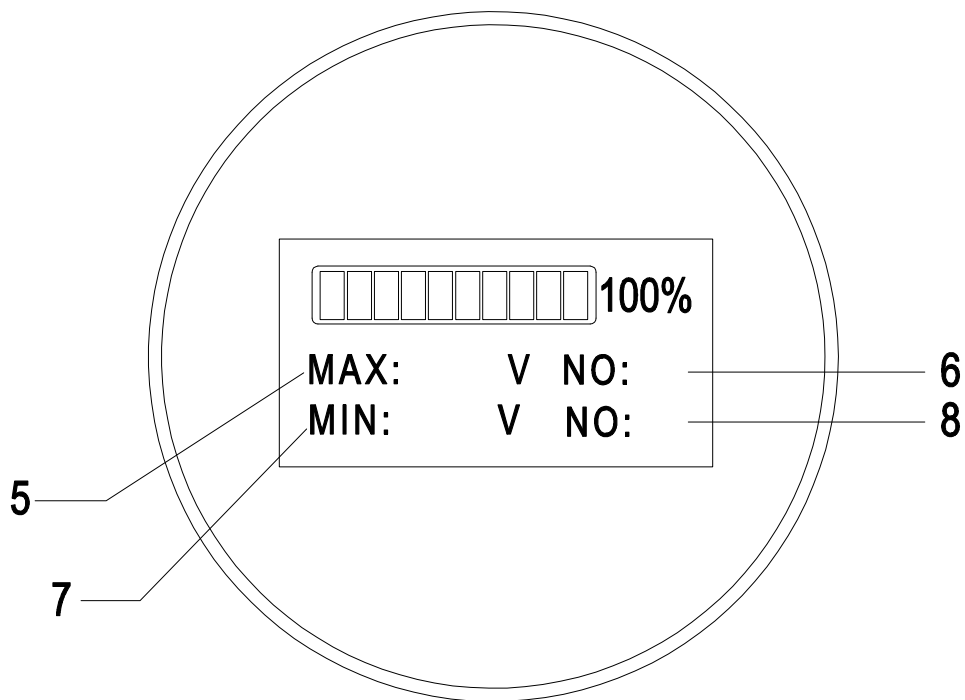
## 1.4 Instructions

- Before the first use, charge battery completely with original charger.
- The lithium battery should be used at an ambient temperature of 0 ~ 40°C, do not use or store the battery near a fire source/heat source where the temperature exceeds the safety range;
- When the battery is low, please charge the battery in time to avoid over-discharge; the replaced battery should also be charged in time to avoid damage caused by over-discharge of the battery after self-discharge.
- Do not place metal objects (such as wrenches, knives) on the lithium battery, or other objects that may cause short-circuiting of the battery to avoid short circuit between the positive and negative terminals;
- Do not bump or strike the lithium battery during use, If leakage is found on the battery, stop using it right away, pull out all the plugs connected to it, place it in open and well-ventilated space, and contact the after-sales service.
- If the battery life is significantly shortened, please contact the after-sales for check;
- If the lithium battery fails and cannot be used, please remove the battery from the material handling equipment, the trained personnel can use our BMS special reading instrument to read the information for preliminary judgment; for problems that cannot be solved, please contact the after-sales service department for solutions;
- Before installing and removing the battery, be sure to read the user manual; the weight of the battery body is evenly distributed, please pay attention to the installation and removal when there is an external weight; please use two hooks to hang on the lifting rings during the lifting process, and gently lift it to keep it stable and not inclined;
- The operator must read the instructions carefully before use and receive relevant safety training to be able to handle emergencies;

### 1.4.1 Battery indicator



No.	Name	Description
1	Energy display	When all 10 cells are on, it indicates that the battery is full; When the first cell and the second flash alternately, it indicates that the battery is low and must be charged. The battery remaining charge is displayed; "100%" indicates that the battery is fully charged.
2	Total voltage	The sum of the total voltages of the lithium battery series
3	Temperature	Battery temperature
4	Charging current	Current value when charging the lithium battery





No.	Name	Description
5	Maximum cell voltage	Maximum value of cell voltage
6	No. of cell	Identification No. of the cell with maximum voltage.
7	Minimum cell voltage	Minimum value of cell voltage
8	Cell No. of minimum cell voltage	Identification No. of the cell with minimum voltage.

#### 1.4.2 Lithium Battery Nameplate

XXXXXX			
1	XXXXXX:	XXXXXX:	4
2	XXXXXX:	XXXXXX:	5
3	XXXXXX:	XXXXXX:	6
7	XXXXXX:	XXXXXX:	8
9	XXXXXX:		

CE

No.	Name	No.	Name
1	Battery model	4	Cell Type
2	Nominal Voltage	5	Nominal Capacity
3	Nominal Energy	6	Version NO.
7	Battery Weight	8	Date
9	Serial No.		

### 1.4.3 Charging

- This battery can only be charged with the vehicle-specific charger, other chargers may cause battery damage.
- The normal charging temperature range of the battery is: 5°C ~ 40°C, please do not charge in the environment beyond the normal temperature range;
- If the battery is not fully charged in specified time, check the max. voltage of the cells of the battery, if it is higher than 3.65V, stop charging it immediately, and contact the after-sales service.
- During the charging operation, it is necessary to have professional personnel to operate and care, in order to ensure that the charging plug and socket work normally without heat, to ensure that the charging device works normally, to ensure that the battery pack and its protection circuit work normally, and the whole power supply system has no sign of short circuit, over current, over temperature or overcharge.
- When charging, connect the battery to the charger; after starting charging, the circular display meter will display the total voltage, the maximum and minimum cell voltages, power, temperature, charging current and other information; pay particular attention to the charging current and the maximum and minimum cell voltages, as well as the voltage difference between them; if there is abnormality, stop charging in time and contact the after-sales service department for solutions.
- Charging in non-charging area is prohibited;
- No modification of vehicles;
- Do not use irregular charging sockets;
- The net height of the charging area shall be higher than 5m, and the safe distance from other areas shall be greater than 5m.



#### **WARNING**

*Lithium batteries are strictly prohibited from overcharging and over discharging.*



#### **CAUTION**

1. The normal charging temperature range of the battery is: 5°C~40°C.
2. The voltage difference between the maximum and minimum cell voltages during charging is less than 0.1V.
3. The lithium battery voltage matches the charger voltage.
4. The charger should be periodically checked for charging over voltage protection device.

#### ➤ **Charging procedure:**

- Move the truck close to the charger, turn off the key switch;
- Before charging, make sure the voltage of the battery matches that of the charger;
- Connect the charger and the battery;
- Check whether the data displayed on the indicators of charger and battery is normal or not;

## 1.5 Storage

- Try to ensure that the battery or battery pack's power is  $\geq 50\%$  before long-term storage as the battery has the function of self-discharge, be sure to charge the battery once every 2 months to ensure the battery power is  $\geq 50\%$ ;
- The battery should be stored in a temperature environment of  $0^{\circ}\text{C} \sim 40^{\circ}\text{C}$ ;
- The battery in a dry, ventilated and cool environment, avoid direct sunlight, high temperature, high humidity, corrosive gas, severe vibration, etc.
- DO NOT stack, stacking of the batteries is not allowed.
- Disconnect the batteries from other electrical items before storage, it is prohibited to have any form of discharge behavior during storing;
- If the battery is found to be bulged, cracked, or has a low voltage value after long-term storage, the battery may be damaged; please contact the relevant technical department of the company for technical support.
- After not using the battery for a long time, do not charge or discharge the battery if the smell of leakage is found near the battery.



### WARNING

1. Dispose of used batteries in time;
2. Do not store used batteries for a long time.
3. No load bearing, squeezing and contact stacking when storing batteries;
4. Do not place batteries near cargo warehouses or near flammable and explosive dangerous goods.


## 1.6 Transportation

Before transporting any lithium-ion battery, check the current regulations on the transport of dangerous goods. Comply with these when preparing the packaging and transport. Train authorised staff to dispatch lithium-ion batteries.



### NOTE

Recharge the lithium-ion battery before transporting it taking account of the transport mode (boat, road). Excessive discharge on arrival could damage the performance of the battery.

<b>For UN3480</b>	Lithium-ion Batteries	
<b>For UN3481</b>	Lithium-ion Batteries packed with Equipment or Lithium batteries built into Equipment	

### ➤ Shipping faulty batteries

To transport these faulty lithium-ion batteries, contact the manufacturer's customer service department. Faulty lithium-ion batteries must not be transported independently.

## **i** NOTE

*It is recommended that the original packaging is kept for any subsequent dispatch.*

*A lithium-ion battery is a special product.*

*Special precautions should be taken when:*

- *Transporting a truck equipped with a lithium-ion battery*
- *Transporting only the lithium battery*

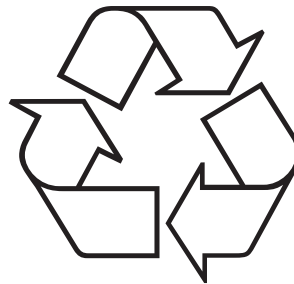
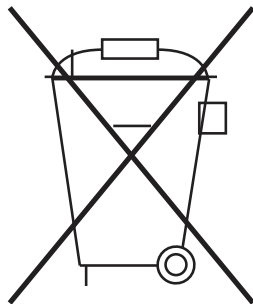
*A class 9 danger label must be affixed to the packaging for transport.*

*It is different if the battery is transported on its own or in a truck. An example of a label appears in this supplement. Refer to the latest current regulations before dispatch as the information might have changed since this supplement was written.*

*Special documents must be sent with the battery. Refer to the applicable standards or regulations.*

### **1.7 Instructions for disposal**

- Lithium ion batteries must be disposed of in accordance with the relevant environmental protection regulations.
- Used cells and batteries are recyclable economic goods. In accordance with the mark showing a crossed rubbish bin, these batteries may not be disposed of as domestic waste. Return and / or recycling must be ensured as required by the Batteries Legislation.
- The method of battery recovery and reuse can be discussed with our company. We reserve the right to change the technology.



#### **➤ The requirements of recycling**

- Only authorized EP dealers who have attended the after sales training, are authorized to do repairs on EP batteries.
- All Li-ion battery should be placed in safe place according to the EP Li-ion battery Manual;
- The transport of Li-ion battery must meet local regulation, EP will supply UN38.3 and MSDS files according with UN and ADR regulation;
- The package of Li-ion battery before delivery must meet the UN 3480 or local carrier regulation;

**WARNING**

*Don't bump, handle gently.*

Used cells and batteries are recyclable economic goods. In accordance with the mark showing a crossed rubbish bin, these batteries may not be disposed of as domestic waste. Return and / or recycling must be ensured as required by the Batteries Act (Act regarding the commissioning, return and environmentally responsible disposal of batteries and accumulators). For battery disposal please contact the manufacturer's customer service department.

## 1.8 Common Problems and Solutions

During the use and maintenance of the lithium-ion battery, the battery or battery system may have one or more of the following abnormal conditions, please organize the professional engineers and technicians to perform the necessary processing according to the instructions in this manual; if you have any questions about the status or solutions, please contact your dealer or after-sales service department of the company to obtain professional technical support.

- If the battery is found to have abnormal me-chanical characteristics such as swelling, cracked casing, melted casing deformation, and distortion of the casing before and during installation, stop using the battery immediately and store it separately;
- If abnormalities such as looseness, cracks, in the insulation layer, burn marks, etc. of the battery's pole pressing bolts, conductive strips, main circuit wires and connectors are found before and during the installation, stop using the battery immediately, check the reason for analysis and give it a fix;
- If the polarity of the positive and negative terminals of the battery is found not match the polarity identification before installation, please stop using the battery immediately and contact the after-sales service department to replace the battery or obtain other solutions;
- If the temperature of the battery exceeds 65°C before and during installation, stop using the battery immediately and leave it separately, if the temperature continues to rise, it needs to be buried with sand;
- If there is fire or smoke happens to the battery, move it to the open air immediately, evacuate people in time, and contact a recycling company to recycle the batteries.

## 1.9.Service

### Daily Maintenance

No.	Maintenance content	Method of operation	Note	Frequency
1	Check if battery capacity is too low	Check instrumentation SOC display	Make sure the battery is not stored without charge for a long time. If the battery system needs to be put on hold for a long time, it is best to keep the battery in half power state and charge the battery every 3 months to ensure that the battery system is in half power state.	Everyday
2	The battery pack charge and discharge current	Check instrumentation display	make sure battery pack charge and discharge current meet with operation manual	Everyday
3	Connector pins at the bottom of the battery(if necessary)	Perform a visual inspection	If any ablation or deformation occurs in daily inspection, the battery connector pins should be replaced in time.	Everyday
4	Check whether the appearance is deformed, whether the surface is oxidized, paint removing, the mounting position is offset, and the cabinet is damaged;	Perform a visual inspection	check the reason for analysis and give it a fix	Everyday
5	Check the entire battery as well as the surface beneath it for signs of fluid leakage.	Perform a visual inspection	check the reason for analysis and give it a fix	Everyday
6	Clean the lithium battery and charger with a dry cloth or compressed air.	Perform a visual inspection, Wear insulated gloves and shake it gently	Make sure it tight	weekly

No.	Maintenance content	Method of operation	Note	Frequency
7	Whether the external wiring harness has worn, imprint, creases and exposed line core	Perform a visual inspection	Make the wiring harness fixed well	weekly
8	Check that the surface of lithium-ion battery looks clean	No dust, no water, no corrosion, oxidation, rust, etc.	Clean surface if you found dust, corrosion, oxidation, rust by using dustless cloth or air compressor ,water battery is strictly prohibited to use	weekly
9	Check that the outside screws of the battery are fastened	Torque wrench correction requires no loosening	Reinforce screws	weekly
10	Check for water or foreign matter in the plug and socket and check for rust or charring(if necessary)	Perform a visual inspection	check the reason for analysis and give it a fix	Monthly
11	Check the cable for damage and loose joints(if necessary)	Perform a visual inspection	check the reason for analysis and give it a fix	Monthly
12	Check the battery case for abnormalities such as cracks, deformation, and bulging.	Perform a visual inspection	check the reason for analysis and give it a fix	Monthly



## NOTE

*The EP instrumentation is used for serviced.*

### ➤ Cleaning

The manufacturer recommends to only use compressed air at less than 207 kPa (30 psi) or a slightly damp towel to clean the battery. The battery, or its charging station, may be equipped with fans, heat sinks, or other cooling devices that require periodic cleaning. Always know and follow the battery manufacturer's recommendations for cleaning and service.

### ➤ Optimize Battery Life

Always use and follow the battery management system (BMS). The BMS is the electronic system that monitors battery data and use that data to its operating environment to influence the battery's safety, performance, and service life. It also functions as a safety cut-off device in case of overcharging, overcurrent, or overheating. Lithium-ion battery life is greatly reduced if used outside a temperature range of 0°C to 40°C (32°F to 104°F) or in an environment with greater than 85% humidity. EP recommends to opportunity charge lithium-ion batteries.

This is when the battery is recharged for short intervals during a shift period. It reduces or eliminates the need for long charging periods, changing batteries during a shift, and extending shift periods.